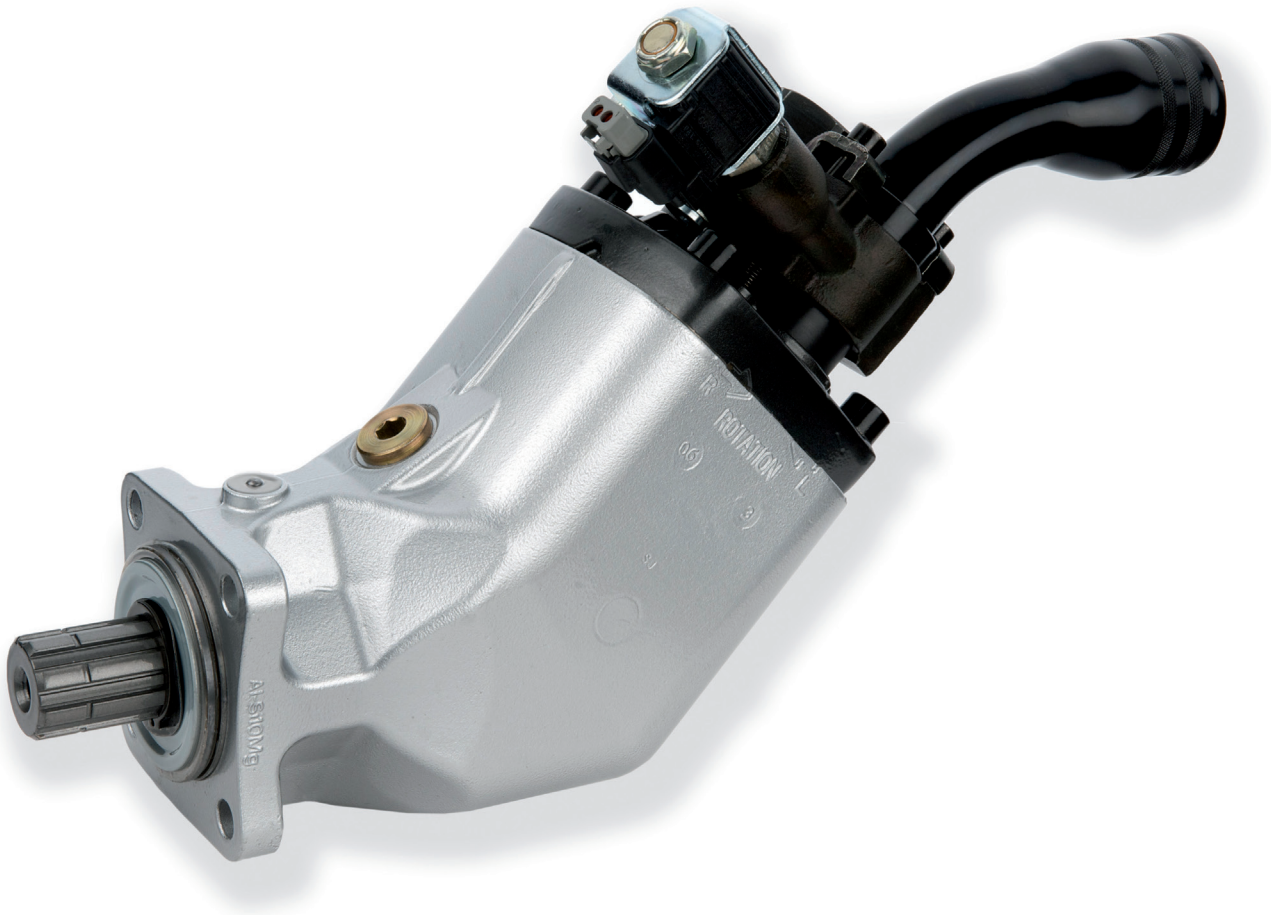

Truck Hydraulics

Series GPA, GP1, F1, F2, T1, VP1,
Fixed and Variable Displacement Pumps,
Motors and Accessories

aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding

parker.com/pmde

Parker

ENGINEERING YOUR SUCCESS.

Conversion factors

1 kg ..... 2.20 lb
1 N ..... 0.225 lbf
1 Nm ..... 0.738 lbf ft
1 bar ..... 14.5 psi
1 l ..... 0.264 US gallon
1 cm^3 ..... 0.061 cu in
1 mm ..... 0.039 in
$^9/_5$ °C + 32 ..... 1°F
1 kW ..... 1.34 hp

Parker Hannifin
Pump & Motor Division Europe
Trollhättan, Sweden

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Trollhättan, Sweden

GPA and GP1 Pumps

Light/medium duty pumps

Parker's truck gear pumps are ideal for operators of light trucks for their hydraulic power needs.

The GPA/GP1 series gear pumps are available to suit most applications. They are light and compact, and can be installed in either rear or or side mount configuration thanks to their unique dual port layout.

The smaller GPA series is built with an extruded aluminum houising for minimum weight.

The larger GP1 pumps are built with compact cast iron housings for strength.

The gear pumps complement our heavy duty piston pumps and vane pumps.

The performance and characteristics are ideal for many light and/or intermittent applications, including the famous Parker reliability, and they are engineered with a long, trouble-free service life.

Features

- Compact and light weight - easy to install even on small vehicles
- Quiet operation - low noise emissions are important in sensitive areas
- Robust and reliable - means a long, trouble-free service life
- Built for high rpm's - less sensitive to over-speeding
- Bi-directional - easy to install
- Side or rear mount - use the ports on the side or at the rear, whichever is most suitable for the application.

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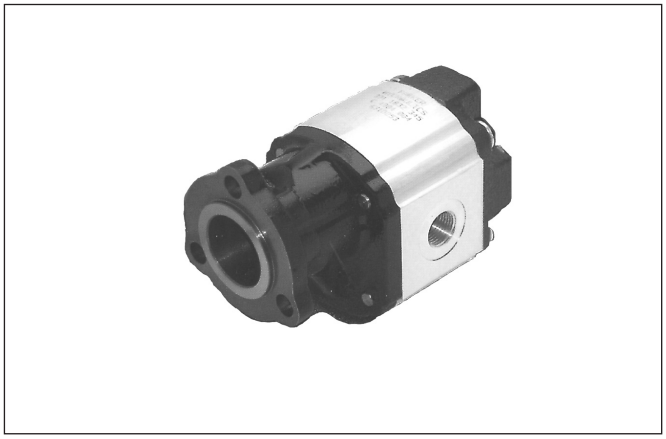

Series GPA

Series GP1

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Trollhättan, Sweden

F1 Pump ISO

Series F1 is a further development of our well known 'truck pump', the F1. The F1 offers many additional values for operators of cargo cranes, hook loaders, skip loaders, forest cranes, concrete mixers and similar truck applications.

Series F1 is a very efficient and straight forward pump design with unsurpassed reliability.

Its small envelope size gives a simple and inexpensive installation.

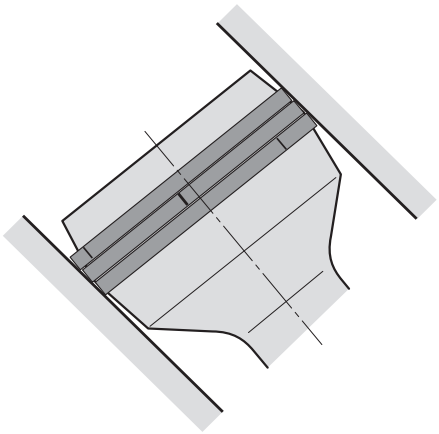
Features of the F1 are:

- High selfpriming speeds
- Operating pressures up to 400 bar
- High overall efficiency
- Low noise level
- Small installation dimensions
- Low weight

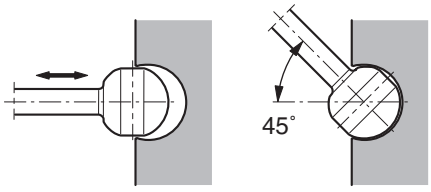
... thanks to:

- 45° bent-axis angle
- Optimal inlet port geometry in the end cap
- Single housing design
- Spherical pistons - high speeds
- Laminated piston rings - low leakage
- Positive synchronisation with timing gear
- Installation above the reservoir level possible
- Tolerates low temperatures and high temperature shocks
- Shaft end and mounting flange meet the ISO standard for all sizes

See page 21



F1 piston with laminated piston ring.



F1 piston-to-shaft locking.

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Pump & Motor Division Europe
Trollhättan, Sweden

F1 Pump SAE

Features:

- Laminated piston rings - low leakage
- Positive synchronisation with timing gear
- Operating pressure up to 350 bar
- Installation above the reservoir level possible
- Tolerates low temperatures and high temperature shocks
- Shaft end and mounting flange meet the standard SAE-B
- 4 sizes -25 / -41 / -51 / -61 cm^3/rev

See page 29

F1 Motor ISO

Features:

- Laminated piston rings - low leakage
- Positive synchronisation with timing gear
- Operating pressure up to 250 bar
- Tolerates low temperatures and high temperature shocks
- Shaft end and mounting flange meet the ISO standard for all sizes
- Tolerates high acceleration

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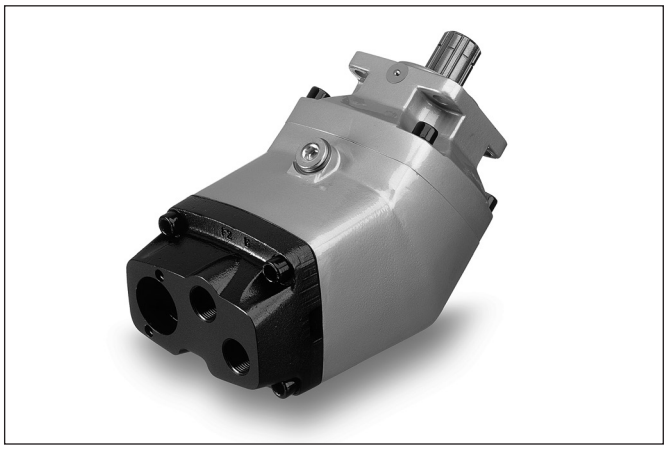
F2 Twin-flow pump



Series F2 is a further development of the twin-flow version of series F1, the very first bent-axis truck pump on the market to feature two entirely independent flows.

With a suitable build-up of the hydraulic system, the main advantage with a twin-flow pump is that three different flows can be provided at the same engine speed.

The twin-flow pump makes it possible to further optimise the hydraulic system and offers:

- Less energy consumption
- Reduced risk of system overheating
- Lower weight
- Easier installation
- Standardised system solutions

The twin-flow pump makes it possible to operate two work functions that are independent of each other which leads to higher speed and an increased operating precision.

Another requirement can be a large and a small flow, or two equal flows. All of these alternatives are possible with the twin-flow pump.

The pump can be utilised to provide one flow at high system pressure, and, as soon as the pressure has decreased sufficiently, add the flow from the other circuit.

This eliminates the risk of exceeding the PTO power rating and, at the same time, provide an optimal driving function.

See page 34

Typical twin-flow applications

- Large truck loaders
- Forestry cranes
- Hook loaders/lift dumpers
- Tipper/crane combinations
- Refuse collecting vehicles

The pump shaft end/mounting flange meets the ISO standard and suits PTO direct mounting.

T1 Pump

The T1 fixed displacement pump is a further development of series T1, which was specifically designed to meet the requirements of light duty truck applications with short, non-frequent operating cycles such as tippers, and small loaders.

The design is very similar to that of the F1 series pumps but is even more compact. It utilises our well proven 45° concepts with spherical pistons and laminated piston rings, offering high volumetric and mechanical efficiencies and, thanks also to the small number of parts, unprecedented reliability.

- Shaft speed to 2300 rpm
- Operating pressure up to 350 bar
- High overall efficiency
- Low weight
- Small installation dimensions
- Robust construction

The T1, with shaft and mounting flange configuration conforming to the European standard, can be installed on most European truck gearboxes. Suitable power-take-offs are also available from Parker Hannifin.

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Typical T1 applications

- Front end tippers
- Under body tippers
- Hydraulic system infrequently used and with short cycle times.

VP1 Pump

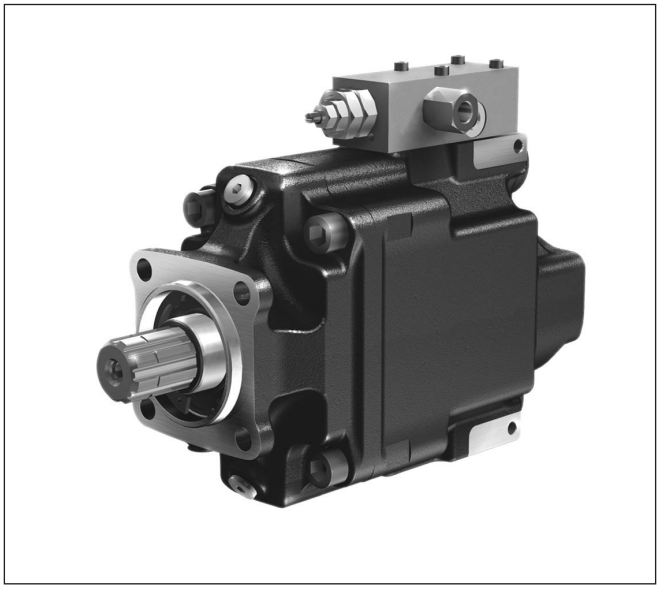
The VP1 is a variable displacement pump for truck applications. It can be close-coupled to a gearbox PTO (power take-off) or to a coupling independent PTO (e.g. an engine PTO) which meets ISO standard 7653-1985.

An application that makes full use of all the features of the VP1 is truck cranes with a load sensing system. The complex systems of refuse collection vehicles and sewage trucks as well as various combinations of tippers, cranes, snow ploughs, and salt/sand spreaders can also be greatly simplified and optimised with the VP1 pump.

The VP1 provides the hydraulic system with the correct amount of fluid at precisely the right moment, effectively reducing energy consumption and heat generation. This means a smoother and quieter hydraulic system with much reduced impact on the environment.

The VP1 is highly efficient and extremely light. It is reliable, economical and easy to install.

The four frame sizes, VP1-045, -075, -095, -110 and -130 have small installation dimensions.



The VP1 is suitable for all load sensing systems, regardless of make.

Design

Large angle - compact design

The pump design permits a large angle, 20°, between piston and slipper shoe/swashplate, providing compactness and small outer dimensions.

Tandem coupling

The through-shaft on VP1-45/-75 permits tandem coupling of an additional pump, such as a series F1 fixed displacement pump.

Long life

The VP1 is designed for trucks with hydraulic load sensing systems. It is sturdy, yet simple, with few moving parts. The result is a reliable pump with long service life.

Features

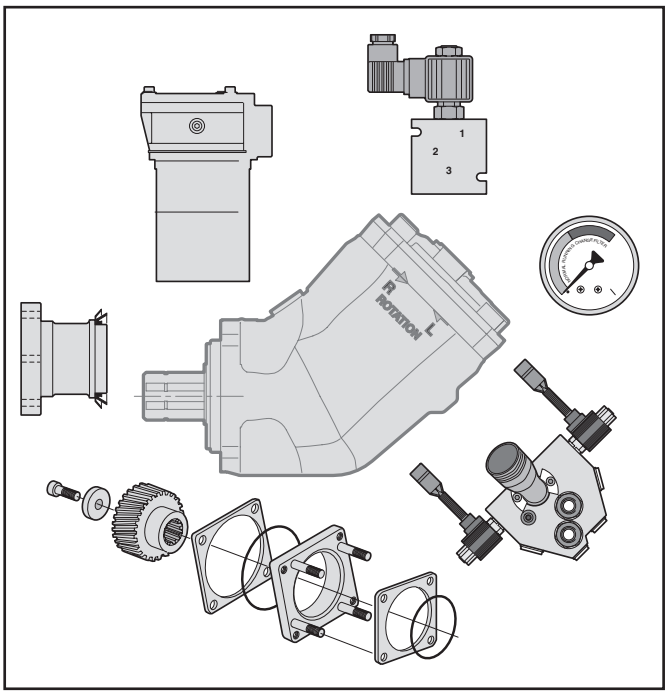
- Variable displacement
- Low noise level
- High power-to-weight ratio
- Compact and light
- Highly efficient
- Sturdy design
- Withstands low temperatures
- Can be close coupled and tandem mounted.
  (tandem coupling only for VP1-45/-75)

Retainer plate

The retainer plate (refer to the cut-away illustration in chapter 8) is of a heavy duty design which makes the pump withstand high shaft speeds and fast speed changes.(e. g. engine PTO).

See page 41

Accessories



Adaptor kits and accessories
for F1, F2, T1 and VP1 pumps

BLA
Boost unit.
See chapter 9.

Fittings
Suction fittings and fitting kits
See chapter 10.

Bypass valve
BPV-F1/-T1, BPV-F1-25 and 81, BPV-F2,
See chapter 11.

Unloading valve
BPV-VP1, BPV-L.
See chapter 11.

Accessories
Universal PTO air valve kits, PTO adapter kits for engines, cardan shafts, pump couplings and mounting brackets, and splitter boxes (SB 1-1,18, 1-1,54)
See chapter 12.

Pump and Line selection

Installation guide lines for GPA, GP1, F1, F2, T1 and VP1 pumps

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Trollhättan, Sweden

Pump selection
F1 and T1

The following table shows pump flow at selected PTO gear ratios and engine rpm's.

PTO gear ratio	Engine speed [rpm]	Pump flow [l/min]						
		F1-25	F1-41	F1-51	F1-61	T1-81 F1-81	F1-101	T1 121
1:0.8	800	16	26	33	38	52	66	76
	900	18	29	37	43	59	74	85
	1000	20	33	41	48	65	82	95
	1100	23	36	45	52	72	91	104
	1200	25	39	49	57	78	99	114
1:1.0	800	20	33	41	48	65	82	95
	900	23	37	46	54	73	93	107
	1000	26	41	51	60	82	103	119
	1100	28	45	56	65	90	113	130
	1200	31	49	61	71	98	123	142
1.1.25	800	26	41	51	60	82	103	119
	900	29	46	57	67	92	116	133
	1000	32	51	64	74	102	129	148
	1100	35	56	70	82	111	141	163
	1200	38	61	77	89	122	154	178
1:1.5	800	31	49	61	71	98	123	142
	900	35	55	69	80	110	139	160
	1000	38	61	77	90	122	154	178
	1100	42	67	84	98	135	170	196
	1200	46	74	92	107	147	185	213

NOTE:
- Make sure max torque and bending moment (due to the weight of the pump) of the utilised PTO are not exceeded. (The approx. center of gravity of the various pump sizes are shown in the installation drawings).
- Make sure max allowed output torque from the PTO is not exceeded.
- Contact Parker Hannifin if the inlet (suction) pressure is believed to be less than 1.0 bar (absolute); insufficient inlet pressure can cause noise and pump damage because of cavitation.

Flow and torque formulas (no regard to efficiency)

Flow: $Q = \frac{D \times n}{1000}$ [l/min]

where: D is pump displacement [cm^3/rev]
n is shaft speed [rpm]

Torque: $M = \frac{D \times p}{63}$ [Nm]

where: D is pump displacement [cm^3/rev]
p is utilised pressure [bar]

A suitable pump size for a truck application can be selected as follows:

Operating conditions

As an example, a cargo crane specifies:

- Flow: 60-80 l/min
  Pressure: 230 bar
  Diesel engine speed ≈ 800 rpm

Determine pump speed

As example a PTO with a Gear Ratio of 1:1.54.

The pump speed will be:

- 800 x 1.54 ≈ 1200 rpm

Select a suitable pump size

Use diagram 1 and select a pump that will provide 60 - 80 l/min at 1200 rpm.

Follow line 'a' (1200 rpm) until it crosses line 'b' (70 l/min).

- F1-61 is a suitable choice

Required input torque

Make sure the PTO and the gear-box tolerates the pump torque. Use diagram 2 to obtain the required pump torque.

Follow a line from 'c' (230 bar) until it crosses the F1-61 line (the selected pump).

- Read 220 Nm (at 'd')

NOTE: A rule-of-thumb is to select the highest PTO ratio and the smallest pump size that meets the crane specification without exceeding the pump speed, pressure, and power limitations.

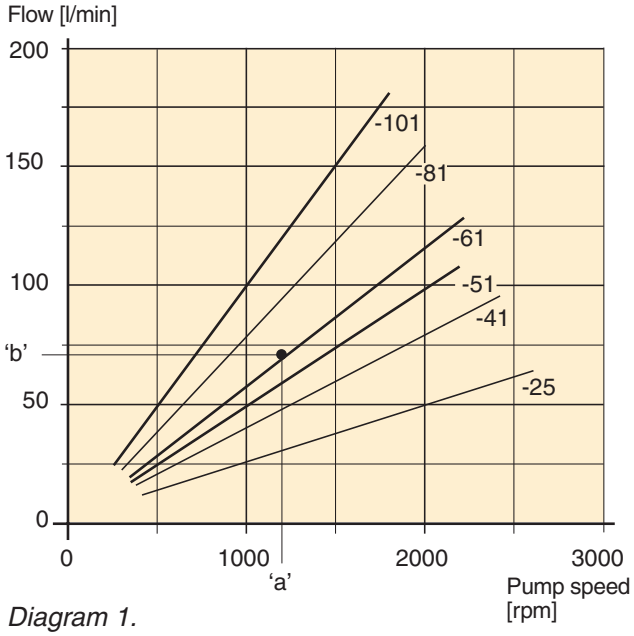

Diagram 1.

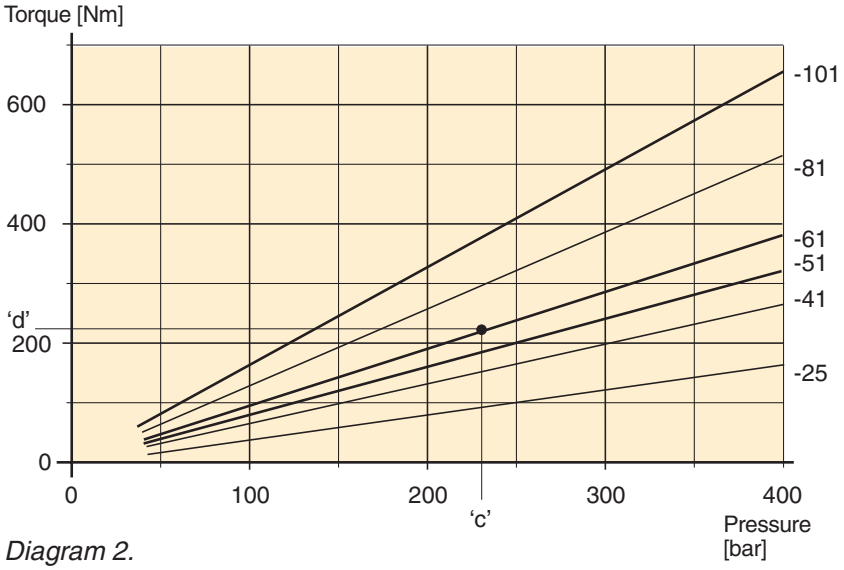

Diagram 2.

Line selection
all pumps

Line type	Flow velocity [m/s]
Inlet (suction)	max 1.0
Outlet (pressure)	max 5.0

Flow rate	Flow velocity [m/s] at selected line sizes [mm/inches]						
[l/min]	19 / $^3/_4$"	25 / 1"	32 / $1^1/_4$"	38 / $1^1/_2$"	51 / 2"	64 / $2^1/_2$"	75 / 3"
25	1.5	*0.8*	*0.5*	*0.4*	*0.2*	*0.1*	*0.1*
50	2.9	1.7	*1.0*	*0.7*	*0.4*	*0.3*	*0.2*
75	4.4	2.5	1.6	1.1	*0.6*	*0.4*	*0.3*
100	5.9	3.4	2.1	1.5	*0.8*	*0.5*	*0.4*
150	8.8	5.1	3.1	2.2	1.3	*0.8*	*0.5*
200	-	-	4.1	2.9	1.6	1.1	*0.7*
250	-	-	5.3	3.7	2.1	1.3	*0.9*

Inlet (suction) line

Table 1. Outlet (pressure) line

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Trollhättan, Sweden

In order to obtain sufficient inlet (suction) pressure to the pump, low noise level and low heat generation, flow speeds shown in table 2, right, should not be exceeded.

From table 1 (page 13), select the smallest line dimension that meets the flow speed recommendation; example:

- At 100 l/min, a 50 mm suction line and a 25 mm pressure line is needed.

NOTE: Long inlet (suction) lines, low inlet pressure (caused by e.g. a reservoir positioned below the pump) and/or low temperatures may require larger line dimensions.

Alternatively, the pump speed will have to be lowered to avoid pump cavitation (which may cause noise, deteriorating performance and pump damage).

Line type	Flow velocity [m/s]
Inlet (suction)	max 1.0
Outlet (pressure)	max 5.0

Table 2.

Nomogram

Flow - Line dimension - Flow velocity

Example 1
Pressure line
Q = 65 l/min
d = 3/4"
v = 3.8 m/s

Example 2
Suction line
Q = 50 l/min
v = 0.8 m/s
d = 1 1/2"

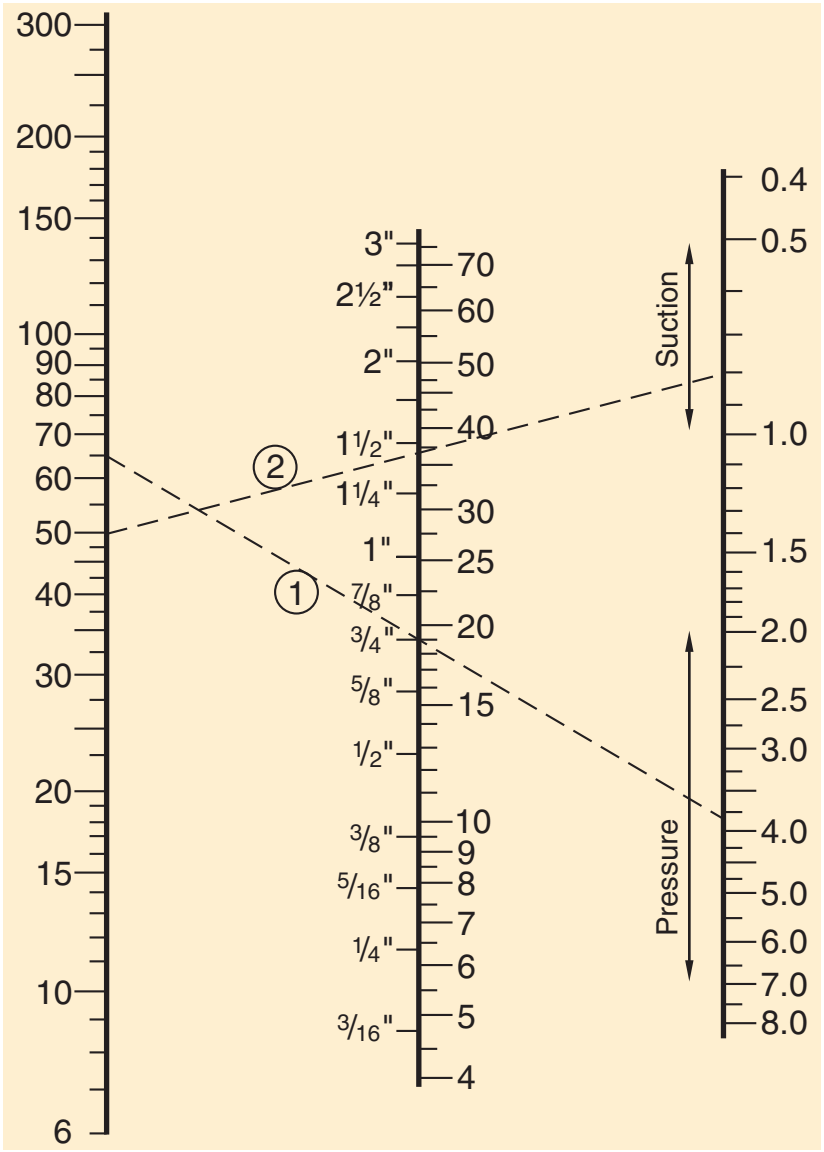

Table 3.

Q = Flow [l/min] d = internal line diametre [Ø mm] v = Flow velocity [m/s]

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GPA and GP1 Pumps

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GPA and GP1
Specifications

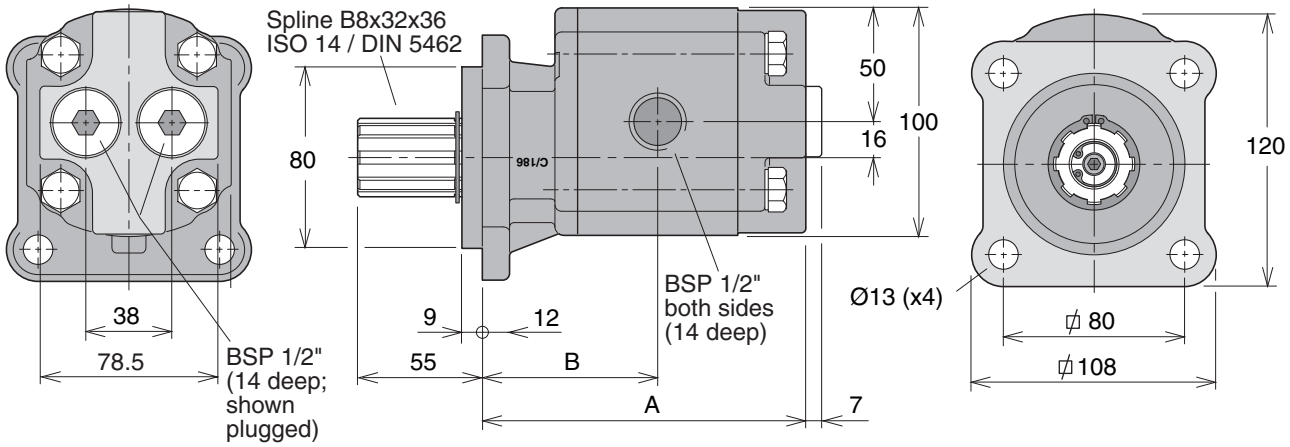
Series GPA (aluminum body; 4-bolt)

Frame size	**012**
Displacement [cm^3/rev]	12
Max continuous pressure [bar]	250
Max intermittent pressure [bar]	270
Max peak pressure [bar]	290
Speed [rpm] (at max continuous pressure) min	500
max	2000
Weight [kg]	4.8

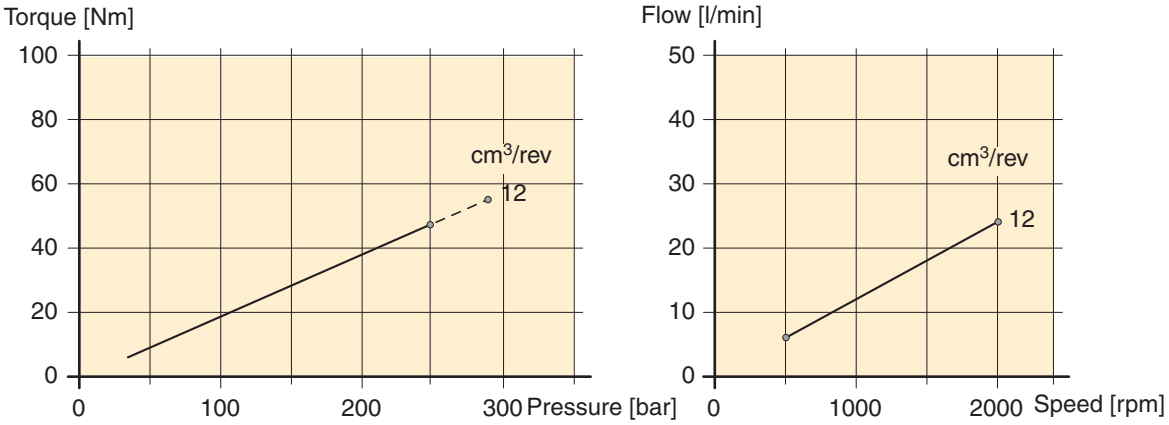
Series GP1 (cast iron body; 3- and 4-bolt)

Frame size	**023**	**029**	**041**	**046**	**050**	**060**	**080**	**100**
Displacement [cm^3/rev]	23	29	41	46	50	60	80	100
Max continuous pressure [bar]	250	240	210	200	300	280	200	170
Max intermittent pressure [bar]	300	290	260	250	310	290	210	180
Max peak pressure [bar]	300	290	260	250	320	300	220	190
Speed [rpm] (at max continuous pressure) min	500	500	500	500	500	500	500	500
max	2000	2000	2000	2000	2000	1800	1600	1400
Weight [kg]	6.7	7.1	7.8	8.1	12.5	13.0	14.0	15.0

GPA-012 4-bolt



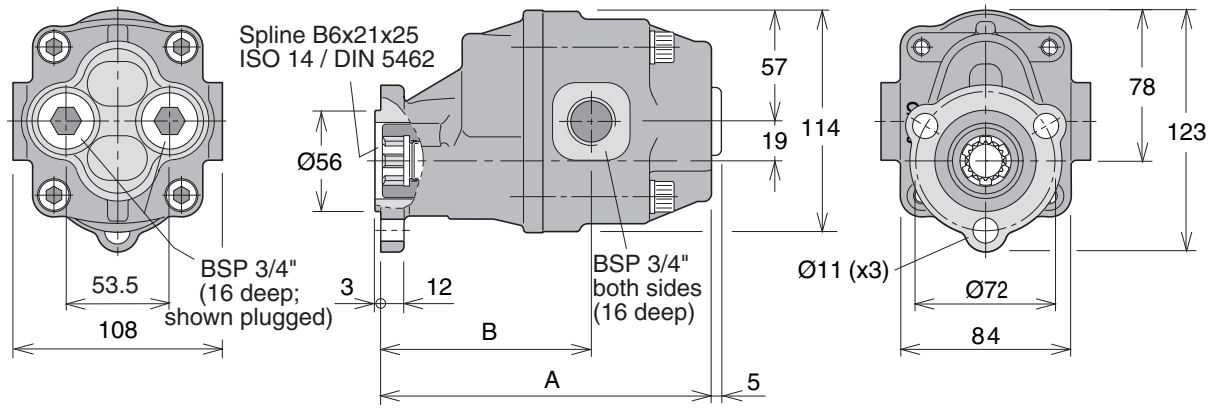
Frame size	012
Dim. “A”	123
Dim. “B”	72



Diagrams reflect theoretical values
Direction of rotation: Bi-directional
Input pressure: 0.7 to 3.0 bar (absolute)

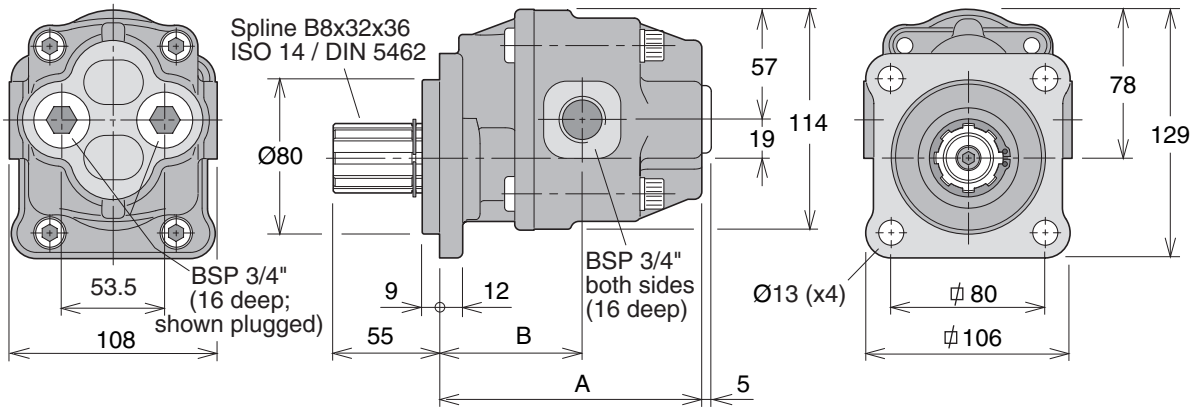
Fluid temperature: -25 °C to +80 °C
Recommended viscosity: 12 to 100 mm^2/s (cSt)
Max viscocity: 750 mm^2/s (cSt)

GP1-023/-029/-041/-046 3-bolt

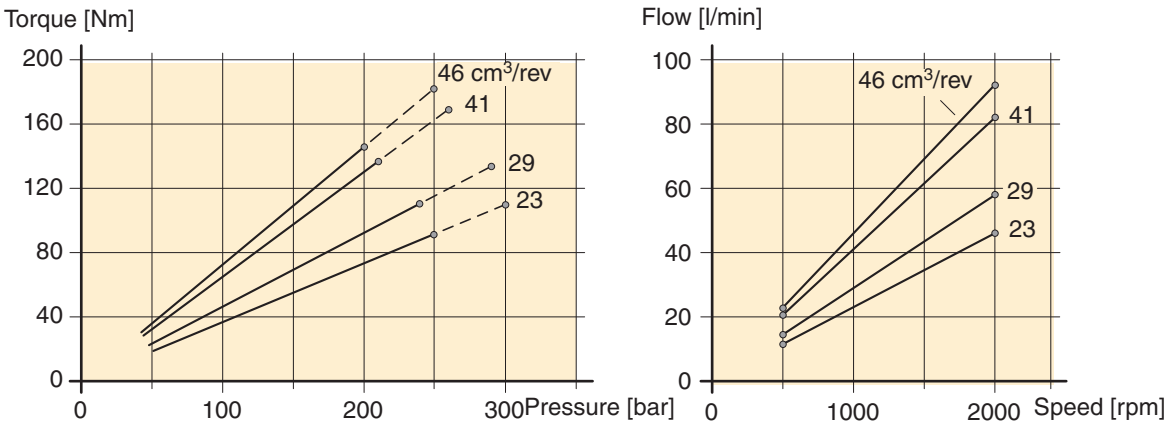


Frame size	023	029	041	046
Dim. “A”	166	171	188	196
Dim. “B”	102	109	115	119

GP1-023/-029/-041/-046 4-bolt



Frame size	023	029	041	046
Dim. “A”	131	136	153	161
Dim. “B”	67	74	80	84



Diagrams reflect theoretical values
Direction of rotation: Bi-directional
Input pressure: 0.7 to 3.0 bar (absolute)

Fluid temperature: -25 °C to +80 °C
Recommended viscosity: 12 to 100 mm²/s (cSt)
Max viscocity: 750 mm²/s (cSt)

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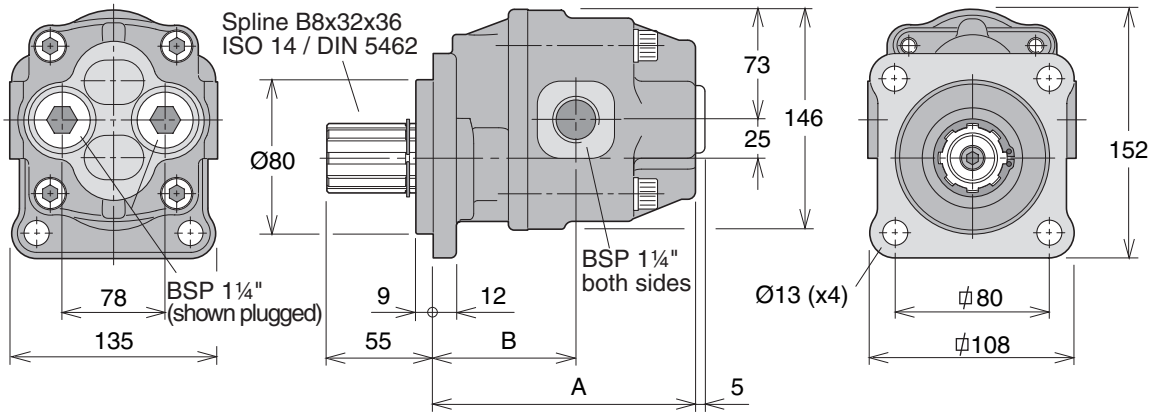
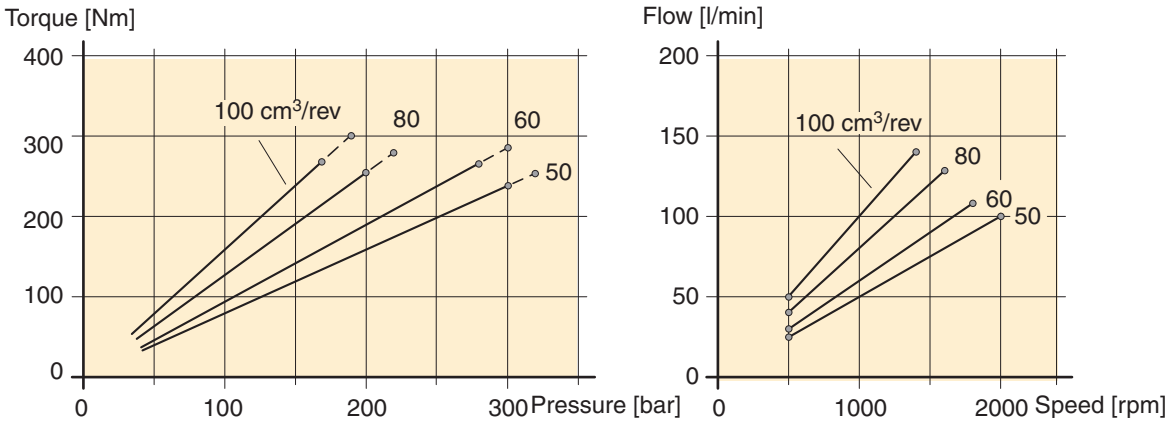
GP1-050/-060/-080/-100 4-bolt



Frame size	050	060	080	100
Dim. "A"	167	174	187	200
Dim. "B"	97	104	107	111



Diagrams reflect theoretical values		Fluid temperature:	-25 °C to +80 °C
Direction of rotation:	Bi-directional	Recommended viscosity:	12 to 100 mm²/s (cSt)
Input pressure:	0.7 to 3.0 bar (absolute)	Max viscocity:	750 mm²/s (cSt)

Ordering code

Example: **GPA- 012 - 4**

A Aluminium body
1 Cast iron body

Frame size
012, 023, 029, 041,
046, 050, 060, 080 or 100

3 3 bolt flange
4 4 bolt flange

Standard versions

Aluminium 4 bolt

Designation	Ordering no.
GPA-012-4	334 9113 912

Cast iron 3 bolt

Designation	Ordering no.
GP1-023-3	702 9113 923
GP1-029-3	702 9113 924
GP1-041-3	702 9113 926
GP1-046-3	702 9113 927

Cast iron 4 bolt

Designation	Ordering no.
GP1-023-4	702 9113 913
GP1-029-4	702 9113 914
GP1-041-4	702 9113 916
GP1-046-4	702 9113 917
GP1-050-4	704 9113 911
GP1-060-4	704 9113 912
GP1-080-4	704 9113 914
GP1-100-4	704 9113 915

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

F1 Pump

F1-ISO

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F1-25 to -101, ISO

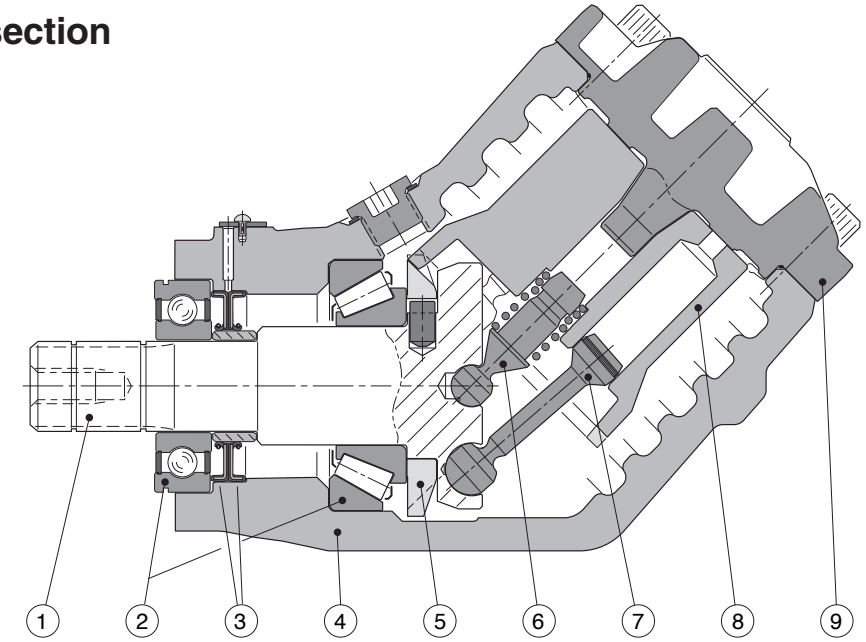
Specifications

Frame size F1-	25	41	51	61	81	101
Displacement [cm³/rev]	25.6	40.9	51.1	59.5	81.6	102.9
Max flow 1) [l/min]						
at 350 bar	67	98	112	131	163 3)	185 3)
at 400 bar	56	86	97	113	143	160
Max operating pressure [bar]						
continuous	350	350	350	350	350	350
intermittent	400	400	400	400	400	400
Shaft speed [rpm]						
- short circuited pump (low press.)	2700	2700	2700	2700	2300	2300
- max speed at 350 bar 2)	2600	2400	2200	2200	2000 3)	1800 3)
at 400 bar 2)	2200	2100	1900	1900	1750	1550 3)
Torque 1) [Nm]						
at 350 bar	142	227	284	331	453	572
at 400 bar	163	260	324	378	518	653
Input power [kW]						
- continuous	31	46	52	61	76	86
- intermittent 4)	39	57	66	76	95	108
Weight [kg]	8.5	8.5	8.5	8.5	12.5	12.5

1) Theoretical values
2) Valid at an inlet pressure of 1.0 bar (abs.) when operating on mineral oil at a viscosity of 30 mm²/s (cSt).
3) Valid with 2 1/2" inlet (suction) line.
With 2" suction line: F1-81 – max 1400 rpm (Q≈120 l/min);
F1-101 – max 1000 rpm (Q≈120 l/min).
4) Max 6 seconds in any one minute.

NOTE: For noise level information, contact Parker Hannifin

Pump cross section



1. Input shaft
2. Bearings
3. Shaft seals
4. Housing
5. Timing gear
6. Barrel support
7. Piston with piston ring
8. Cylinder barrel
9. End cap

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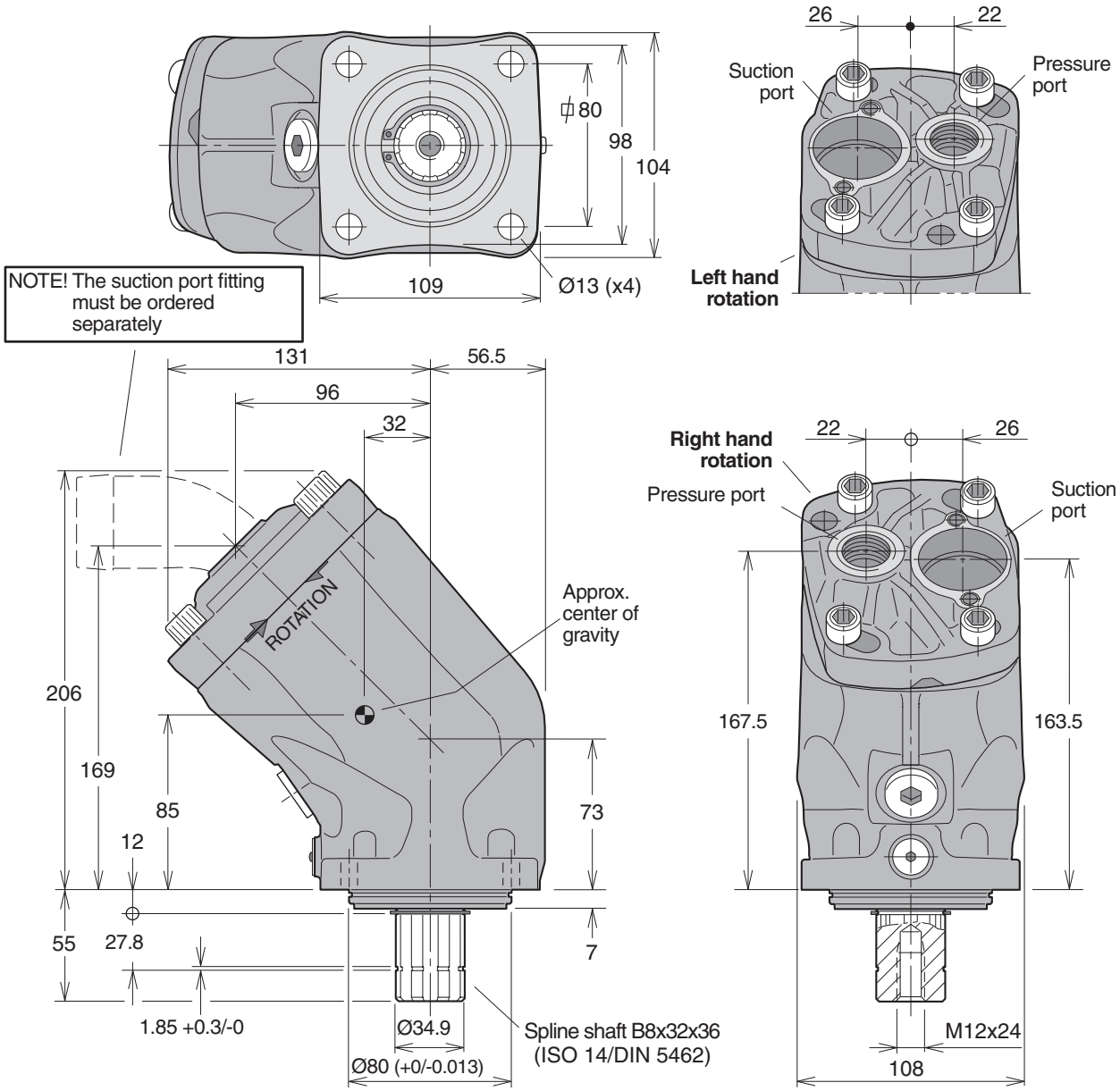
Pump & Motor Division Europe
Trollhättan, Sweden

F1-25, -41, -51 and -61



Ordering code

Example: **F1- 81 - R**

F1 frame size
25, 41, 51, 61, 81 or 101

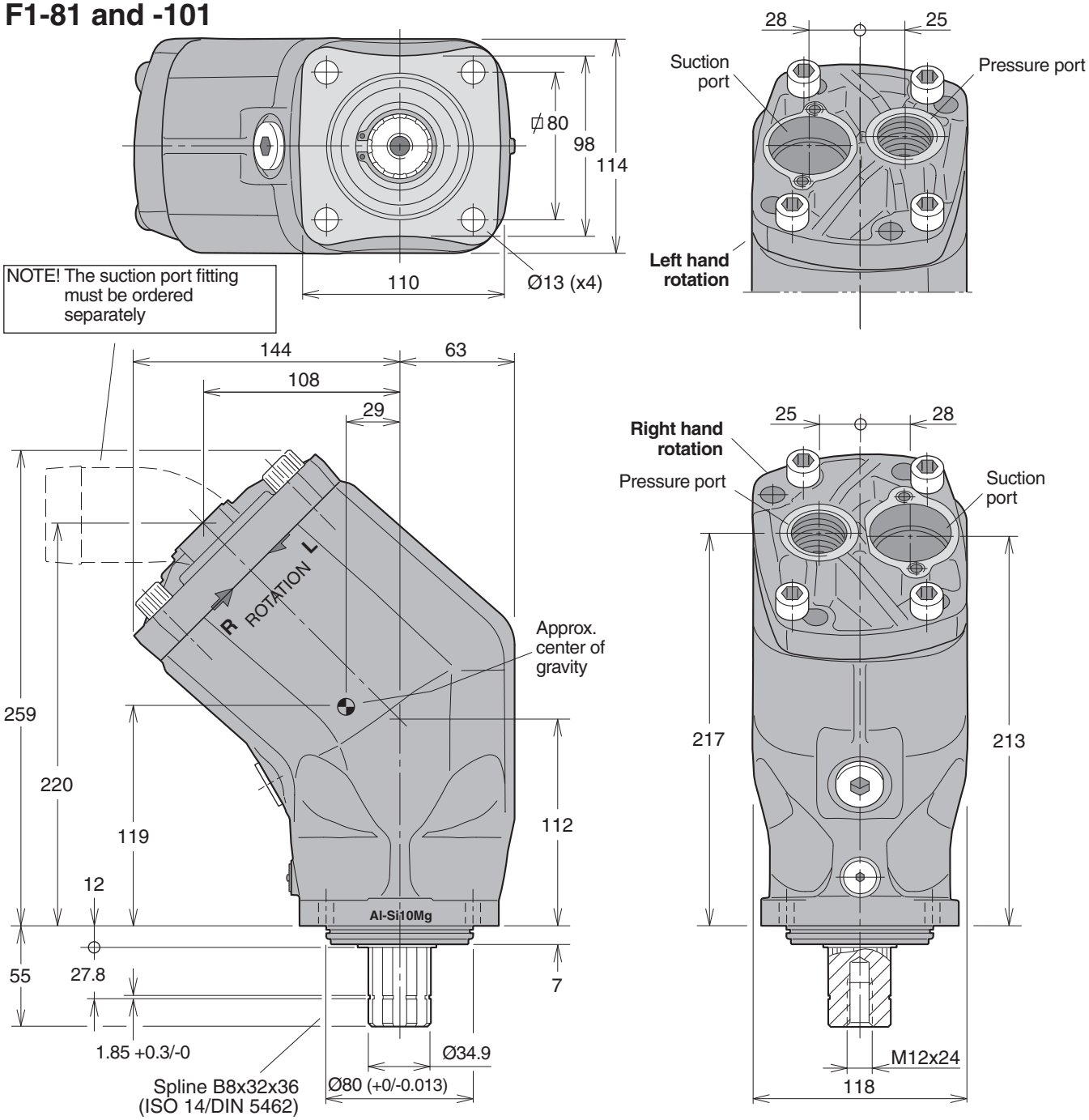
Shaft rotation
R Right hand
L Left hand

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

Standard versions

Designation	Ordering no.
F1-25-R	378 1024
F1-25-L	378 1025
F1-41-R	378 1040
F1-41-L	378 1041
F1-51-R	378 1050
F1-51-L	378 1051
F1-61-R	378 1060
F1-61-L	378 1061

F1-81 and -101



Port size

F1 frame size	Pressure port [1)]
-25	3/4"
-41	3/4"
-51	3/4"
-61	3/4"
-81	1"
-101	1"

1) BSP thread (fitting not included)

Standard versions

Designation	Ordering no.
F1-81-R	378 1080
F1-81-L	378 1081
F1-101-R	378 1100
F1-101-L	378 1101

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

Parker Hannifin
Pump & Motor Division Europe
Trollhättan, Sweden

F1-12 ISO with BSP port treads

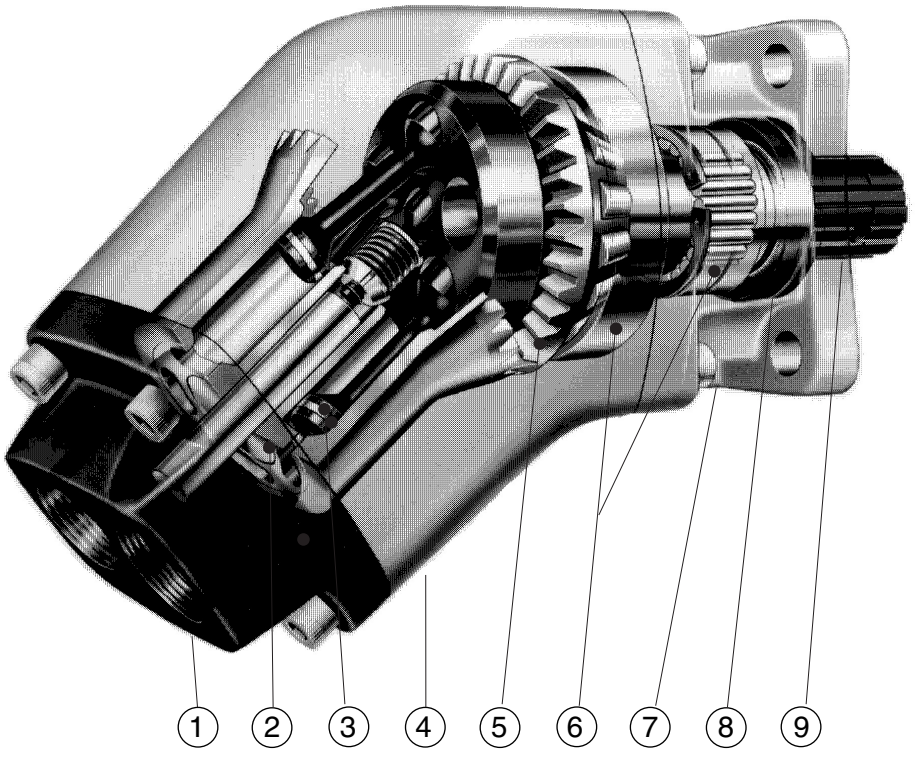
Specifications

Frame size F1-	12
Displacement [cm³/rev]	12
Max flow 1) [l/min]	28
Max operating pressure [bar]	350
Shaft speed [rpm]	
- short circuited pump (low press.)	3100
- max selfpriming speed	2300
Torque 1) [Nm]	67
Input power [kW]	
- continuous	16.1
- intermittent 2)	21.7
Weight [kg]	6.7

1) Theoretical values
2) Max 6 seconds in any one minute.

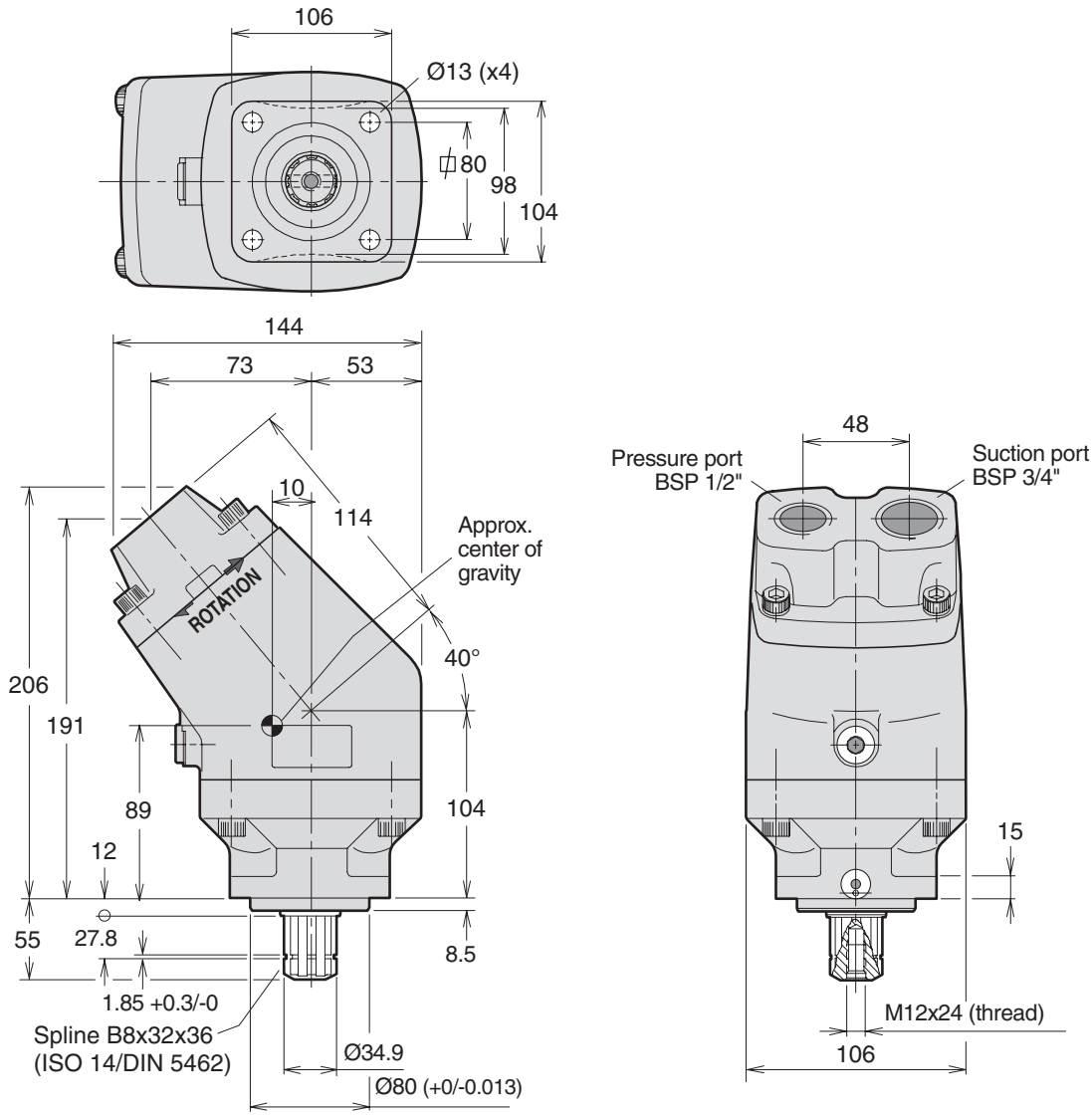
NOTE: For noise level information, contact Parker Hannifin

Pump cross section



1 End cap
2 Cylinder barrel
3 Piston with piston ring
4 Barrel housing
5 Timing gear
6 Roller bearings
7 Bearing housing with flange
8 Shaft seals
9 Input shaft

F1-12 with BSP port treads



Ordering code

Example: **F1- 12 - R**

F1 frame size **12**

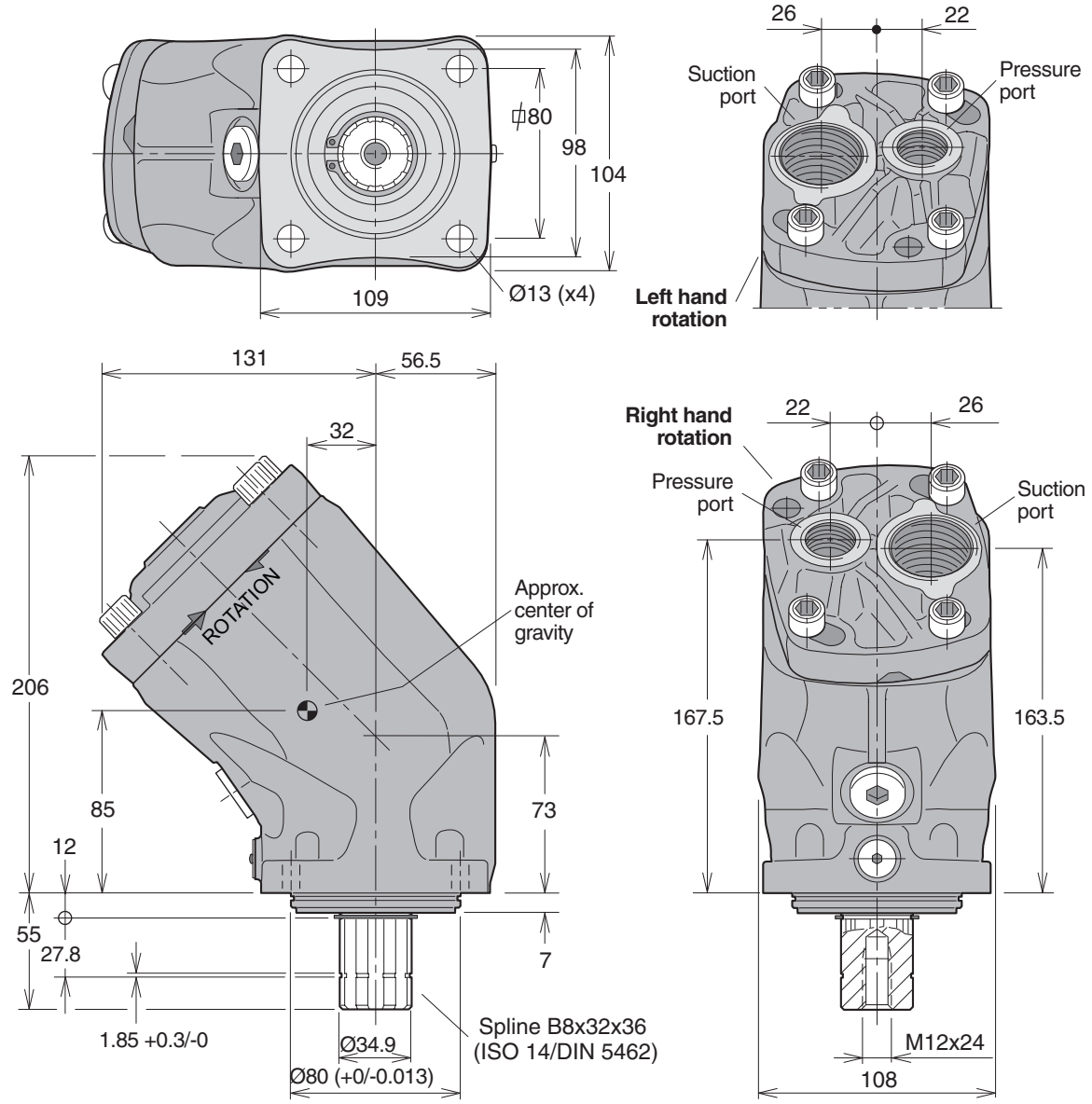
Shaft rotation
R Right hand
L Left hand

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

Standard versions

Designation	Ordering no.
F1-12-R	378 2212
F1-12-L	378 2211

F1-25, -41, -51 and -61 with BSP port treads



Port size (all ports are BSP)

F1 frame size	Pressure port [1)]	Suction port
-25	3/4"	1"
-41	3/4"	1"
-51	3/4"	1"
-61	3/4"	1"

Ordering code

Example: **F1- 61 - RB**

F1 frame size

25, 41, 51, 61, 81 or 101

Shaft rotation/port threads

RB Right hand/BSP

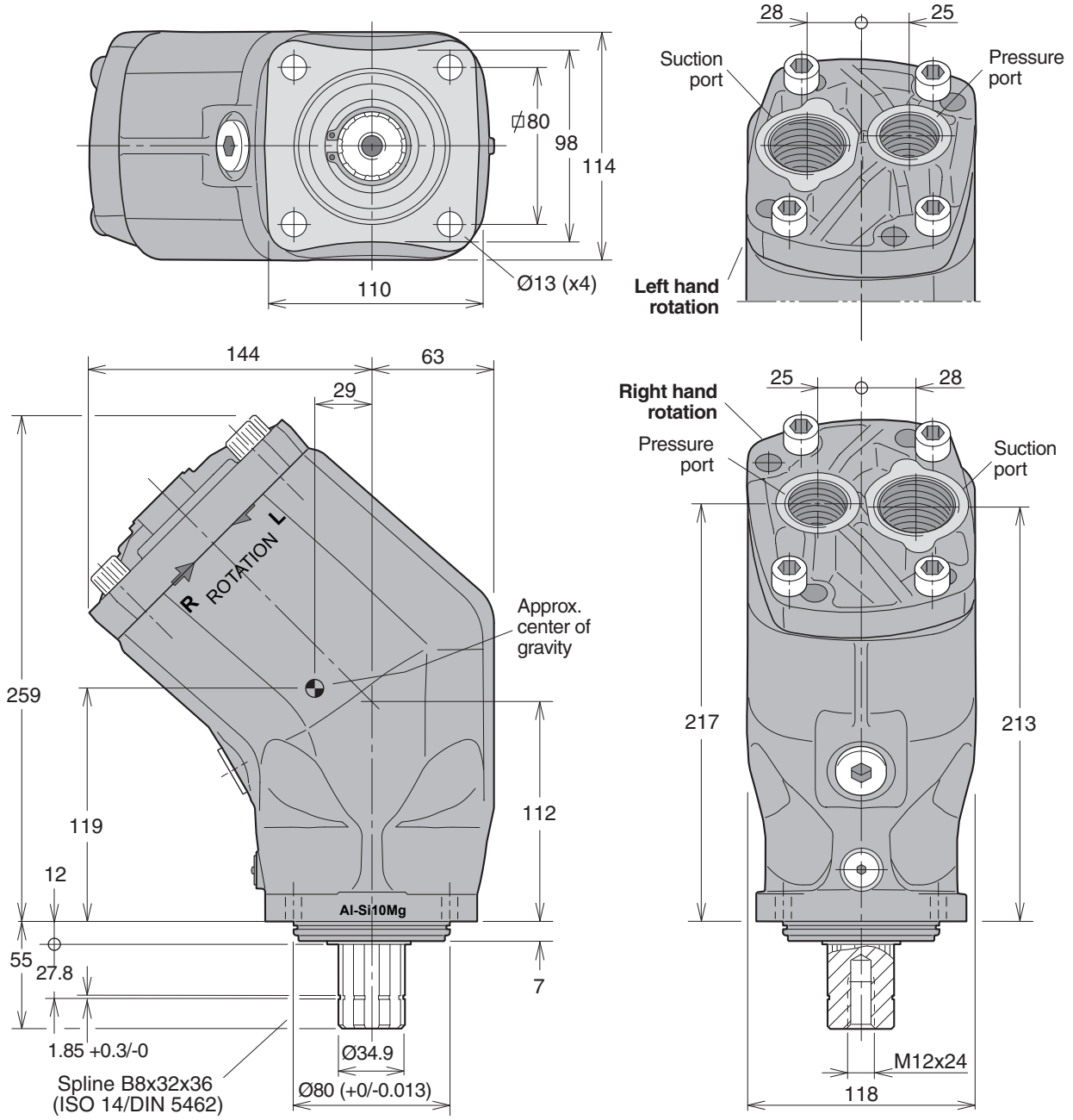
LB Left hand/BSP

Standard versions

Designation	Ordering no.
F1-25-RB	378 4024
F1-25-LB	378 4025
F1-41-RB	378 4040
F1-41-LB	378 4041
F1-51-RB	378 4050
F1-51-LB	378 4051
F1-61-RB	378 4060
F1-61-LB	378 4061

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

F1-81 and -101 with BSP port treads



Port size (all ports are BSP)

F1 frame size	Pressure port [1)]	Suction port
-81	1"	$1^1/_4$"
-101	1"	$1^1/_4$"

Standard versions

Designation	Ordering no.
F1-81-RB	378 4080
F1-81-LB	378 4081
F1-101-RB	378 4100
F1-101-LB	378 4101

Ordering code

Example: **F1- 81 - RB**

F1 frame size
25, 41, 51, 61, 81 or 101

Shaft rotation/port threads
RB Right hand/BSP
LB Left hand/BSP

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

F1 Pump

F1-SAE

4

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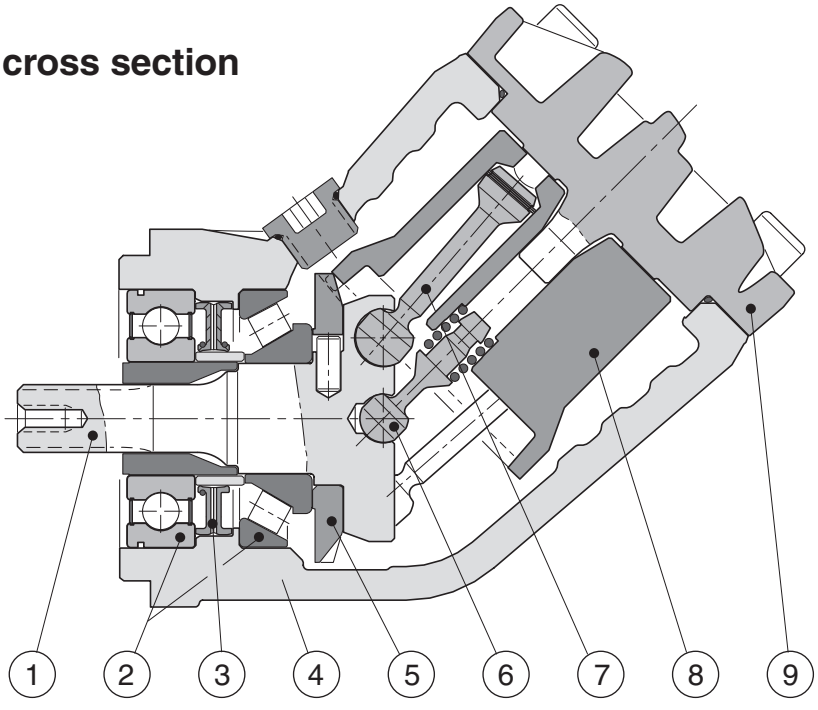
Specifications

Frame size F1-	**25**	**41**	**51**	**61**
Displacement [cm³/rev]	25.6	40.9	51.1	59.5
[cu in/rev]	*1.56*	*2.50*	*3.12*	*3.63*
Max flow 1)				
at 350 bar [l/min]	67	98	112	131
at 5000 psi *[gpm]*	*17.7*	*25.9*	*29.6*	*34.6*
at 400 bar [l/min]	56	86	97	113
at 5000 psi *[gpm]*	*14.8*	*22.7*	*25.6*	*29.8*
Max operating pressure [bar]				
continuous [bar]/ *[psi]*	350/ *5000*			
intermittent [bar]/ *[psi]*	400/ *5800*			
Shaft speed [rpm]				
- short circuited pump (low press.)	2700	2700	2700	2700
- max speed at 350 bar 2)/ *5000 psi* 2)	2600	2400	2200	2200
at 400 bar 2)/ *5800 psi* 2)	2200	2100	1900	1900
Torque 1)				
at 350 bar [Nm]	142	227	284	331
at 5000 psi *[lbf ft]*	*105*	*168*	*210*	*244*
at 400 bar [Nm]	163	260	324	378
at 5800 psi *[lbf ft]*	*120*	*192*	*239*	*279*
Input power				
- continuous [kW]	31	46	52	61
[hp]	*42*	*62*	*70*	*82*
- intermittent [kW] 3)	39	57	66	76
[hp] 3)	*52*	*76*	*88*	*102*
Weight [kg]	8.5	8.5	8.5	8.5
[lbs]	*18.7*	*18.7*	*18.7*	*18.7*

1) Theoretical values
2) Valid at an inlet pressure of 1.0 bar/*15 psi* (abs.) when operating on mineral oil at a viscosity of 30 mm²/s (cSt)/150 SUS.
3) Max 6 seconds in any one minute.

NOTE: For noise level information, contact Parker Hannifin.

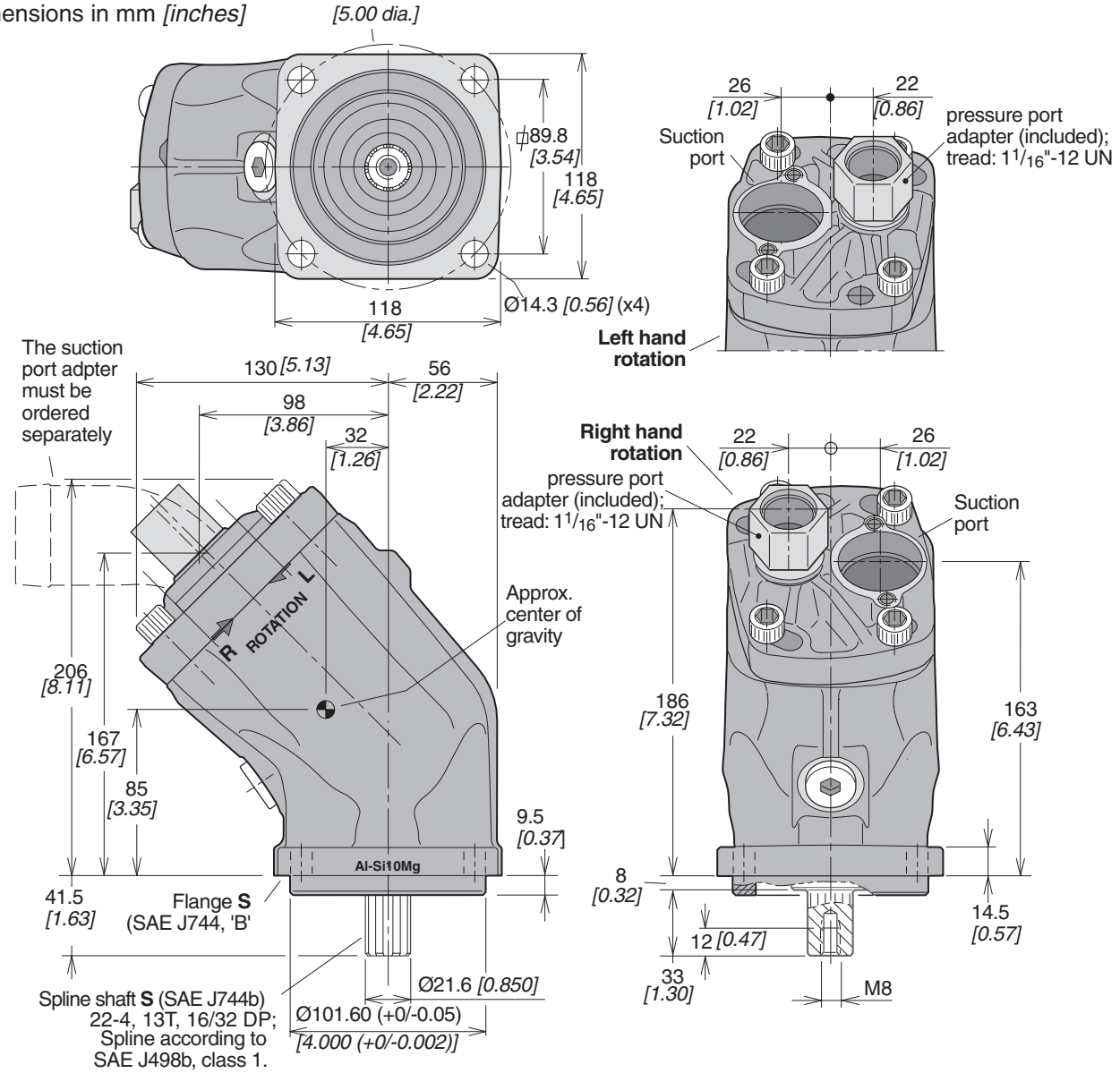
Pump cross section



1. Input shaft
2. Bearings
3. Shaft seal
4. Housing
5. Timing gear
6. Barrel support
7. Piston with piston ring
8. Cylinder barrel
9. End cap

Installation dimensions, F1-25, -41, -51 and -61 (SAE)

Dimensions in mm *[inches]*



Ordering code (SAE)

Example: **F1- 61 - R U - S V - S**

F1 frame size
25, 41, 51 or 61

Shaft rotation
R Right hand
L Left hand

Shaft end
S SAE spline "B" spline

Shaft seal
V FPM

Mounting flange
S SAE "B"

Main port
U SAE O-ring, UN threads

Port size

F1 frame size	Pressure port [1)]
-25	1 1/16"-12 UN
-41	1 1/16"-12 UN
-51	1 1/16"-12 UN
-61	1 1/16"-12 UN

1) BSP-to-SAE adapter (included)

Standard SAE versions

Designation	Ordering no.
F1-25-R	378 1424
F1-25-L	378 1425
F1-41-R	378 1440
F1-41-L	378 1441
F1-51-R	378 1450
F1-51-L	378 1451
F1-61-R	378 1460
F1-61-L	378 1461

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

F1 Motor

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Parker Hannifin
Pump & Motor Division Europe
Trollhättan, Sweden

Specifications

Motor frame size F1-	25-M	41-M	51-M	61-M	81-M	101-M	121-M
Displacement [cm³/rev]	25.6	40.9	51.1	59.5	81.6	102.9	118,5
Max operating pressure [bar]							
continuous	250	250	250	250	250	250	250
intermittent	350	350	350	350	350	350	350
Max Shaft speed [rpm]							
- continuous	2 300	2 000	1 800	1 700	1 500	1 400	1300
- intermittent	3 000	2 700	2 400	2 200	2 000	1 800	1700
Torque (theor.) [Nm]							
at 200 bar	81	130	162	189	259	327	376
at 350 bar	142	227	284	331	453	572	658
Max output power [kW]							
- continuous	20	27	31	34	41	48	51
- intermittent	26	37	41	44	54	62	67
Weight [kg]	8.5	8.5	8.5	8.5	12.5	12.5	12.5

Ordering code

Example: **F1 - 81 - M**

F1 Motor frame size

25, 41, 51, 61, 81, 101 or 121

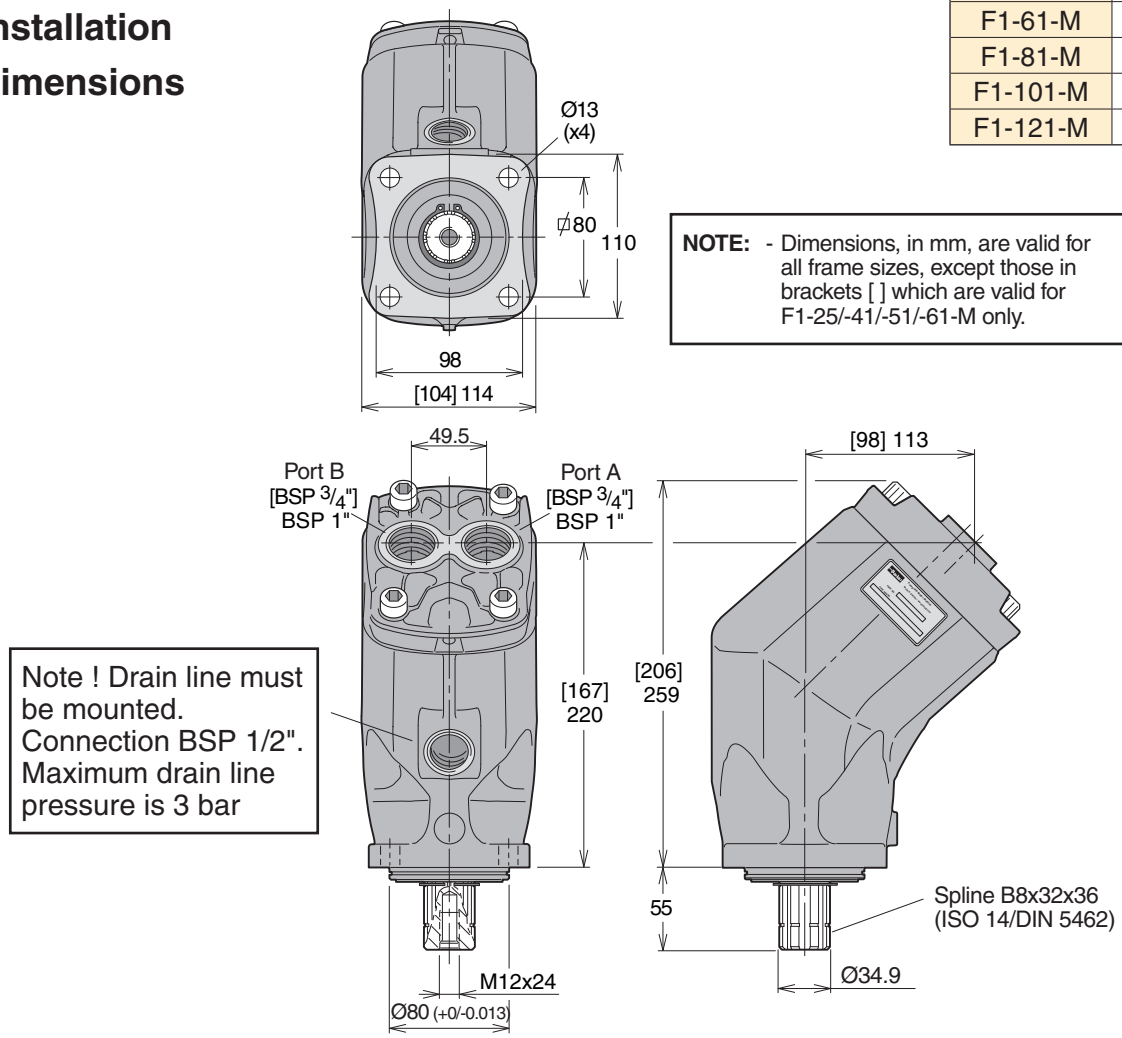
Port size

F1 motor frame size	Port size
F1-25/41/51/61	3/4"
-81/101/121	1"

Standard versions

Designation	Ordering no.
F1-25-M	378 1724
F1-41-M	378 1740
F1-51-M	378 1750
F1-61-M	378 1760
F1-81-M	378 1780
F1-101-M	378 1800
F1-121-M	378 4120

Installation dimensions



NOTE: - Dimensions, in mm, are valid for all frame sizes, except those in brackets [ ] which are valid for F1-25/-41/-51/-61-M only.

Note ! Drain line must be mounted. Connection BSP 1/2". Maximum drain line pressure is 3 bar

F2 Twin-flow Pump

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Specifications

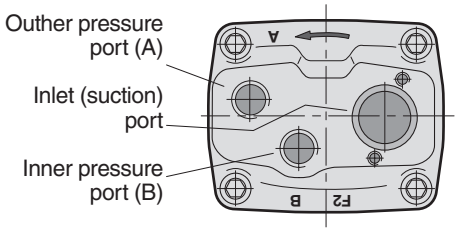
Frame size F2-	**42/42**	**53/53**	**55/28**	**70/35**	**70/70**
Displacement [cm³/rev]					
Port A	43	54	55	69	68
Port B	41	52	28	36	68
Max operating pressure [bar]					
continuous	350	350	350	350	300
intermittent	400	400	400	400	350
Max Shaft speed [rpm]					
(unloaded pump; low pressure)	2550	2550	2550	2550	2550
Max selfpriming speed [rpm]					
Ports A[1)2)] and B[1)2)] pressurised	1800	1800	1800	1800	1650
Port A[2)] unloaded, pressure in port B	2100	2100	2100	2100	2100
Input power [kW]					
Max intermittent[3)]	100	126	100	126	131
Max continuous	88	110	88	110	112
Weight [kg]	19	19	19	19	19

1) Valid with $2^1/_2$" inlet (suction) line;
with 2" inlet line: 53/53 and 70/35 max 1 100 rpm
42/42 and 55/28 max 1400 rpm. (q≈120 l/min)

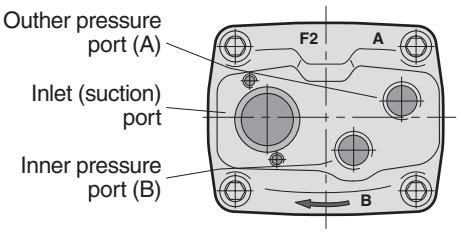
2) Measured at 1.0 bar abs. inlet pressure.
Please note: A lower inlet pressure affects pump performance.

3) Max 6 seconds in any one minute.

'Left hand' and 'right hand' end caps



End cap for right hand rotating pump



End cap for left hand rotating pump

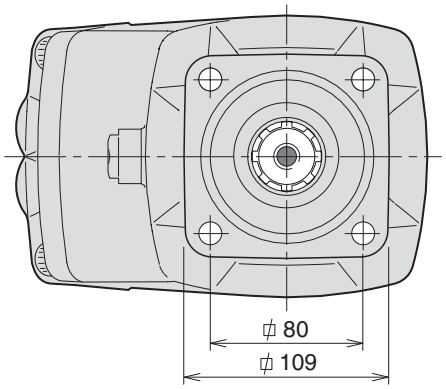
6

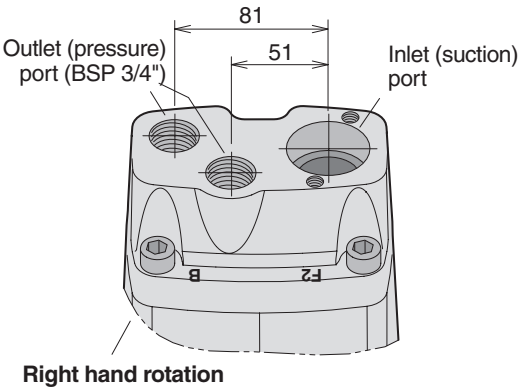
Flow vs. shaft speed (theoretical)

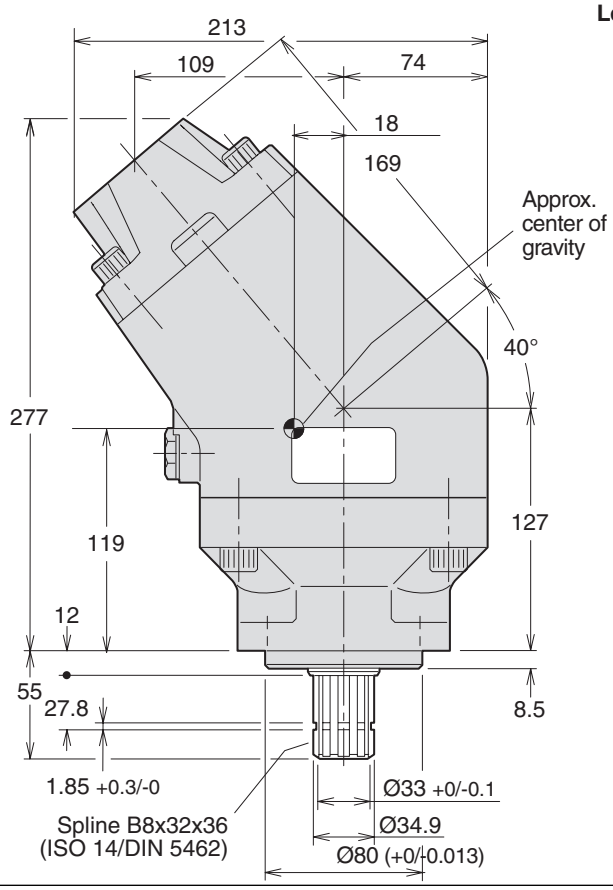
Pump speed [rpm]	800	1000	1200	1400	1600	1800	1900	2000	2100
F2-53/53 flow [l/min]									
Port A	43	54	65	76	86	97	-	-	-
Port B	42	52	62	73	83	94	99	104	109
Total (ports A + B)	85	106	127	149	169	191	-	-	-
	Note:42/42 values is 80% of 53/53 values 70/70 values is 130% of 53/53 values								
F2-70/35 flow [l/min]									
Port A	55	69	83	97	110	124	-	-	-
Port B	29	36	43	50	58	65	68	72	76
Total (ports A + B)	84	105	126	147	168	189	-	-	-
	Note: 55/28 values is 80% of 70/35 values								

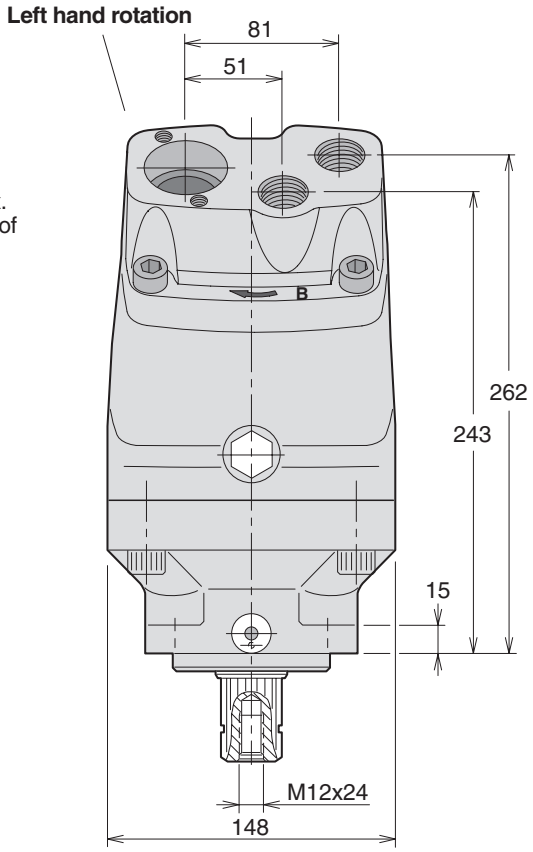
Shaft torque vs. pressure (theoretical)

Pressure [bar]	150	200	250	300	350
F2-53/53 torque [Nm]					
Port A	129	171	214	257	300
Port B	124	165	206	248	289
Total (ports A + B)	253	336	420	505	589
	Note:42/42 values is 80% of 53/53 values 70/70 values is 130% of 53/53 values				
F2-70/35 torque [Nm]					
Port A	164	219	274	329	383
Port B	86	114	143	171	200
Total (ports A + B)	250	333	417	500	583
	Note: 55/28 values is 80% of 70/35 values				









Ordering code

Example: **F2 - 53/53 - L**

Frame size [cm³/rev]
42/42
53/53
55/28
70/35
70/70

Direction of rotation
L Left hand
R Right hand

Standard versions

Designation	Ordering no.
F2-42/42-R	378 4042
F2-42/42-L	378 4043
F2-53/53-R	378 1453
F2-53/53-L	378 1454
F2-55/28-R	378 4128
F2-55/28-L	378 4129
F2-70/35-R	378 1470
F2-70/35-L	378 1471
F2-70/70-R	378 4070
F2-70/70-L	378 4071

NOTE:
- Before start-up, tighten the inspection port plug to 70–100 Nm.
- To change the direction of rotation, **the end cap must be replaced.**

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

T1 Pump

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Specifications

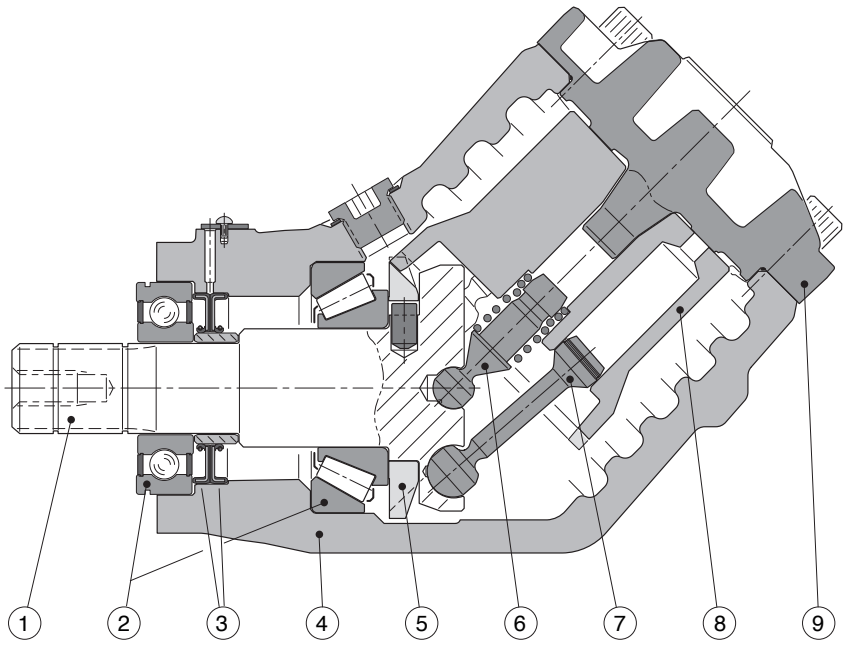
Frame size T1-	81	121
Displacement [cm³/rev]	81.5	118.5
Max flow 1) [l/min]	163 3)	190 3
Max operating pressure [bar]		
continuous	250	250
intermittent	350	350
Shaft speed [rpm]		
- short circuited pump (low press.)	2300	2300
max speed 2)	2000 3)	1600 3)
Torque 1) [Nm]		
at 200 bar	258	376
at 350 bar	453	658
Input power [kW]		
- continuous	54	71
- intermittent 4)	67	89
Weight [kg]	8.5	12.5

1) Theoretical values
2) Valid at an inlet pressure of 1.0 bar (abs.) when operating on mineral oil at a viscosity of 30 mm²/s (cSt).
3) Valid with 2 1/2" inlet (suction) line. With 2" suction line: T1-81 – max 1400 rpm (Q≈120 l/min); T1-121 – max 950 rpm (Q≈120 l/min).
4) Max 6 seconds in any one minute.

NOTE:
For noise level information, contact Parker Hannifin.

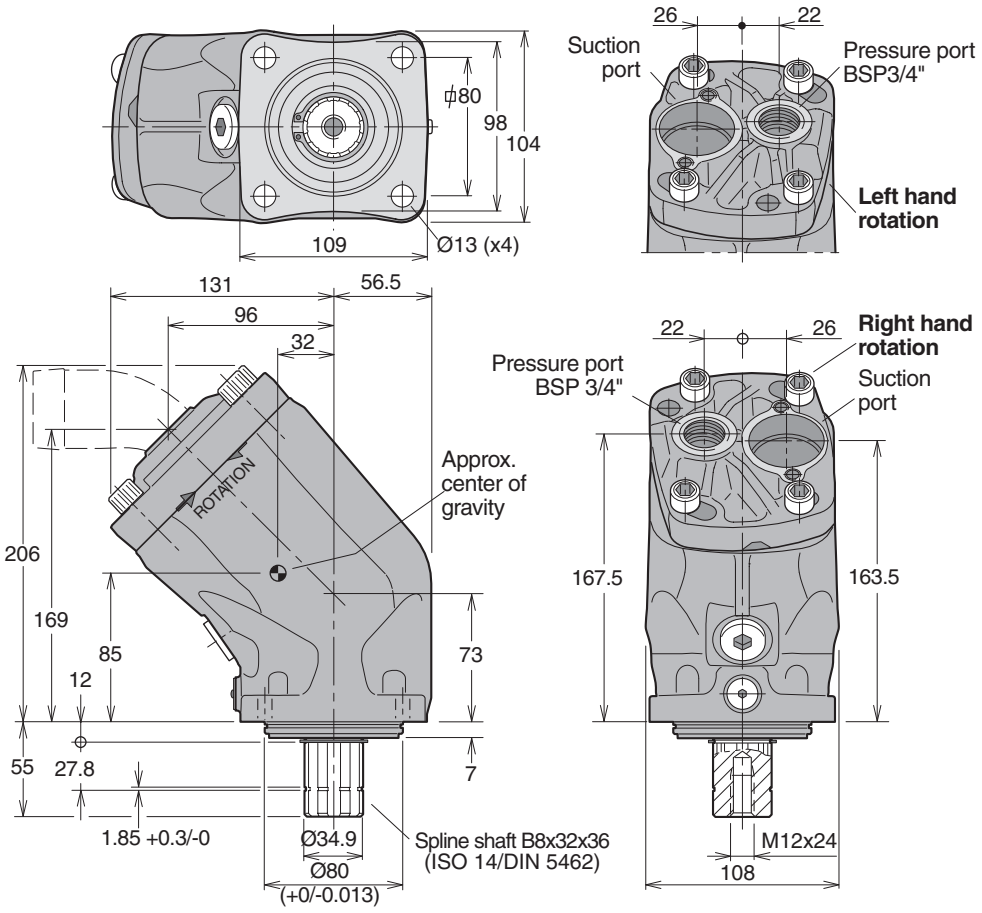
Pump cross section

(T1-121 shown)



1. Input shaft
2. Bearings
3. Shaft seals
4. Housing
5. Timing gear
6. Barrel support
7. Piston with piston ring
8. Cylinder barrel
9. End cap

T1-81



Ordering code

Example: **T1 - 81 - R**

T1 frame size
81 or **121**

Shaft rotation
R Right hand
L Left hand

Standard versions

Designation	Ordering no.
T1-81-R	378 2180
T1-81-L	378 2181
T1-121-R	378 2120
T1-121-L	378 2121

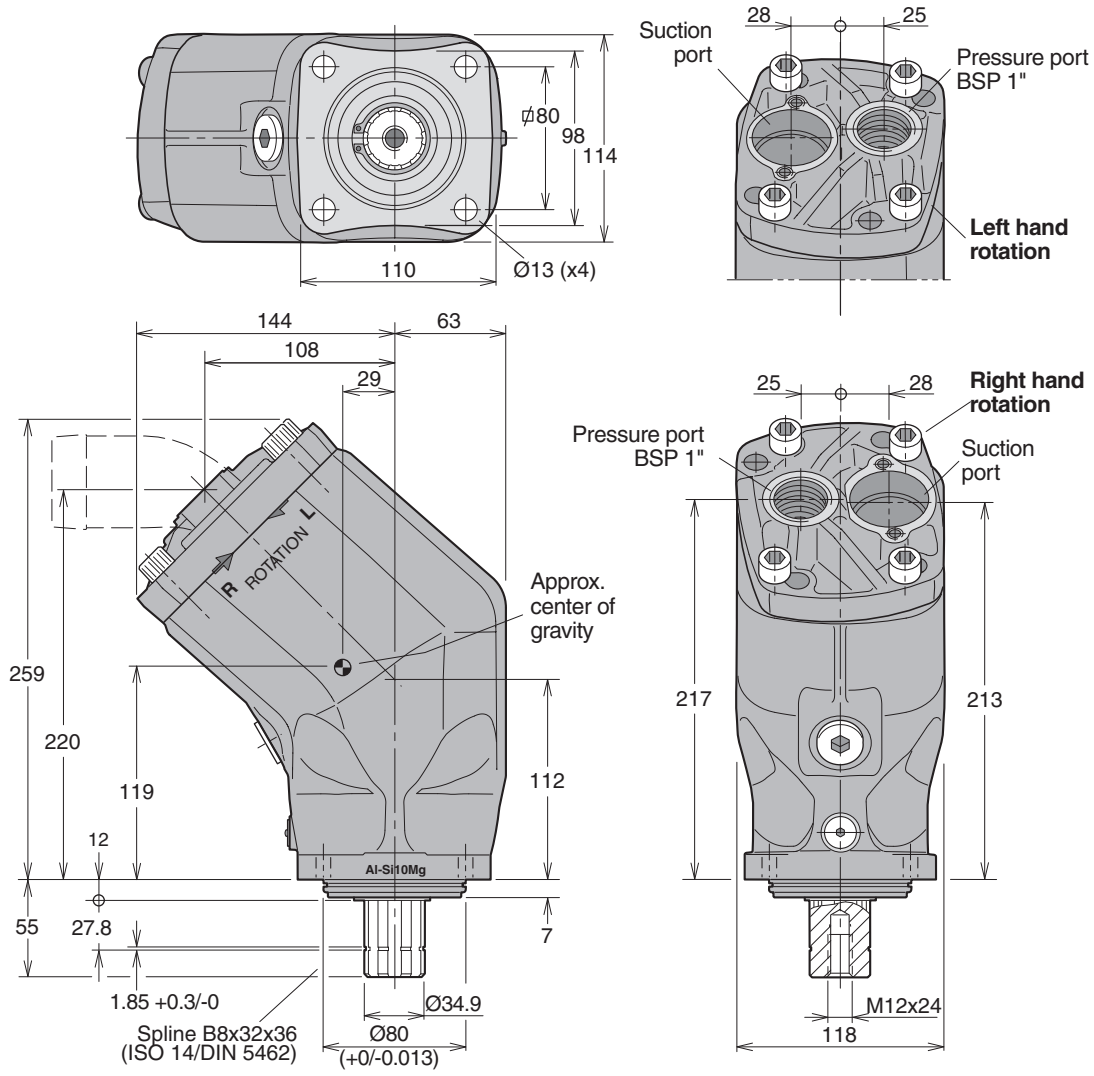
Port size

T1 frame size	Pressure port [1)]
-81	$^3/_4$"
-121	1"

1) BSP thread (fitting not included).

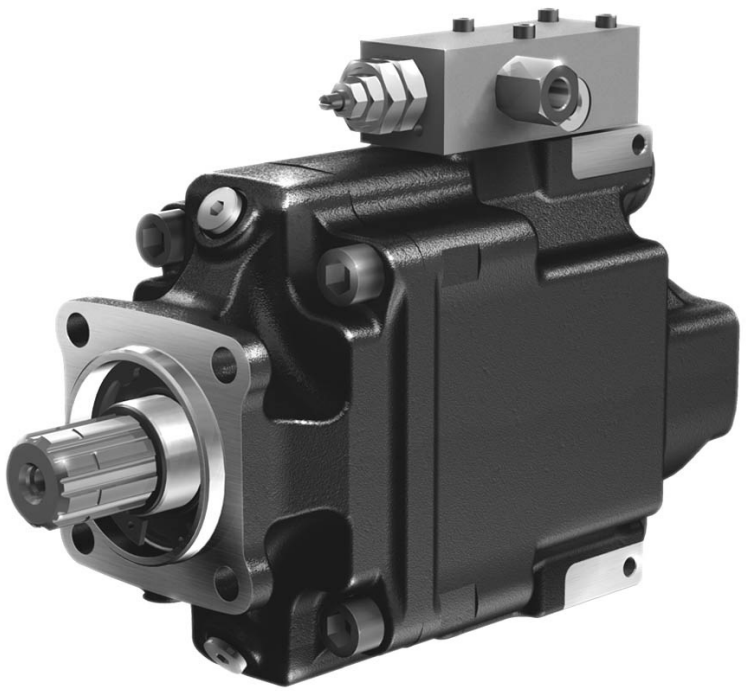
NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

T1-121



Parker Hannifin
Pump & Motor Division Europe
Trollhättan, Sweden

VP1 Pump



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Specifications

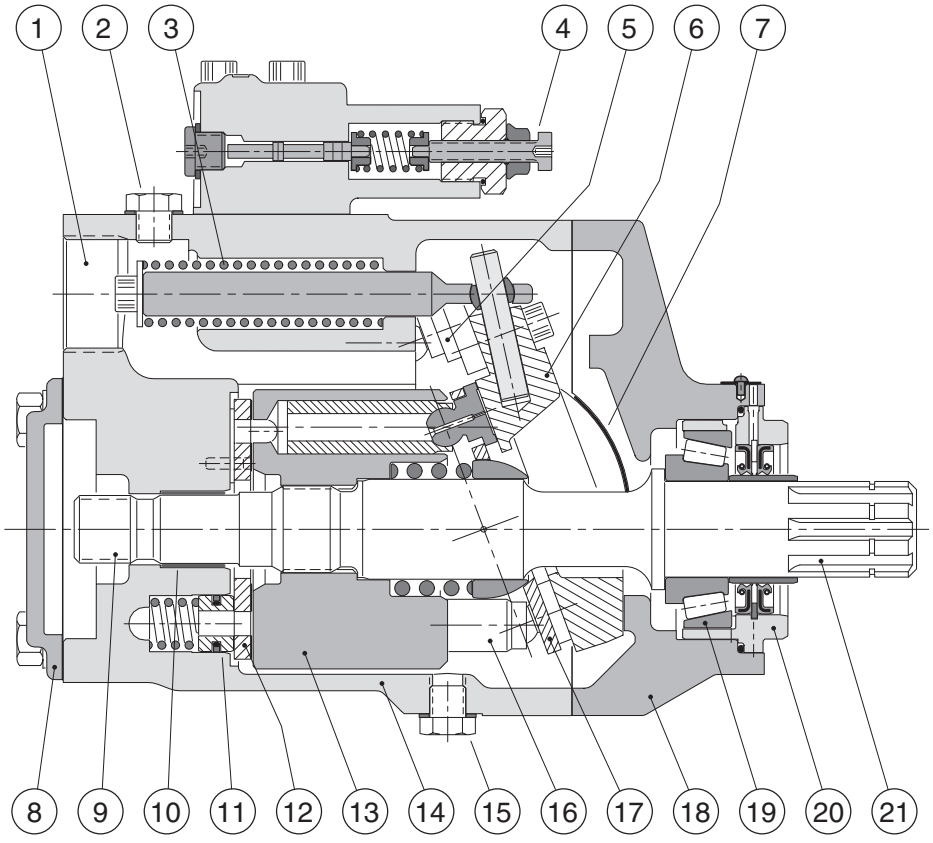
Frame size VP1--	045	075	095	110	130
Displacement [cm^3/rev]	45	75	95	110	128
Max operating pressure [bar]					
continuous	350	350	400	400	400
intermittent 1)	400	400	420	420	420
Mass moment of inertia J [kgm^2]	0.00606	0.00606	0.00681	0.00690	0.00690
Selfpriming speed 2) [rpm]					
2" suction line, max	2200	1700	1250	1100	900
$2^1/_2$" suction line, max	2400	2100	1750	1500	1300
3" suction line, max	-	-	2200	2100	1900
Max Speed unloaded [rpm]					
(in bypass mode, no flow)	3000	3000	3000	3000	3000
Control type	LS				
Shaft end spline	DIN 5462				
Mounting flange	ISO 7653-1985				
Weight (with control) [kg]	27				

1) Max 6 seconds in any one minute.

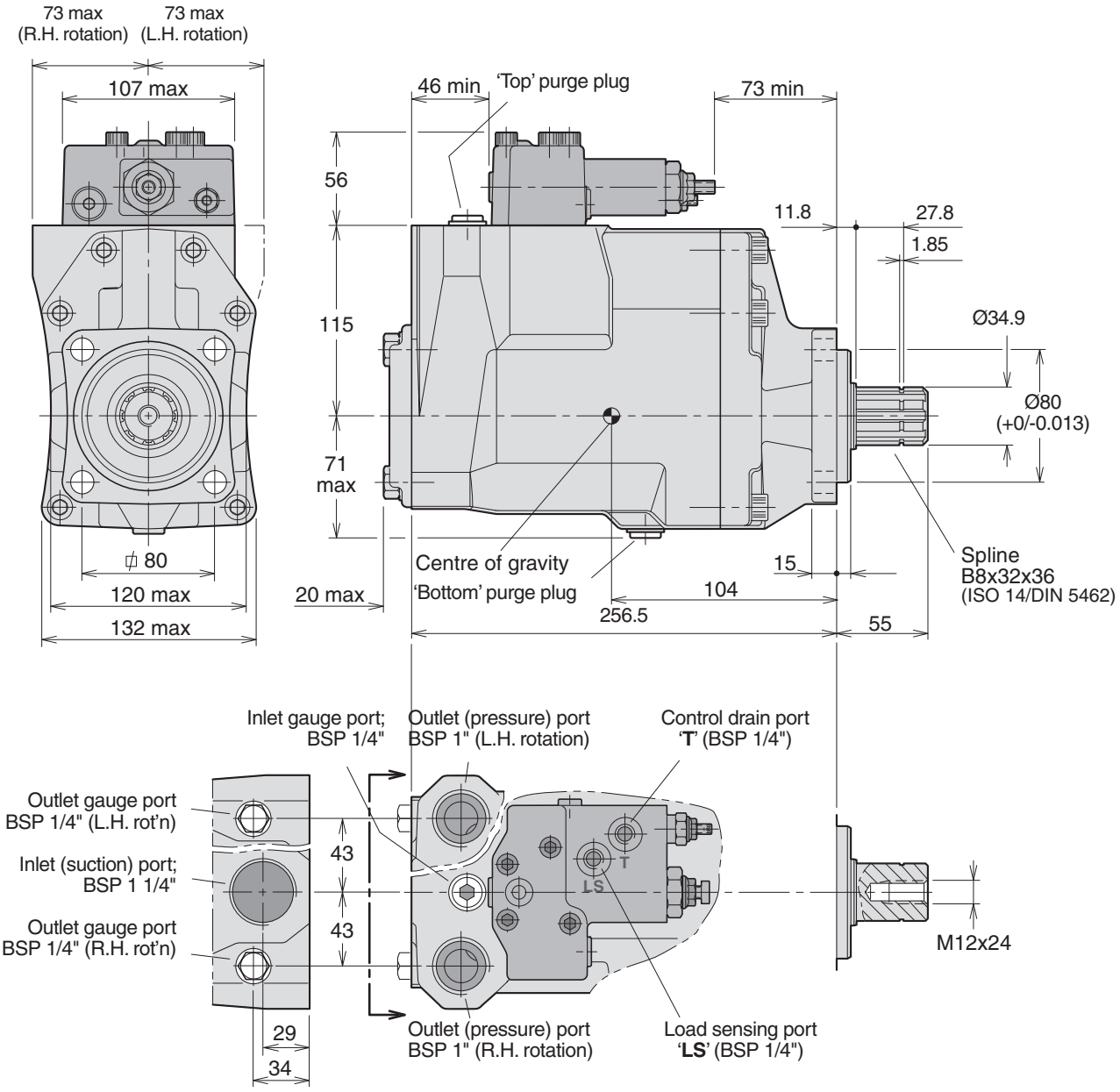
2) At an inlet pressure of 1.0 bar (abs.) with mineral oil at a viscosity of 30 mm^2/s (cSt).

VP1-045/-075 cross section

1. Inlet port
2. 'Top' purge plug
3. Return spring
4. Control
5. Setting piston (one of two)
6. Swash plate
7. Bearing shell
8. End cover
9. Spline (for mounting an auxiliary pump)
10. Bearing sleeve
11. Hold-down plunger
12. Valve plate
13. Cylinder barrel
14. Barrel housing
15. 'Bottom' purge plug
16. Piston with piston shoe
17. Retainer plate
18. Bearing housing
19. Roller bearing
20. Shaft seals with carrier
21. Input shaft



VP1-045 and -075



IMPORTANT
The control is *not* drained through the pump case. An external line *must be installed* between the control drain port 'T' and the reservoir.

NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

LS valve block VP1-045/075

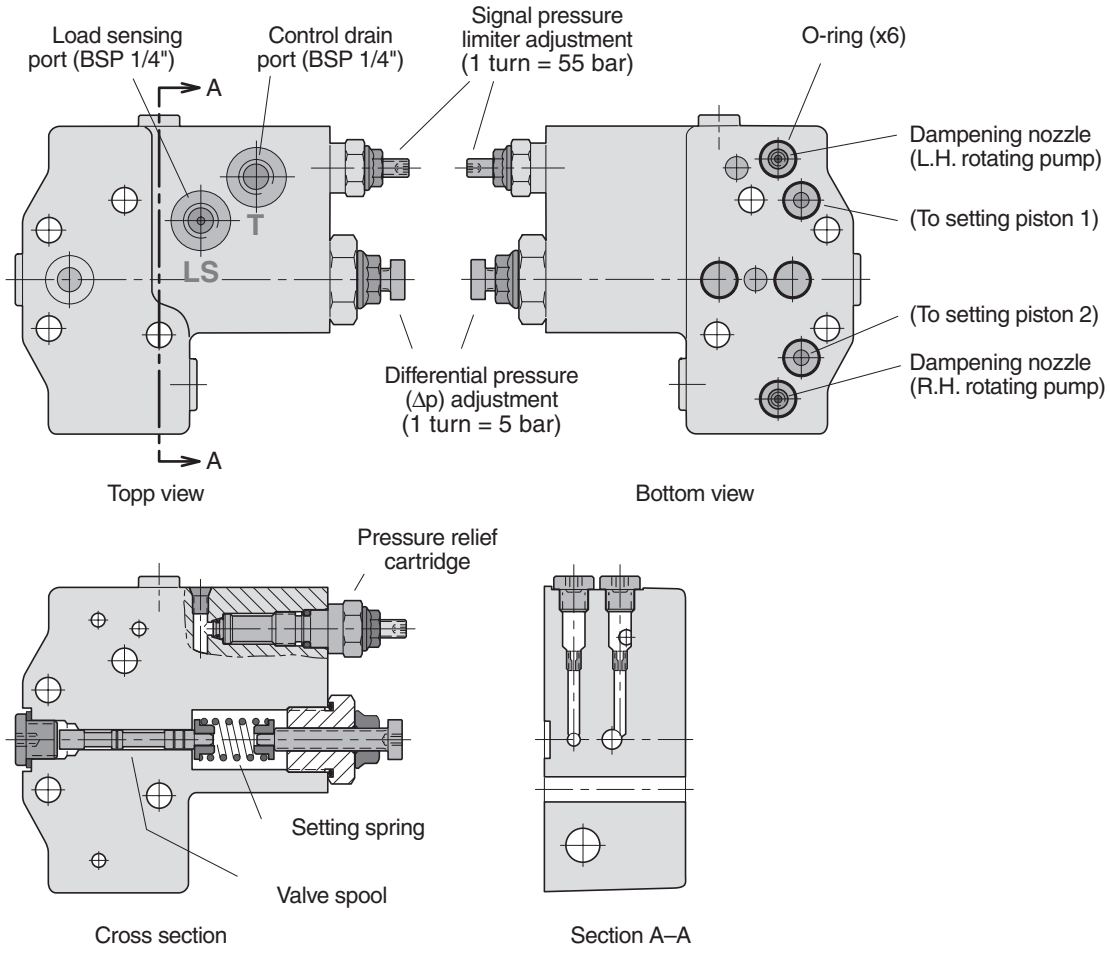


Fig. 2. LS valve block.

Through-shaft coupling VP1-045/075

The VP1 pump has a through-shaft which means that an additional pump, such as a fixed displacement F1, can be installed in tandem with the VP1 by means of an adaptor kit (fig. 3).

NOTE: The bending moment caused by the weight of a tandem assembly normally exceeds that allowed by the PTO.
To prevent damage, the auxiliary pump should be supported by a bracket attached to the gearbox; it *must not* be fastened to the truck chassis.
Likewise, when the tandem assembly is installed on a separate bracket and driven by a cardan shaft, the auxiliary pump should have a support attached to the pump bracket.

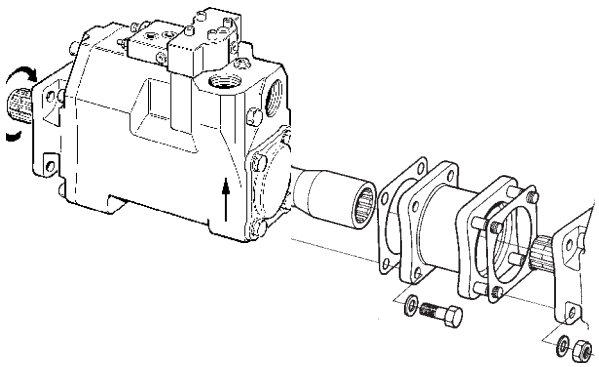
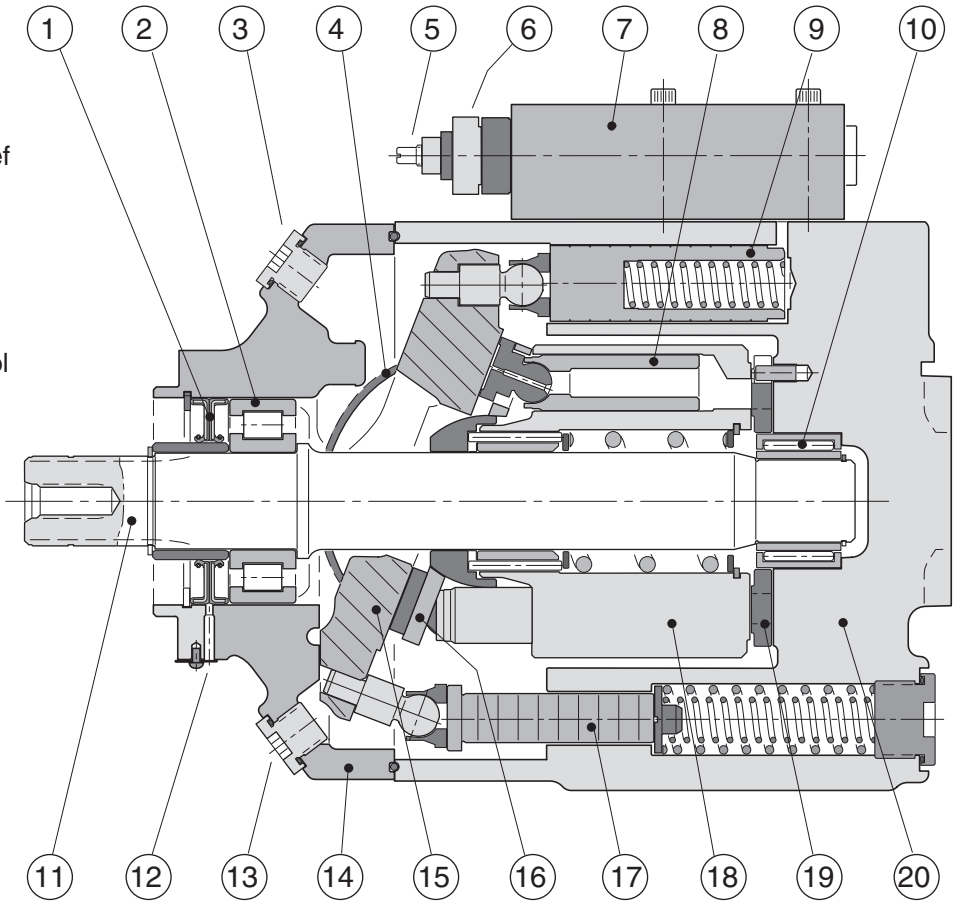


Fig. 3. Adaptor kit (P/N 379 7795) for tandem coupling.

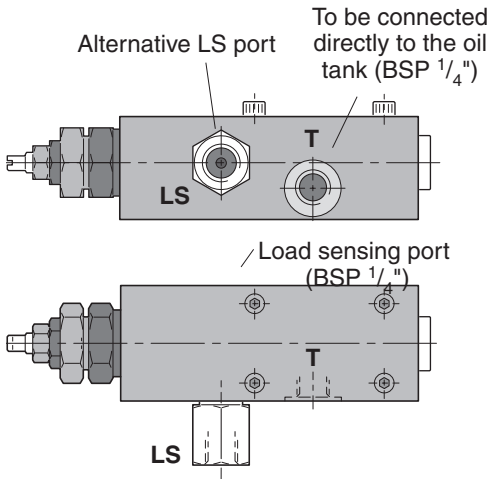
IMPORTANT
Contact Parker Hannifin for additional information when considering tandem mounting a second VP1 pump.

VP1-095/-110/-130 cross section

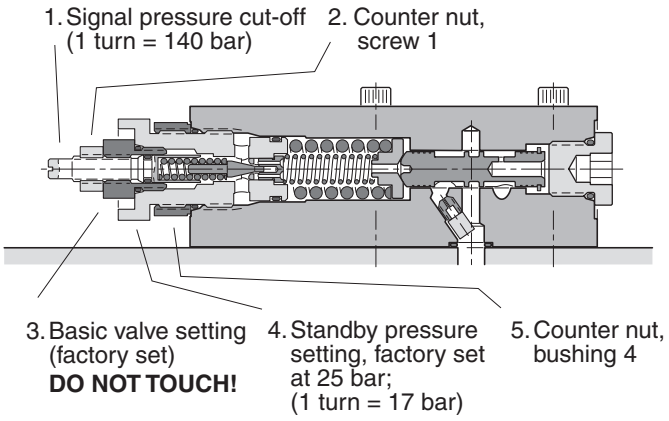
1. Shaft seal
2. Roller bearing
3. 'Upper' purge plug
4. Bearing shell
5. Setting screw (pressure relief valve)
6. Setting bushing (standby pressure)
7. Control
8. Piston with piston shoe
9. 'Upper' setting piston (control pressure)
10. Needle bearing
11. Shaft
12. Drain hole, shaft seals
13. 'Lower' purge plug
14. Bearing housing
15. Swash plate
16. Retainer plate
17. 'Lower' setting piston (pump pressure)
18. Cylinder barrel
19. Valve plate
20. Barrel housing



LS control (for VP1-095/-110/-130)



LS control ports.

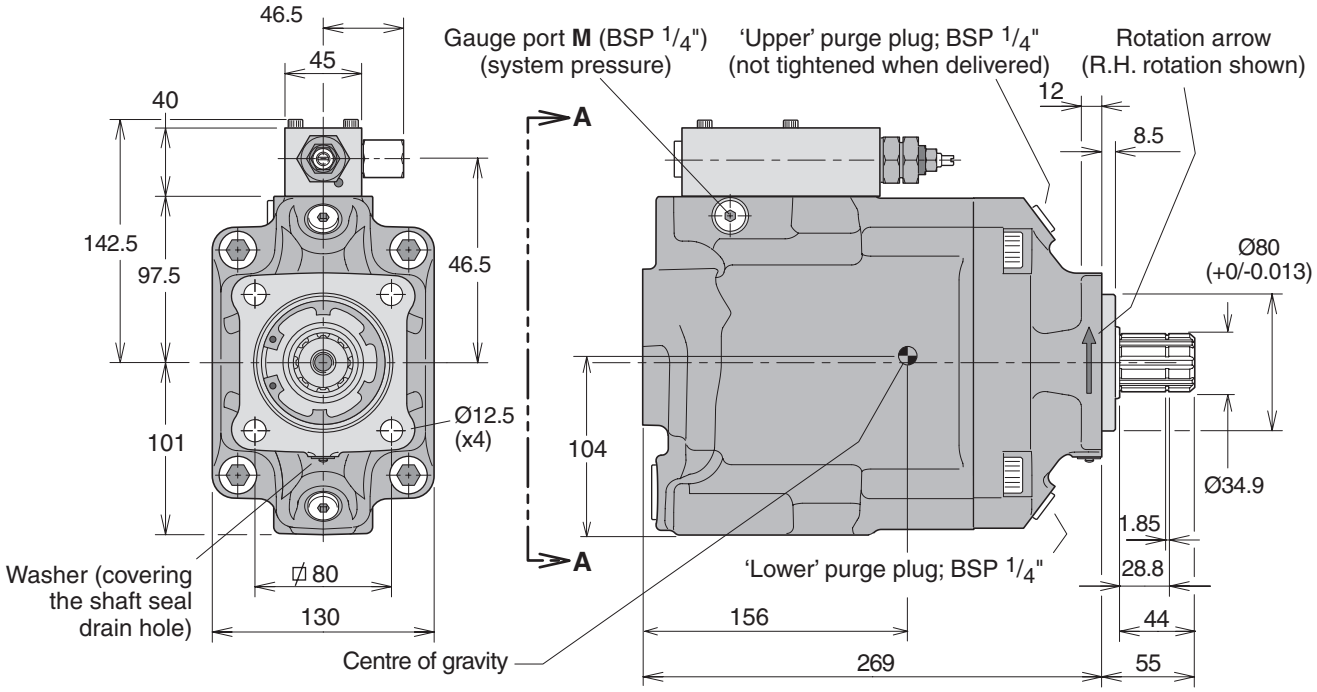

1. Signal pressure cut-off (1 turn = 140 bar)
2. Counter nut, screw 1
3. Basic valve setting (factory set) DO NOT TOUCH!
4. Standby pressure setting, factory set at 25 bar; (1 turn = 17 bar)
5. Counter nut, bushing 4

LS control cross section.

Item	Wrench / dimension
1	Hex Head Wrench / 4 mm
2	Wrench / 13 mm
3	**DO NOT TOUCH**
4	Wrench / 27 mm
5	Wrench / 27 mm

NOTE: Always run a function, after adjusting the standby pressure or the max pressure setting, before you read the value.

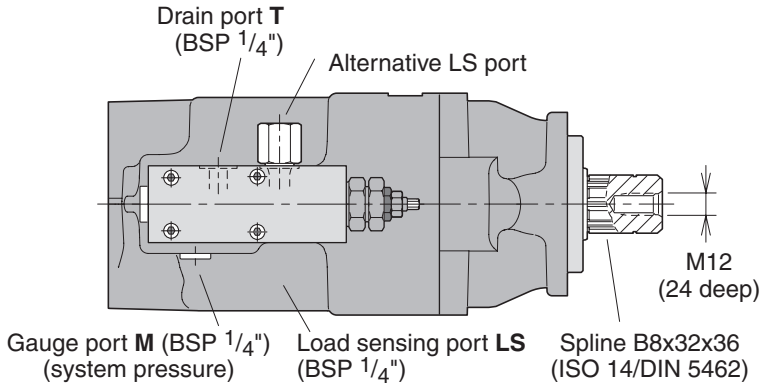
VP1-095/-110/-130

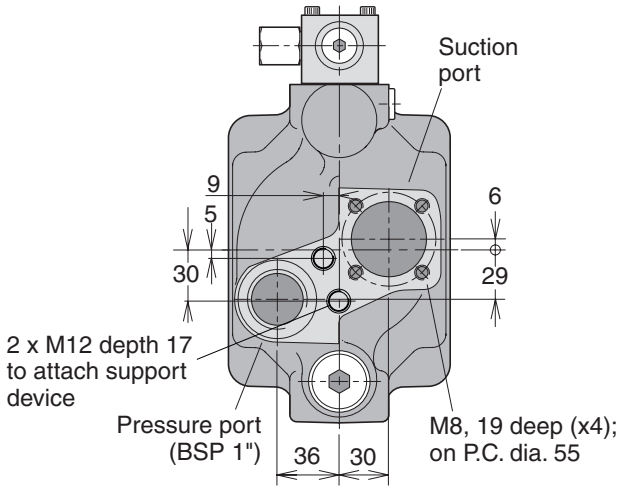


NOTE: The pump **does not** include a suction fitting; it must be ordered separately. See chapter 10.

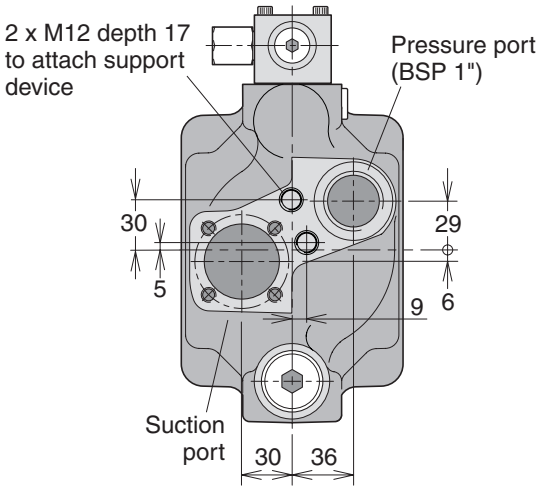
IMPORTANT!

The control is **not** drained through the pump case; an external drain line must be installed from control port T and, directly, to the oil tank.





View A–A
Left hand rotating pump



View A–A
Right hand rotating pump

Parker Hannifin
Pump & Motor Division Europe
Trollhättan, Sweden

Ordering information

Example: **VP1 - 045 - L**

Frame size
045, 075, 095, 110 or 130
Direction of rotation
L Left hand
R Right hand

NOTE:
The VP1 is uni-directional. Consequently, the desired direction of rotation must be stated *when ordering*.

Standard model numbers

Designation	Ordering no.
VP1-045-R	378 0334
VP1-045-L	378 0335
VP1-075-R	378 0336
VP1-075-L	378 0337
VP1-095-R	378 6000
VP1-095-L	378 6001
VP1-110-R	378 4110
VP1-110-L	378 4111
VP1-130-R	378 4500
VP1-130-L	378 4501

VP1 in load sensing systems

When installed in a load sensing system, the VP1 supplies the correct amount of flow required by the various work functions currently engaged.

This means that energy consumption and heat generation are minimised and much reduced in comparison with a fixed displacement pump used in the same system.

Diagram 1 shows the required power (flow times pressure) in a constant flow system with a fixed displacement pump.

Diagram 2 shows the sharply reduced power requirement in a load sensing system with a variable displacement pump such as the VP1.

In both cases the pump pressure is slightly higher than what is required by the heaviest load (’Load 2’) but the VP1, because of the much smaller flow being delivered, needs only the power indicated by the shaded area ’Load power’.

In a constant flow system, on the other hand, excess fluid is shunted to tank and the corresponding power, ’Wasted power’ (shown in diagram 1), is a heat loss.

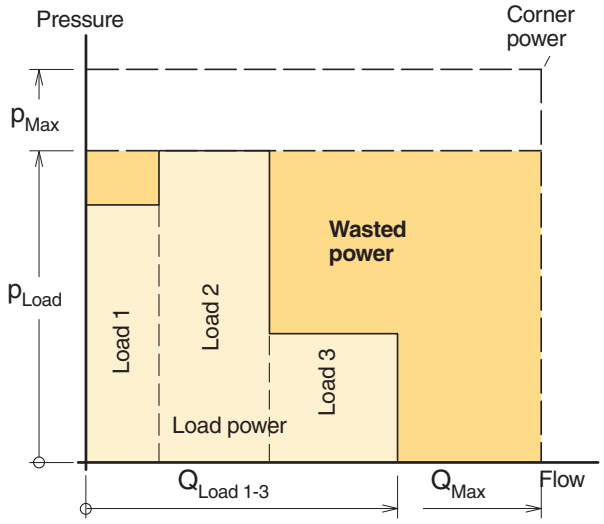


Diagram 1. Constant flow system with a fixed displacement pump.

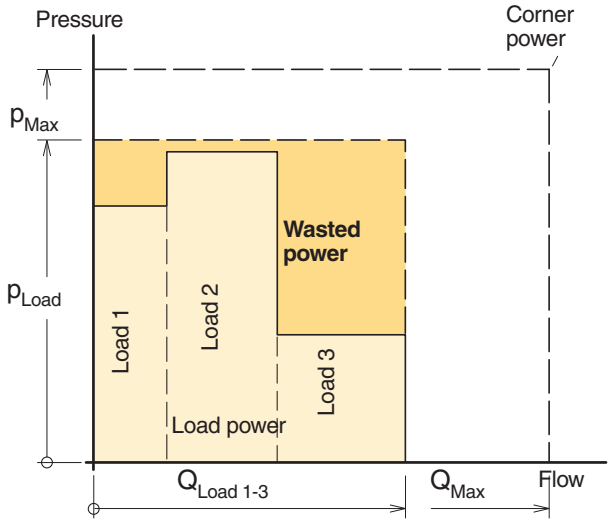


Diagram 2. Constant flow system with a variable displacement pump (e.g. VP1).

Systems comparison

System	Constant flow	Load-sensing
Pump	Fixed displ.	VP1 variable displ.
Pump adjustments	Pressure only	Pressure and flow
Load*	Some influence	Some influence
Energy		
consumption	High	Low
Heat generation	High	Low

* Simultaneous operation of loads with non-equal flows and pressures; refer to the above diagrams.

LS load sensing control function

Refer to corresponding hydraulic schematic below.

A selected 'opening' of the directional control valve spool corresponds to a certain flow to the work function. This flow, in turn, creates a pressure differential over the spool and, consequently, also a Δp between the pump outlet and the LS port.

When the differential pressure decreases (e.g. the directional valve is 'opened' further) the Δp also decreases and the LS valve spool moves to the left. The pressure to the setting pistons then decreases and the pump displacement increases.

The increase in pump displacement stops when the Δp finally reaches the setting (e.g. 25 bar) and the forces acting on the valve spool are equal.

If there is no LS signal pressure (e.g. when the directional valve is in the neutral, no-flow position) the pump only delivers sufficient flow to maintain the standby pressure as determined by the Δp setting.

LS control adjustments

Pressure limiter

Pump size	Factory setting [bar]	Max pressure intermittent [bar]
VP1-045/075	350	400
VP1- 095/110/130	350	420

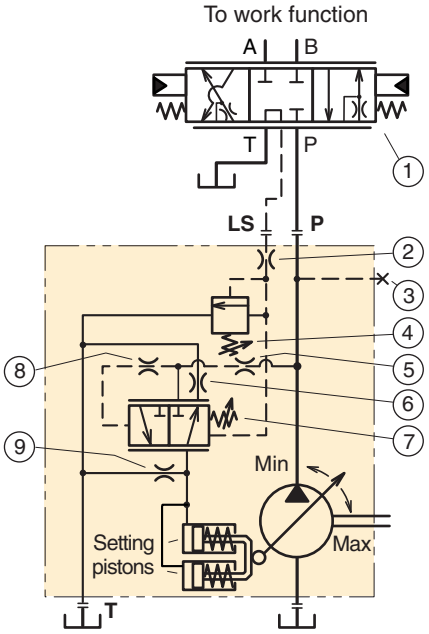
LS load sensing valve

Pump size	Factory setting [bar]	Min pressure [bar]	Max pressure [bar]
VP1-045/075	25	20	35
VP1- 095/110/130	25	15	40

The factory setting, and the standard orifice sizes shown in the corresponding schematic below, will usually provide an acceptable directional valve characteristic as well as system stability.

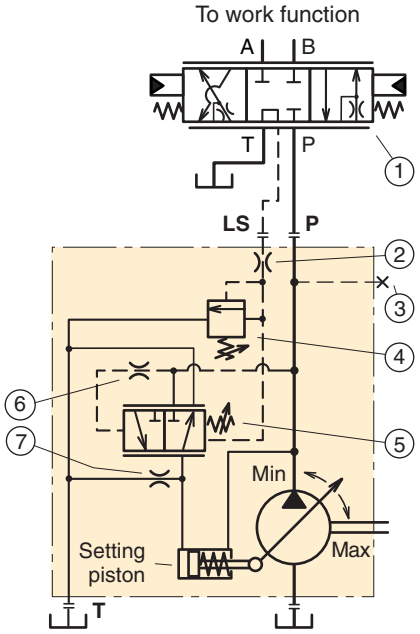
For additional information, contact Parker Hannifin.

Hydraulic schematic for VP1-45/75



1. Directional, load sensing control valve
2. Load signal orifice (1.0 mm; fixed)
3. Gauge port
4. Signal pressure limiter adjustment
5. System pressure dampening nozzle (2.0 mm)
6. Return line nozzle (0.6 mm)
7. Standby (Δp) pressure adjustment
8. System pressure dampening orifice (fixed)
9. Bleed-off nozzle (0.6 mm).

Hydraulic schematic for VP1-095/-110/-130



1. Directional, load sensing control valve
2. Load signal orifice (0.8 mm)
3. Gauge port
4. Signal pressure limiter adjustment
5. Standby (Δp) pressure adjustment
6. System pressure dampening orifice (fixed)
7. Bleed-off nozzle (1.2 mm)

BLA

General information

The BLA boost unit simplifies the building of closed or semi-closed hydrostatic transmissions.

Main features are:

- Replaces conventional charge pump and corresponding valves in many applications
- Allows pump speeds above normal selfpriming speed
- Suitable for system flow rates to 400 l/min
- Includes filter
- Simple construction - no moving/wear parts
- Cost-effective installation
- Small tank size
- Helps in building a low-cost hydrostatic transmission.

Description

In a closed circuit hydrostatic transmission, a charge pump is normally included with the main pump, providing make-up fluid which replaces pump and motor volumetric losses. It also maintains sufficient pump inlet pressure to avoid cavitation.

The BLA boost unit replaces the charge pump in many applications, when the following conditions are met:

- The max-to-min pump flow ratio does not exceed 2:1
- System pressure changes gradually without frequent and pronounced pressure peaks
- The line length between pump and boost unit is relatively short.

There are two basic sizes of the BLA boost unit:

- BLA 4 (to 160 l/min pump flow)
- BLA 6 (to 400 l/min).

The main part of the unit is an aluminium housing with a built-in nozzle and an injector; refer to the cross section to the right.

When fluid flows from the motor outlet port through the unit and to the pump inlet port, the increased fluid velocity between the nozzle and injector creates a low pressure zone causing additional fluid to be drawn from tank into the main circuit.

Also, pressure increases after the injector, allowing the pump to be operated at speeds higher than the self-priming speed. The 'boost pressure' increases with flow.

The housing includes ports that should be connected to the pump and motor drain ports respectively.

An additional bleed-off nozzle diverts approx. 10% of the main flow through the cartridge filter before being directed to the tank.

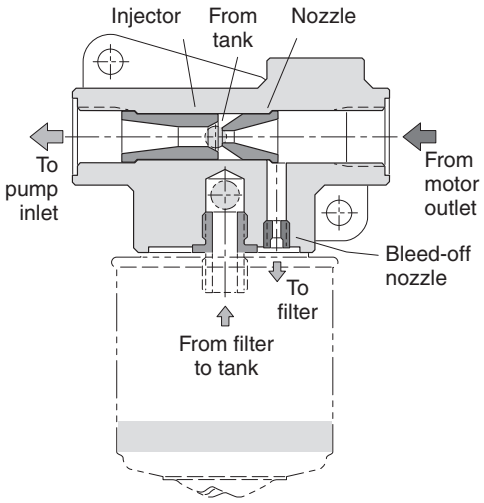
For more information please see our technical catalogue BLA boost unit HY17-8224/UK

Typical applications:

- Fan drives
- Propeller drives
- Generator drives
- Pump drives.

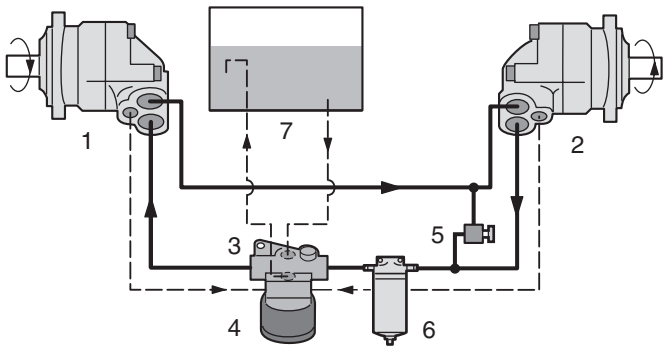
Oil cooling

An oil cooler is usually required in the hydraulic system, in order to remove the heat that is generated in the main circuit. A full-flow oil cooler should be installed in the return line between the motor and the boost unit.



BLA boost unit cross section.

Boost unit installation



1. Pump
2. Motor
3. Boost unit (with injector and nozzle
4. Filter cartridge
5. Pressure relief valve
6. Full-flow filter (when required
7. Reservoir

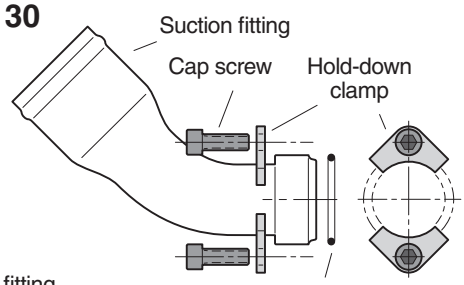
8

9

Suction fittings

for series F1, F2 and T1 pumps also VP1-095, -110 and -130

A 'suction fitting' consists of a straight, 45°, 90° or 135° suction fitting, clamps, cap screws and O-ring.

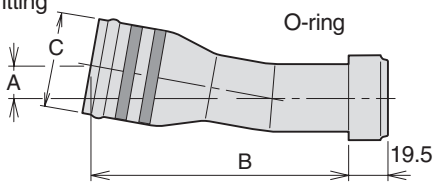


Suctions fittings for VP1-045/075 see page 51.

'Straight' suction fittings for F1, F2, T1, VP1-095/-110/-130

Ordering no.	A mm	B mm	C dia. mm *(in.)*
378 0635[1)]	0	85	38 *(1 1/2")*
378 0636[2)]	17	136	50 *(2")*
378 0637[3)]	25	145	63 *(2 1/2")*
378 3523[3)]	32	174	75 *(3")*

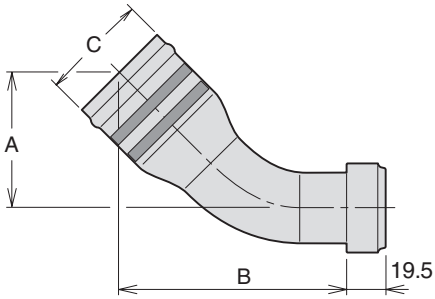
'Straight' fitting



45° suction fittings for F1, F2, T1, VP1-095/-110/-130

Ordering no.	A mm	B mm	C dia. mm *(in.)*
378 1234[1)]	60	104	32 *(1 1/4")*
378 0633[1)]	60	104	38 *(1 1/2")*
378 0364[2)]	67	110	50 *(2")*
378 0634[3)]	75	117	63 *(2 1/2")*
378 3367[3)]	95	138	75 *(3")*
378 1062	67	110	40
378 0975	67	110	45
378 0965	67	110	48

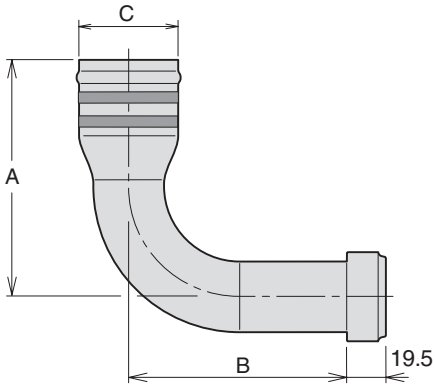
45° fitting



90° suction fittings for F1, F2, T1, VP1-095/-110/-130

Ordering no.	A mm	B mm	C dia. mm *(in.)*
378 0978[1)]	126	83	38 *(1 1/2")*
378 0979[2)]	135	83	50 *(2")*
378 1980[3)]	147	83	63 *(2 1/2")*
378 0976	135	83	45
378 8690[3)]	185	83	75 *(3")*

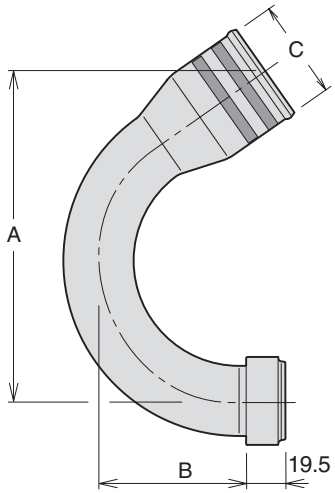
90° fitting



145° suction fitting for F1, F2, T1, VP1-095/-110/-130

Ordering no.	A mm	B mm	C dia. mm *(in.)*
378 1867	165	73	50 *(2")*

145° fitting



1) Recommended for frame size F1-25.
2) Recommended for frame size F1-41,-51,-61,-81, -101.
3) (3 clamps and 3 screws)

Spare parts

Additional Hold-down-clamp kit consists of:
hold-down-clamp cap screw and O-ring
Ordering no. 378 1321

Additional Hold-down-clamp kit for mounting on BPV
Ordering no. 378 2439

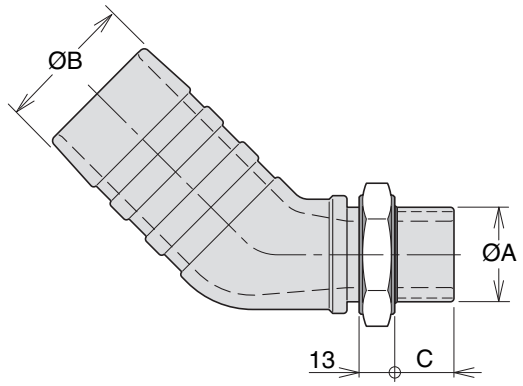
NOTE: A suction fitting *must be ordered separately* (not included with the pump). To choice the correct dimension of suction connection, see chapter 2.

Suitable suction adapters for F1 with BSP port treads

45° adapter

Ordering no.	A mm	B mm	C dia. mm *(in.)*
00509035016	1"	2"	18
00509035116	$1^1/_4$"	2"	18
00509021916	$1^1/_4$"	$2^1/_2$"	18

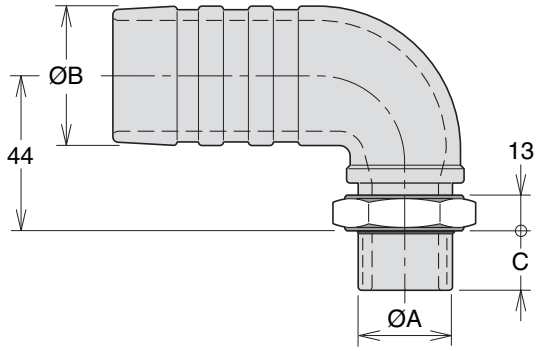
* BSP threads



90° adapter

Ordering no.	A mm	B mm	C dia. mm *(in.)*
00509034516	1"	2"	18
00509034616	$1^1/_4$"	2"	18

* BSP threads

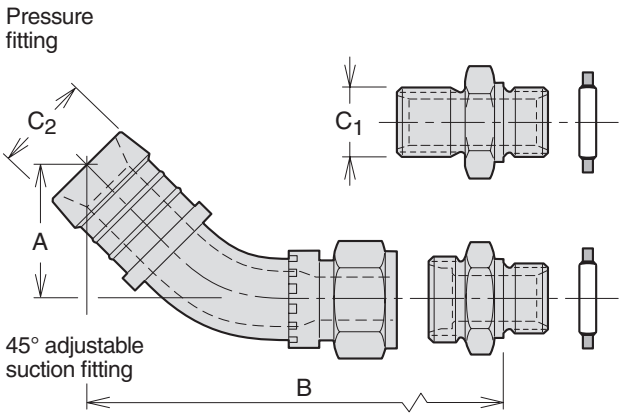


Fitting kits for VP1-045 and -075 pumps

Kits with 45° suction fitting

Pump size.	Ordering no.	C_1	ØC_2	A	B
VP1-045/075	**379 9563**	BSP $^3/_4$"	2"	71	154
VP1-045/075*	**379 9562**	BSP 1"	$2^1/_2$"	64	147

* Above 100 l/min



NOTE: A suction fitting *must be ordered separately* (not included with the pump). To choice the correct dimension of suction connection, see chapter 2.

Auxiliary Valves

Bypass Valves and Unloading Valves for F1, F2, T1 and VP1 pumps

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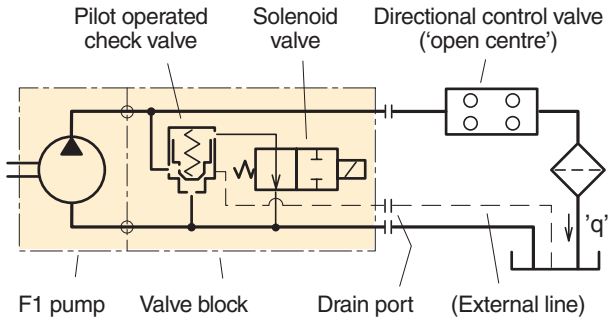
BPV-F1 and BPV-T1 bypass valve

- The bypass valve is mainly utilised in applications where the F1 pump is driven from the crank-shaft through a cardan shaft, or when it is installed on an engine PTO.
- The BPV bypass valve should be engaged during transportation when the pump is operating constantly and the engine is running at max rpm; the hydraulic system is not sized for the large flow that would otherwise go through it.
- The BPV valve substantially reduces the energy loss during transportation.
- The valve installs directly on top of the pump end cap with a pressure port 'banjo' fitting and an inlet port spacer bushing with two cap screws; refer to the illustration to the right.
- As the BPV valve is symmetrical, it can be 'turned 180°' to prevent interference with chassis components; it can be utilised for either left hand or right hand pumps.
- The valve function must only be activated or released (by means of the 24 VDC solenoid) at *no-load* (below 20 bar) *system pressure*.

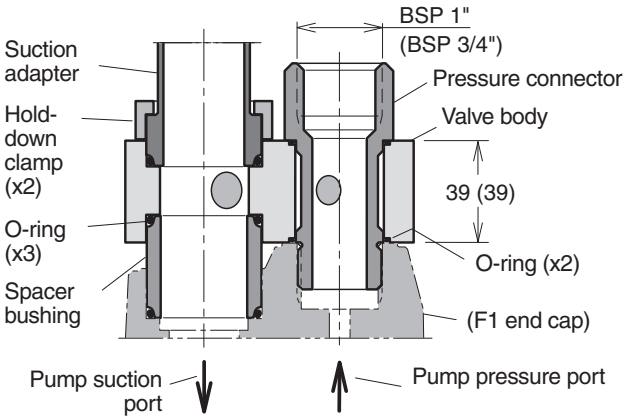
IMPORTANT INFORMATION

- In order to prevent heat build-up in the pump during transportation, it is important that at least 5 l/min comes out of the filter at 'q' (refer to the schematic). This applies to an 'open center' system when the valve is in the bypass mode (non-activated solenoid).

- *Please note:*
  a) If the flow at 'q' is less than 5 l/min (caused e.g. by a high pressure drop in the main system) when the valve is in the bypass mode, or
  b) if the hydraulic system is of the 'closed center' type,
  *then an external drain line **must be installed** from the bypass valve drain port directly to tank as shown in the schematic; a drain kit is available (see next page).*



Bypass valve schematic.



Note
The bypass valve is available in two versions, one with and one without manual override.

The solenoid cartridge with manual override can not be installed in valve blocks designed for solenoid cartridge without manual override and vice versa because of the solenoid cartridges different connection threads.

Ordering information and Drawings
See next page.

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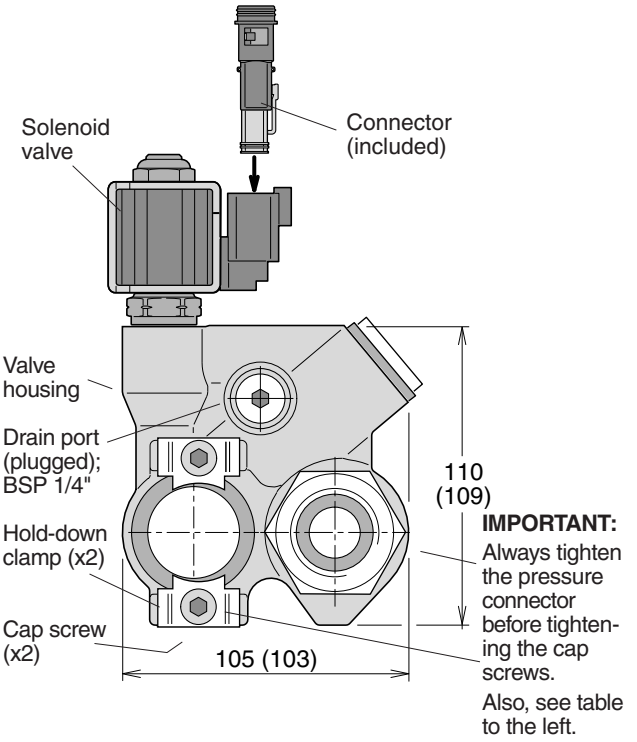
BPV-F1 and BPV-T1 Bypass valve

Without manual override

Bypass valve, type	**BPV-F1-25 to -101 and BPV-T1-81 and -121**
Max pressure, continuous	350 bar
intermittent	400 bar
Solenoid voltage *(option)*	24 VDC, *(12 VDC)*
Power requirement	17 W
Operating mode	Activated solenoid: Check valve closed

Bypass valve kits	Voltage	Ordering number	For F1 and T1 size	Torque[1)]
BPV-F1-25	24 VDC	**378 8803**	F1-25	50 Nm
BPV-F1-41, BPV-T1-81	24 VDC 12 VDC	**378 7201** **378 7202**	F1-41, -51, -61 and T1-81	50 Nm
BPV-F1-81, BPV-T1-121	24 VDC 12 VDC	**378 7203** **378 7204**	F1-81, -101 and T1-121	100 Nm
Drain fitting kit F1-025		**378 1640**	Contains a drain line fitting a bonded seal and nozzle.	
Drain fitting kit other F1, F2 and T1		**378 3039**	Contains a drain line fitting and a bonded seal.	

1) Torque pressure connector to:



NOTE: Dimensions are shown for BPV-F1-81 (those for BPV-F1-25 are in parenthesis)

BPV-F1 and -T1 installation and cross section without manual override

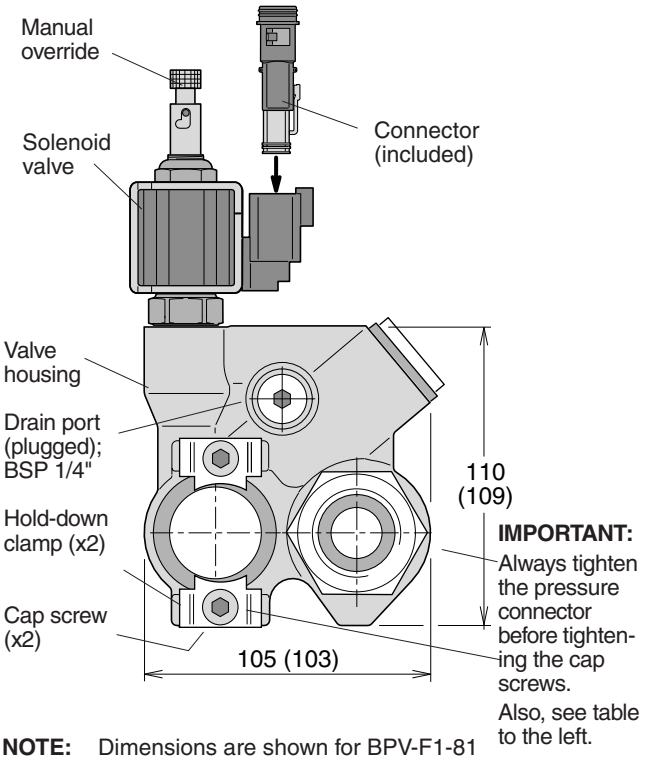
BPV-F1 Bypass valve

With manual override

Bypass valve, type	**BPV-F1-25 and -81**
Max pressure, continuous	350 bar
intermittent	400 bar
Solenoid voltage	24 VDC
Power requirement	17 W
Operating mode	Activated solenoid: Check valve closed

Bypass valve kits	Voltage	Ordering number	For F1 size	Torque[1)]
BPV-F1-25,	24 VDC	**378 7461**	F1-25, -41, -51 and -61	50 Nm
BPV-F1-81,	24 VDC	**378 7462**	F1-81 and -101	100 Nm
Drain fitting kit F1-025		**378 1640**	Contains a drain line fitting a bonded seal and nozzle.	
Drain fitting kit other F1, F2		**378 3039**	Contains a drain line fitting and a bonded seal.	

1) Torque pressure connector to:

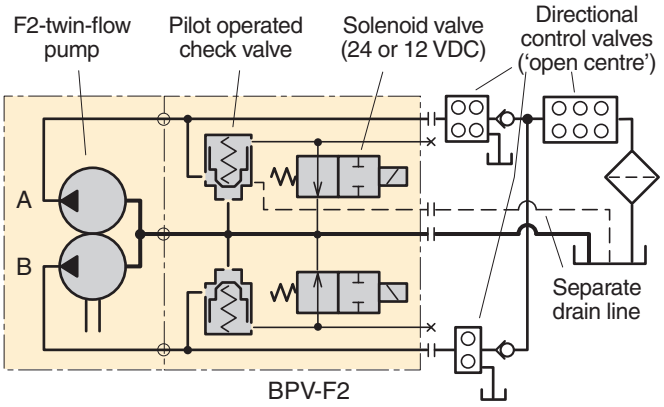


NOTE: Dimensions are shown for BPV-F1-81 (those for BPV-F1-25 are in parenthesis)

BPV-F1 installation and cross section with manual override

BPV-F2 bypass valve

- An F2 twin pump fitted with a bypass valve can be utilised in applications where the pump is operating constantly i.e. when the pump is driven from the crank-shaft through a cardan shaft, or when it is installed on an engine-PTO. In addition, it can be used when, temporarily, one of the two circuits is not required; the power loss is thus reduced as the non-required flow is not forced through lines and 'open center' valves.
- The BPV bypass valve should be engaged during transportation when the pump is operating constantly and the engine is running at max rpm; the hydraulic system is not sized for the large flow that would otherwise go through it.
- The BPV valve connects the outlet and inlet ports of the pump, and only a small oil flow goes through the system and to the reservoir.
- The valve is installed directly on top of the pump port surface with 'banjo' fittings and two cap screws (refer to the split view to the right).
- As the BPV valve is symmetrical it can be 'turned 180°' so as not to interfere with chassis components.The valve can accommodate left hand as well as right hand rotating pumps.
- The valve can only be engaged or disengaged (through the 24 or 12 VDC solenoid) at low system pressures (below 20 bar).



Bypass valve circuit schematic (example).

IMPORTANT INFORMATION

- In order to secure a cooling flow through the system, a separate drain line **must** be connected from the BPV-F2 drain line fitting (shown in the split view) directly to tank; refer also to the schematic.
- The pressure connectors must be tightened (to 50 Nm) before the suction fitting clamp screws are tightened.

Note

The bypass valve is available in two versions, one with and one without manual override.

The solenoid cartridge with manual override can not be installed in valve blocks designed for solenoid cartridge without manual override and vice versa because of the solenoid cartridges different connection threads.

Ordering information and Drawings

See next page.

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Pump & Motor Division Europe
Trollhättan, Sweden

BPV-F2 Bypass valve

Without manual override

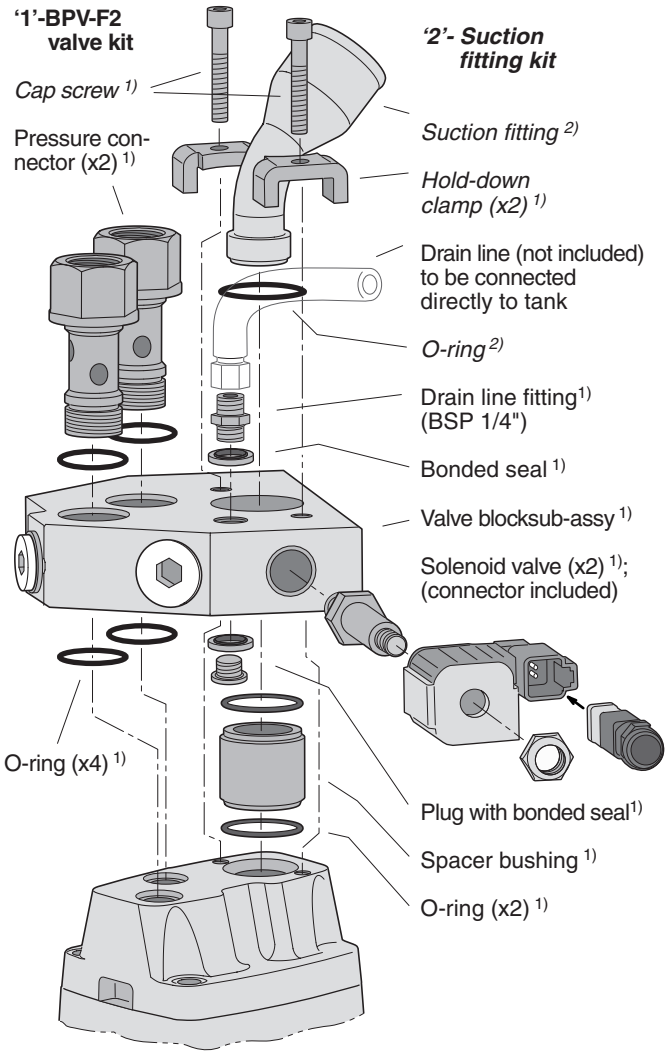
Bypass valve, type	**BPV-F2**
Max pressure, continuous	350 bar
intermittent	400 bar
Solenoid voltage *(option)*	24 VDC, *(12 VDC)*
Power requirement	17 W (each solenoid)
Operating mode	Activated solenoid: Check valve closed

Bypass valve kits[1)]	Voltage	Ordering number	For F2 size	Torque[3)]
BPV-F2,	24 VDC 12 VDC	**378 7424** **378 7425**	42/42, 53/53, 55/28, 70/35, 70/70	50 Nm

1) The BPV-F2 valve kit contains parts designated ’1’ in the split view to the right.

2) A suction fitting kit (parts designated ’2’ in the split view) is not included with the F2 pump; it must be ordered separately (refer to chapter10)..

3) Torque pressure connector to:


‘1’-BPV-F2 valve kit
‘2’- Suction fitting kit
Cap screw 1)
Pressure connector (x2) 1)
Suction fitting 2)
Hold-down clamp (x2) 1)
Drain line (not included) to be connected directly to tank
O-ring 2)
Drain line fitting 1) (BSP 1/4")
Bonded seal 1)
Valve blocksub-assy 1)
Solenoid valve (x2) 1); (connector included)
O-ring (x4) 1)
Plug with bonded seal 1)
Spacer bushing 1)
O-ring (x2) 1)

Bypass valve split view without manual override (with F2 end cap).

NOTE: A suction fitting kit (parts designated ’2’ in the split view) is **not** included with the F2 pump; it must be ordered separately (refer to chapter10).

BPV-F2 Bypass valve

With manual override

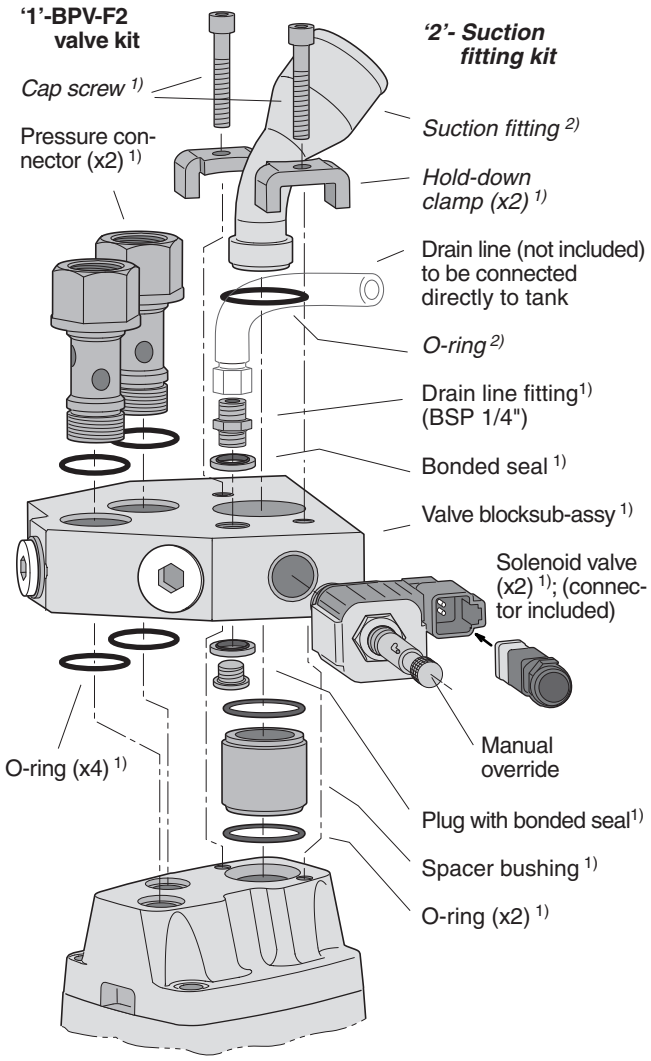
Bypass valve, type	**BPV-F2**
Max pressure, continuous	350 bar
intermittent	400 bar
Solenoid voltage	24 VDC
Power requirement	17 W (each solenoid)
Operating mode	Activated solenoid: Check valve closed

Bypass valve kits[1)]	Voltage	Ordering number	For F2 size	Torque[3)]
BPV-F2,	24 VDC	**378 7463**	42/42, 53/53, 55/28, 70/35, 70/70	50 Nm

1) The BPV-F2 valve kit contains parts designated ’1’ in the split view to the right.

2) A suction fitting kit (parts designated ’2’ in the split view) is not included with the F2 pump; it must be ordered separately (refer to chapter10)..

3) Torque pressure connector to:



Bypass valve split view with manual override (with F2 end cap).

NOTE: A suction fitting kit (parts designated ’2’ in the split view) is **not** included with the F2 pump; it must be ordered separately (refer to chapter10).

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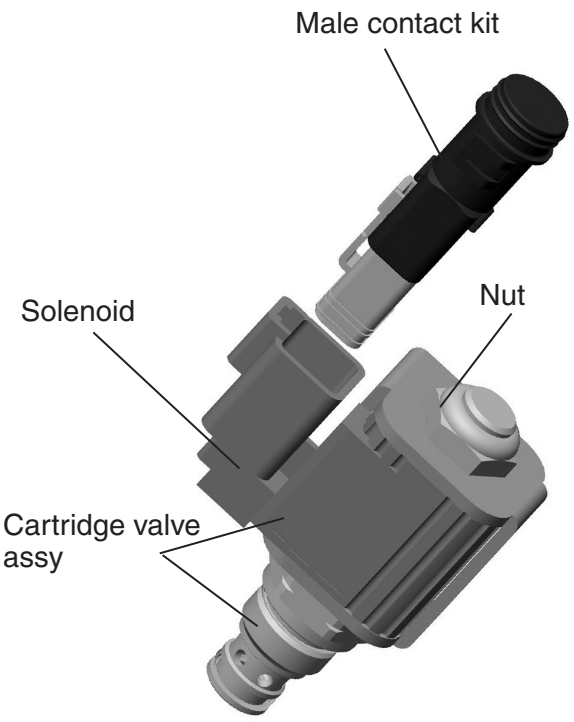
BPV-F1, -T1 and F2 Accessories / Spare Parts

Part No	Description	Remarks
3787496	Solenoid 24V	Incl. new connector
3787497	Solenoid 12V	Incl. new connector
3787494	Cartridge valve assy 24V	**Without** manual override
3787495	Cartridge valve assy 12V	**Without** manual override
3785948	Nut for cartridge valve	
3787488	Male contact kit	

Part No	Description	Remarks
3788663	Cartridge valve assy 24V	**With** manual override

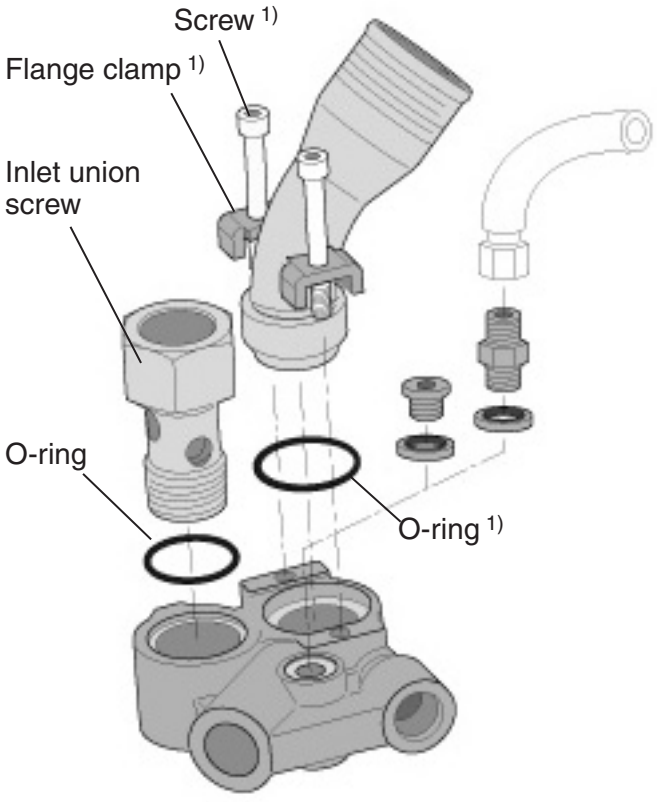


Note
The bypass valve is available in two versions, one with and one without manual override.

The solenoid cartridge with manual override can not be installed in valve blocks designed for solenoid cartridge without manual override and vice versa because of the solenoid cartridges different connection threads.

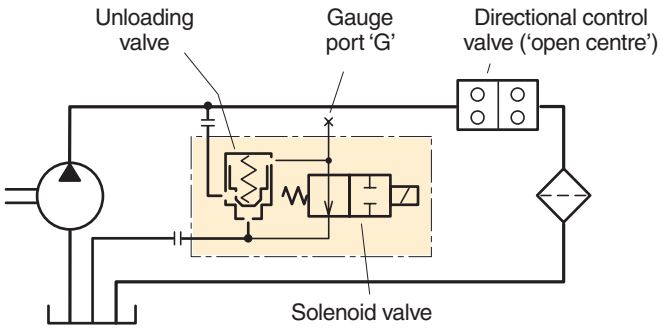
Part No	Description	Remarks
3781480	Inlet union screw	F2 (all sizes)
3781082	Inlet union screw	F1-25, -41, -51, -61
3781094	Inlet union screw	F1-81, -101
3780641	O-ring kit	For both F1 and F2 (all sizes)
3782439	Hold-down clamp Suction fitting [1)]	For BPV F1 and F2

1) Hold-down clamp for suction fitting on bypass valve for F1, T1 and F2 (parts designated '1' in the split view).

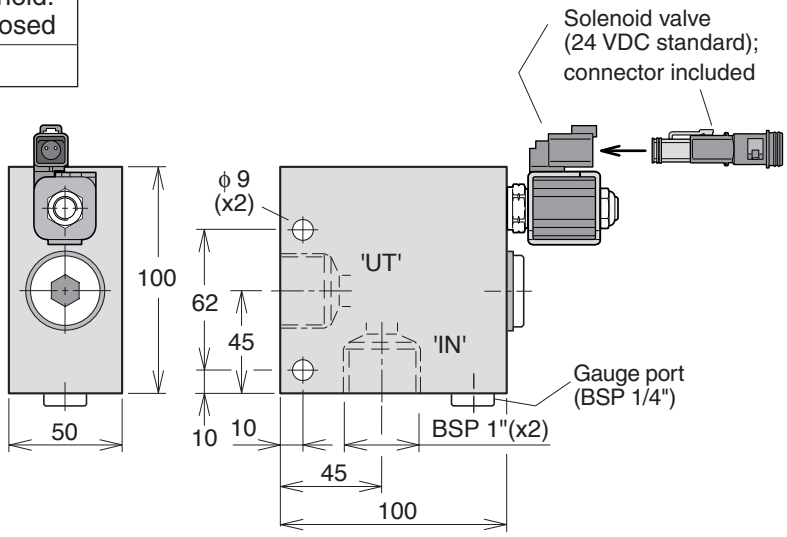


BPV-L line mounted bypass valve

- The unloading valve BPV-L is utilised in hydraulic systems where the fixed displacement pump is engaged constantly and no flow is required, i.e. during transportation. The flow is directed through the unloading valve which has a low pressure loss and less heat is being generated in the system.
- When the solenoid is activated the unloading valve closes and the pump flow is directed to the directional control valve or other user.



Unloading valve, type	BPV-L
Max operating pressure [bar]	350
Max flow [l/min]	250
Solenoid voltage [VDC]	24
Required power [W]	17
Operating mode	Activated solenoid: Check valve closed
Ordering number	**378 1487**



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VP1 installation on an engine PTO

BPV-VP1 unloading valve

The BPV-VP1 unloading valve is utilized in hydraulic systems where the pump is in constant operation.

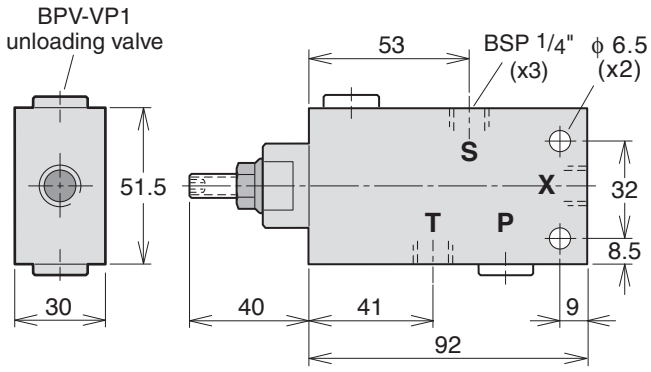
The valve protects the pump from being overheated in the off-load mode by allowing a small flow through the pump. When load sensing valve function is engaged, the bypass flow is cut off (as port 'X' is being pressurized).

The valve will also de-air the suction line and the pump body after a long standstill.

(The pump is assembled above the oil-tank and during the standstill some of the oil in the pump housing has been drained back to the oil-tank)

Valve type	Ordering number
BPV-VP1	**379 8799**

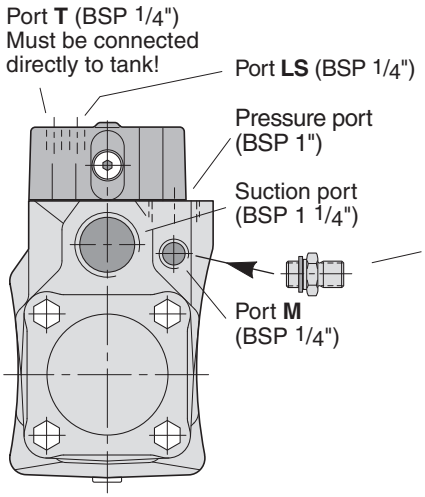
NOTE: - BPV-VP1 with VP1-45 or -75 and
- BPV-VP1 with VP1-095, -110 or -130, see next page.



BPV-VP1 unloading valve.

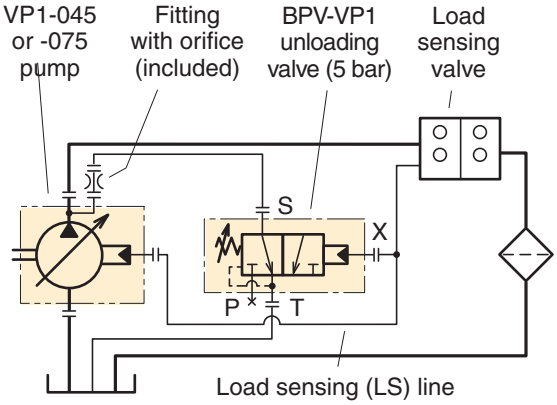
For more information also see HY30-8226-INST/UK, Installation Information Unloading Valve BPV for VP1

BVP-VP1 with VP1-45/75 pumps



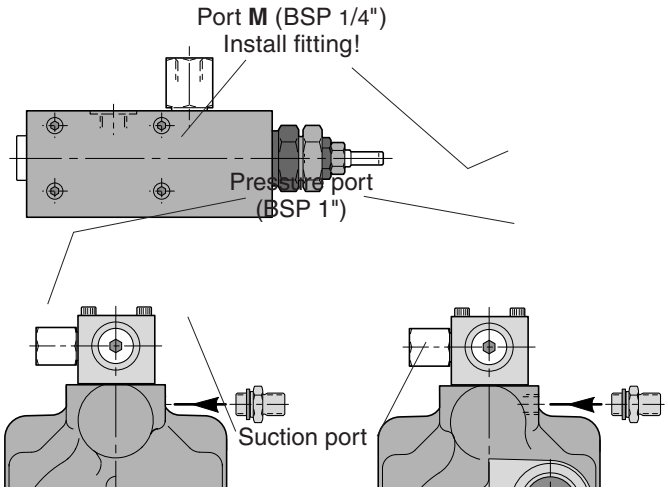
NOTE:
- Install the fitting (included) in port M and connect it, in turn, to port S of the unloading valve (see schematic).
- An orifice is included in the fitting.

VP1-45/-75 end view (showing ports).

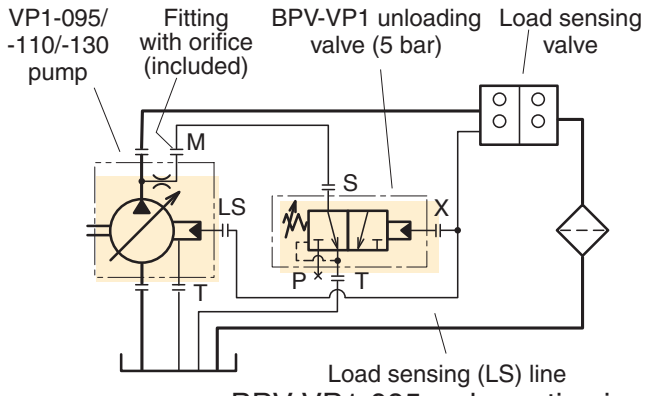


BPV-VP1 installation schematic with VP1-45/-75 pump.

BPV-VP1 with VP1-095/-110/-130 pumps

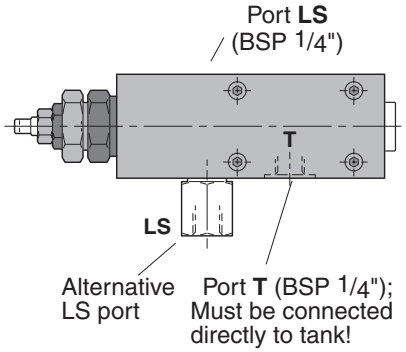


VP1-095/-110/-130 main ports (with fitting installation).



BPV-VP1 installation schematic with VP1-095/-110/-130 pump.

NOTE:
- Install the fitting (included) in port M and connect it, in turn, to port S of the unloading valve (see schematic).
- An orifice is included in the fitting.



VP1-095/-110/-130 control valve ports.

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Trollhättan, Sweden

Accessories

Adapter kits and accessories for F1, F2, T1 and VP1 pumps

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PTO adapter kit for Mercedes engines (V6, V8) 64
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Cardan shaft specifications 65
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SB splitter boxes 67
Recommendations 67
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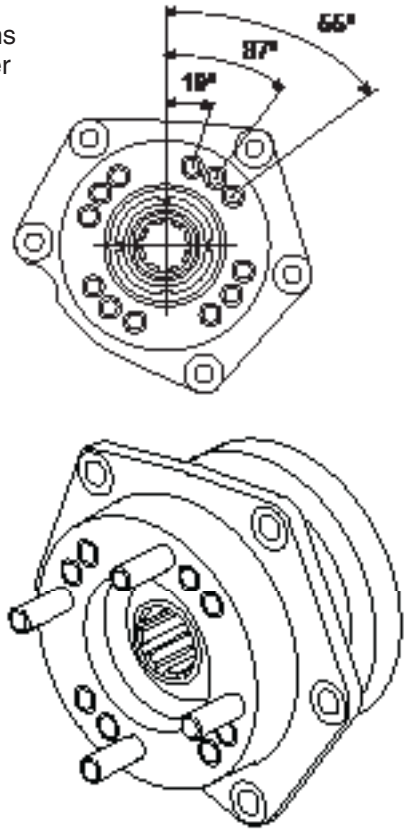
Splitter box installation 68

PTO adapter kit for Scania ED 120 and 160 engine - PTO

- With the adapter kit, a hydraulic pump (e.g. F1 or VP1) that meets the ISO standard can be installed on the PTO of the Scania engine.
- The PTO gear is supplied with the chassis.
- **Please note:** The engine must be ordered with a PTO.

3 assembly positions
in the same adapter
19°, 37°, 55°



ED 120

Technical Information	
Max. torque [Nm]	600
Gear ratio (engine : pump)	1 : 1.19
Pump rotation	Right hand (clockwise)

PTO adapter kit	Ordering number
ED120, bearing supported 19°, 37°, 55°	**378 9592**

ED 160

Technical Information	
Max. torque [Nm]	600
Gear ratio (engine : pump)	1 : 1.19
Pump rotation	Left hand (counter clockwise)

PTO adapter kit	Ordering number
ED-160, bearing supported 19°, 37°, 55°	**378 9970**

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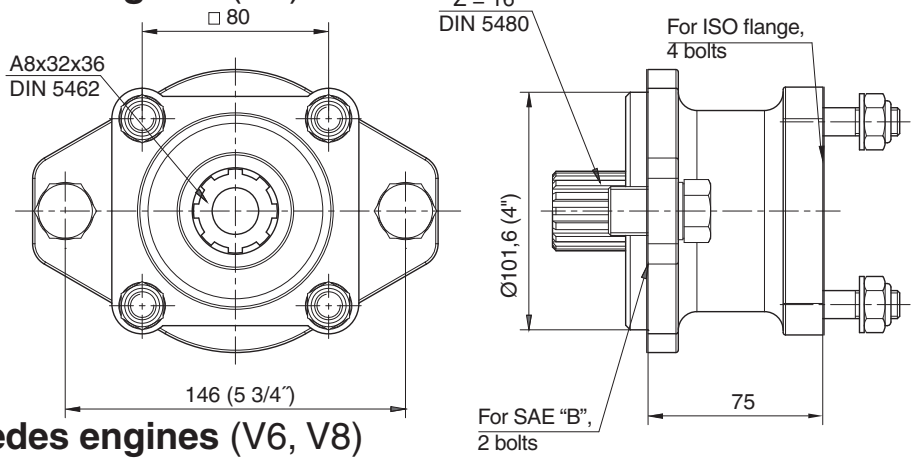
PTO adapter kit for Mercedes engines (R6)

With the adapter kit, a hydraulic pump that meets the ISO standard can be installed on the PTO of the Mercedes R6 engines.

Torque continuous	300 Nm
Torque intermittent	330 Nm
Gear ratio (engine to pump)	1 : 1.071
Pump rotation	Right hand
Ordering No.	0050706404

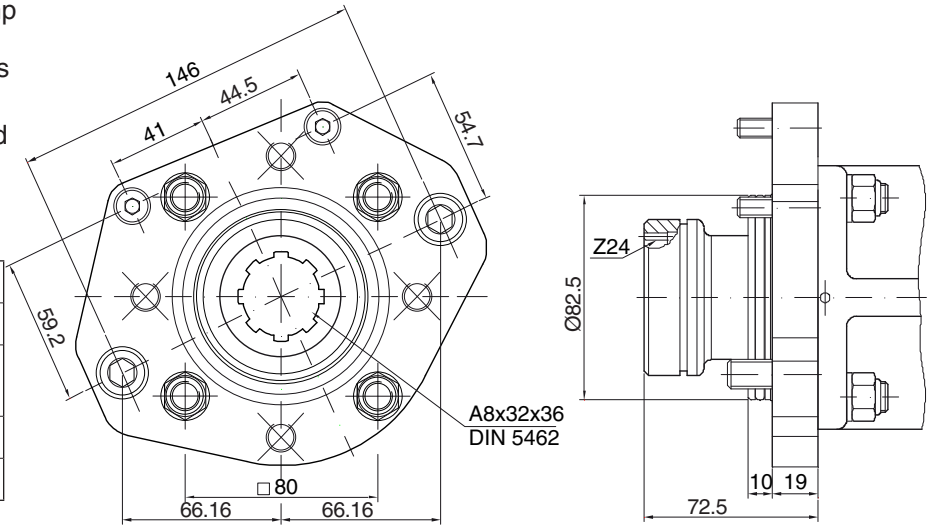


PTO adapter kit for Mercedes engines (V6, V8)

With the adapter kit, a hydraulic pump that meets the ISO standard can be installed on the PTO of the Mercedes V6 and V8 engines.

This adapter (7012104), can be fitted on the original DC SAE -A adapter, delivered together with the new ACTROS from DC factory.

Torque continuous	390 Nm
Torque intermittent	470 Nm
Gear ratio (engine to pump)	1 : 1.15
Pump rotation	Right hand
Ordering No.	00507012104

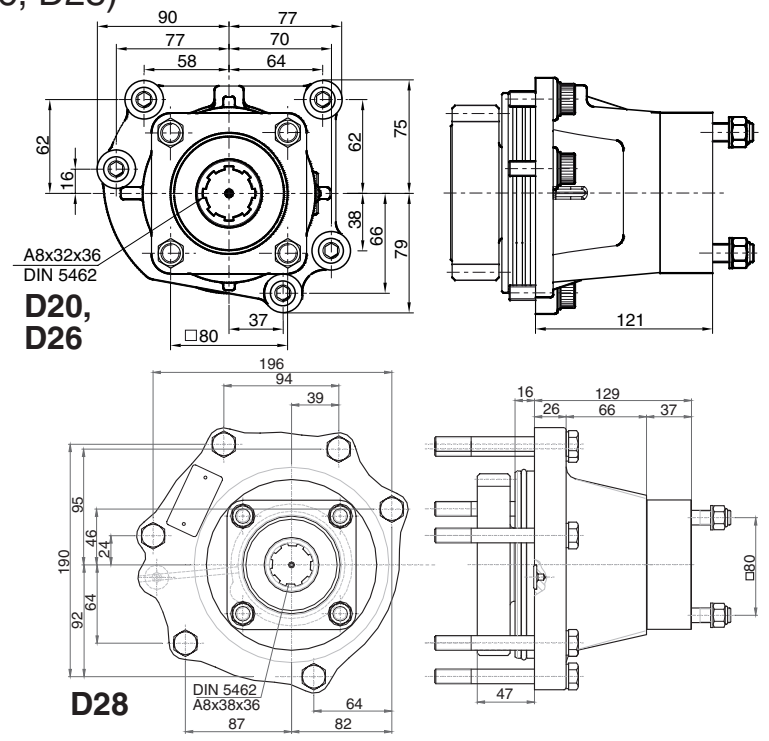


PTO adapter kit for MAN (D20, D26, D28)

With the adapter kit, a hydraulic pump that meets the ISO standard can be installed on the PTO of the MAN D20 engines.

PTO adapter	D20, D26	D28
Torque continuous	400 Nm	400 Nm
Torque intermittent	570 Nm	570 Nm
Gear ratio (engine to pump)	1 : 1.233	1 : 1.075
Pump rotation	Right hand	Right hand

PTO adapter	Ordering No:
D20, D26	0050081903
D28	0050082403



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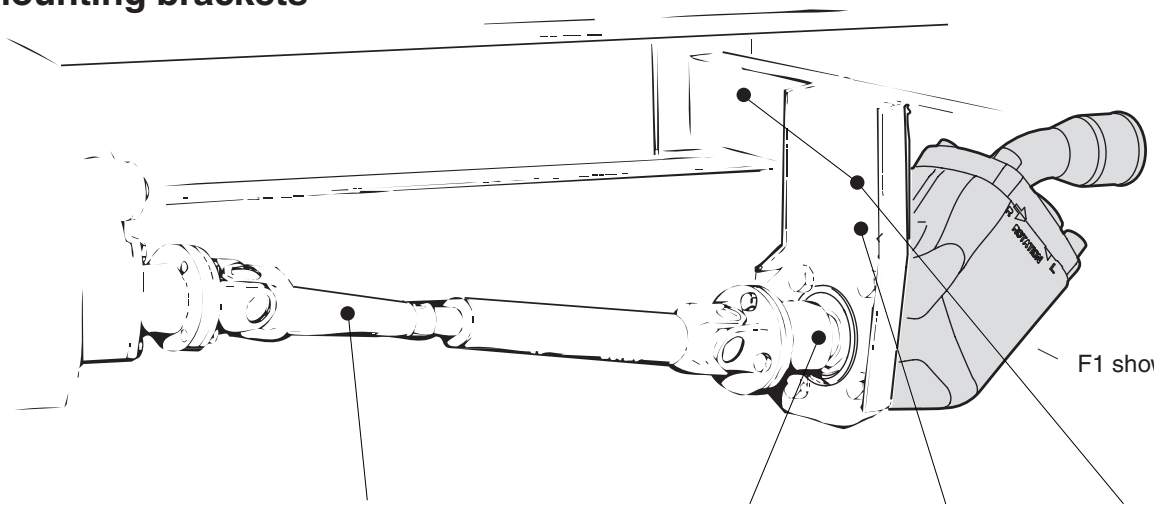
Cardan shafts, pump couplings and mounting brackets



Pump or splitter box type	Cardan shaft kit		Pump coupling		Bracket	Bracket kit
	Type	Ordering no.	Type	Ordering no.	ordering no.	ordering no.
F1 [1)]	SAE 88[1)]	**73 001**	SAE 88[1)]	**370 4628**	**379 7831**	**379 7832**
F1 (New)	SAE 88[1)]	**73 001**	SAE 88[1)]	**378 0644**	**379 7831**	**379 7832**
F1 (New)	SAE 97	**370 0315**	SAE 97	**378 0645**	**379 7831**	**379 7832**
F1	SAE 97	**370 0315**	SAE 97	**370 4631**	**379 7831**	**379 7832**
F2	SAE 97	**370 0315**	SAE 97	**370 4631**	**379 7831**	**379 7832**
T1-51	SAE 97	**370 0315**	SAE 97	**370 4631**	**379 7831**	**379 7832**
VP1	SAE 97	**370 0315**	SAE 97	**370 4631**	**379 7831**	**379 7832**
SB154, SB118	SAE 97	**370 0315**	SAE 97/ DIN 90	Included with splitter box		**370 5220**

1) The SAE 88 cardan shaft and pump coupling can also be used to drive a series F2, T1-51 or VP1 pump providing max allowed shaft torque (below) is not exceeded.

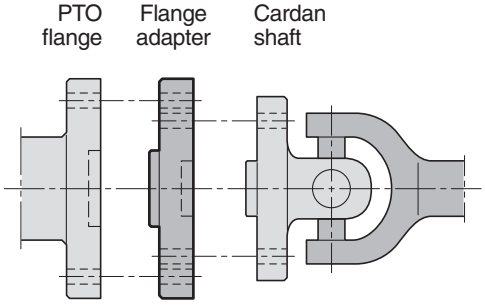
Cardan shaft specifications

Cardan shaft type	Spicer designation	Max length [mm]	Diameter [mm]	Max torque peak/contin. [Nm]	Ordering number
SAE 88	K1140	1500	45	600/300	**73 001**
SAE 97	K1310	1500	50	1000/500	**370 0315**

PTO flange adapters

Cardan shaft type	PTO flange type	Flange adapter ordering no.
SAE 97	SAE 116	**370 5896**
SAE 116	SAE 97	**370 5897** [3)]
DIN 100	DIN 90	**370 5899**[3)]

3) **WARNING!** The utilised cardan shaft torque limits (above) must not be exceeded.



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Pump couplings

Designation	**DIN 90** (fig. 1)
A	90
B	74.5
C	47 h7
D	M8
E_1	61.5
E_2 (F1)	57.2
VP1, F2, F1*	**370 4634**
F1	**378 0642**

NOTE: Max torque is limited by the cardan shaft.

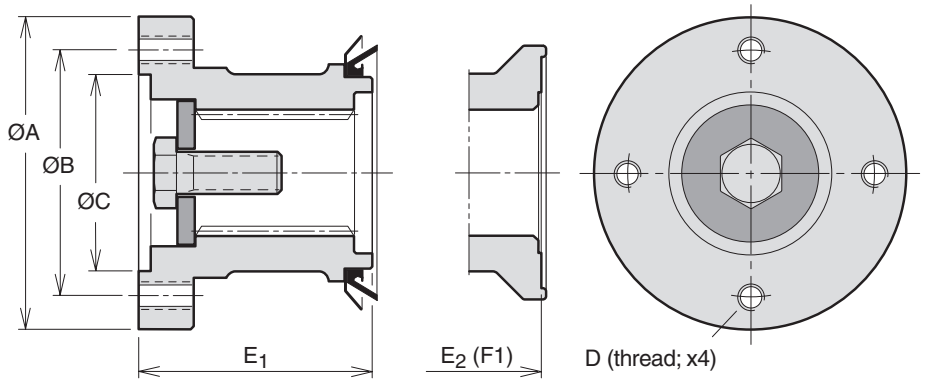

Fig. 1. DIN 90 (370 4634) *(378 0642)*

Designation	**DIN 90** (fig. 2)
A	90
B	74.5
C	47 h7
D	8.2
E_1	61.5
VP1, F2, F1*	**370 7423**

NOTE: Max torque is limited by the cardan shaft.

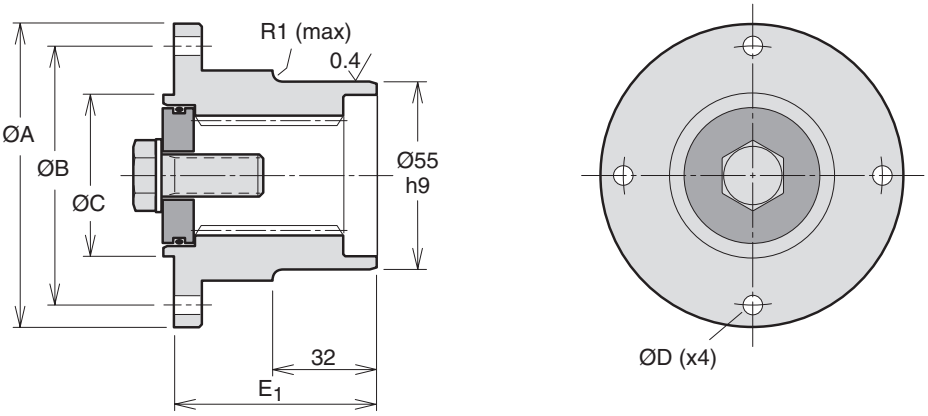

Fig. 2. DIN 90 (370 7423)

Designation	**SAE88** (fig. 3)
A	88
B	69.9
C	57.15 H8
D	$^5/_{16}$" UNC
E_1	65
E_2 (F1)	59.5
Max torque [Nm] interm./contin.	600/300
VP1, F2, F1*	**370 4628**
F1	**378 0644**

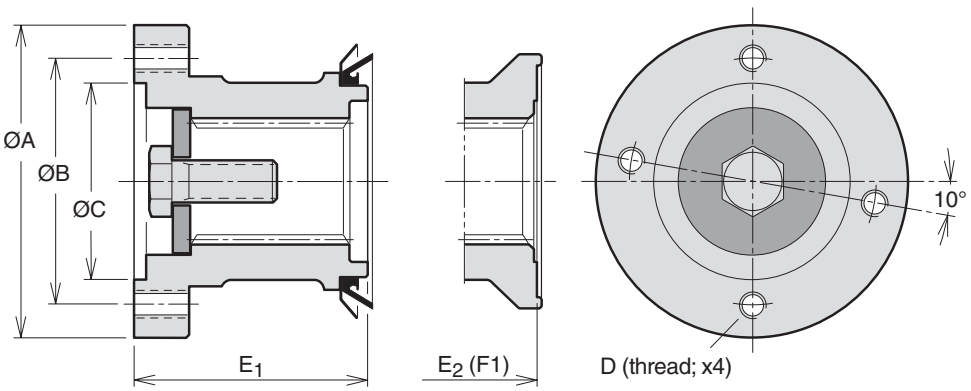

Fig. 3. SAE 88 (370 4628) *(378 0644)*

Designation	**SAE97** (fig. 4)
A	97
B	79.4
C	60.33 H8
D	$^3/_8$" UNC
E_1	65
E_2 (F1)	59.5
Max torque [Nm] interm./contin.	1000/500
VP1, F2, F1*	**370 4631**
F1	**378 0645**

F1* Old versions

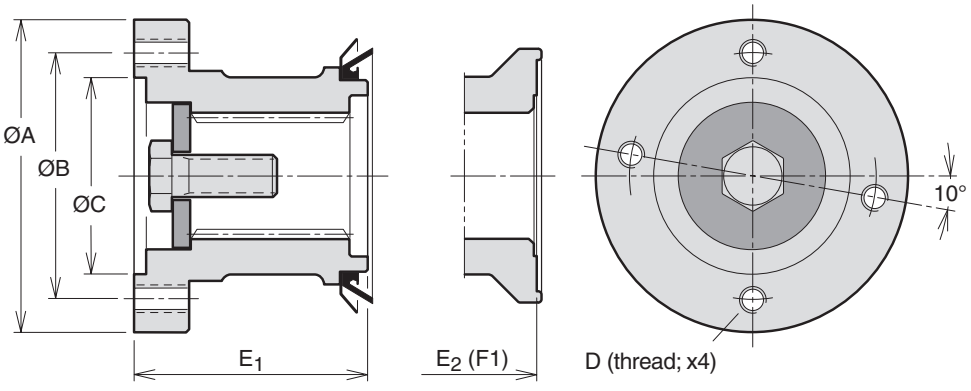

Fig. 4. SAE97 (370 4631) *(378 0645)*

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SB splitter boxes

- The splitter box is utilised to drive two pumps, providing two separate, independent flows.
- The high permissible input shaft torque allows two large pumps to be operated simultaneously;

  make sure, however, that the PTO and the cardan shaft will stand the intended load.
- Pump mounting flange and shaft end must meet the ISO standard.
- The splitter box is available with either of two gear ratios (input shaft-to-pump):
  SB 118 - 1:1.18
  SB 154 - 1:1.54
- The shipping carton contains all parts required for the installation of the two pumps.

Recommendations

Use the following tables to verify that max pump rpm and max splitter box input torque are not exceeded.

Pump size	Max input speed [rpm]	
	SB 118	**SB 154**
F1-25	2200	1650
F1-41	2000	1550
F1-51	1850	1400
F1-61	1850	1400
F1-81	1650	1250
F1-101	1500	1150

Example: An SB 118 with an F1-025 and an F1-081 can be operated at max 1650 rpm (splitter box input speed) , and an SB 154 with the same pumps at max 1250 rpm (2 1/2 ")

Pump size	Pump input torque [Nm] at		
	250 bar	**300 bar**	**350 bar**
F1-25	101	122	142
F1-41	162	195	227
F1-51	203	243	284
F1-61	236	284	331
F1-81	324	388	453
F1-101	412	495	577

Example: An F1-041-at 350 bar requires 227 Nm and F1-061 at 300 bar 284 Nm

Total required splitter box input torque:
SB 118 and SB 54: (227 + 284) = 511 Nm.
Compare with max permissible torque (interm. 1000 Nm; continuous 700 Nm).

NOTE: If the splitter box should be utilised at close to the max permissible torque and/or max the permissible speed, please contact Parker Hannifin

Installation information

1. **Series F1 and T1** (fig. 2)

   Valid: At continuous operation less than 30 min. and/or less than 80 kW continuous power output.

   - Remove the uppermost drain plug and add 0.5 liter Shell Spirax AX (or similar fluid).
   - Install the breather (and the 90° adapter, part no. 378 1069, if required).

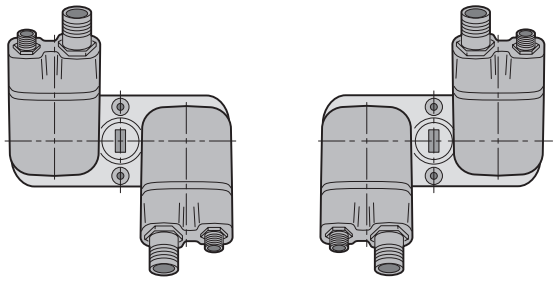
   NOTE: The F1 or T1 shaft seal **must not** be removed.
2. **Series F1** (right illustration, fig. 3)

   Valid: At continuous operation more than 30 min. and/or more than 80 kW continuous power output.

   - Install hose kit 378 1085 between the lowest drain port on one of the pumps (see fig. 3) and the BPV-F1-25 and -81 bypass valves.

   lowest drain port of the splitter box.

   - Install a drain hose between the drain port on the side of the splitter box and the reservoir; it must end below the lowest oil level in the reservoir. Utilise one of the banjo couplings included in hose kit 378 1085.



NOTE: The inlet (suction) ports of the pumps should always face the splitter box center, as shown, in order to counteract internal gear forces.

Fig. 1. F1-pumps installed on a splitter box.

Designation	**SB 118**	**SB 154**
Gear ratio (inp. shaft-to-pump)	1:1.18	1:1.54
Max input torque intermittent/continuous [Nm]	1000/700	
Max power	Housing oil temperature must not exceed 75 °C	
Weight [kg]	11.5	
Ordering No, bearing supported	**00506010699**	**00506010599**

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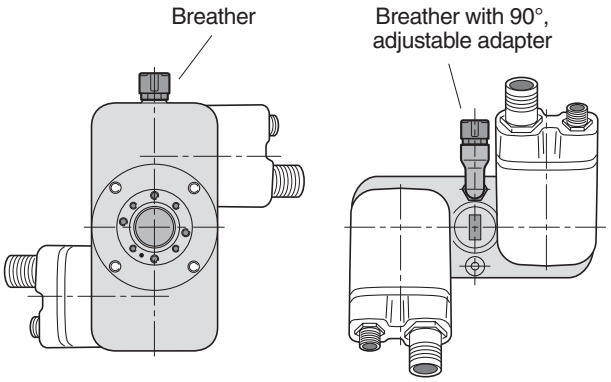
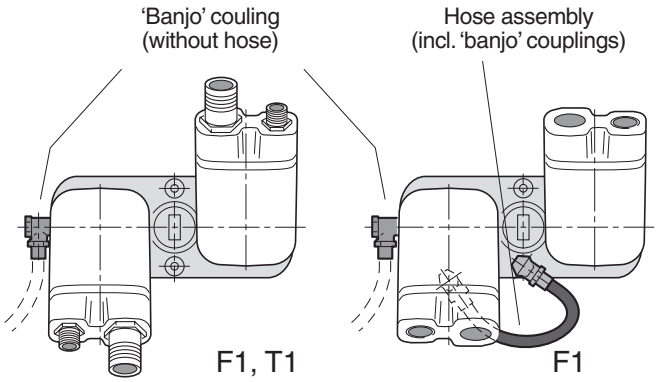


Breather kit (incl. 90°, adjustable adapter and seals):
Part no. 378 1069.

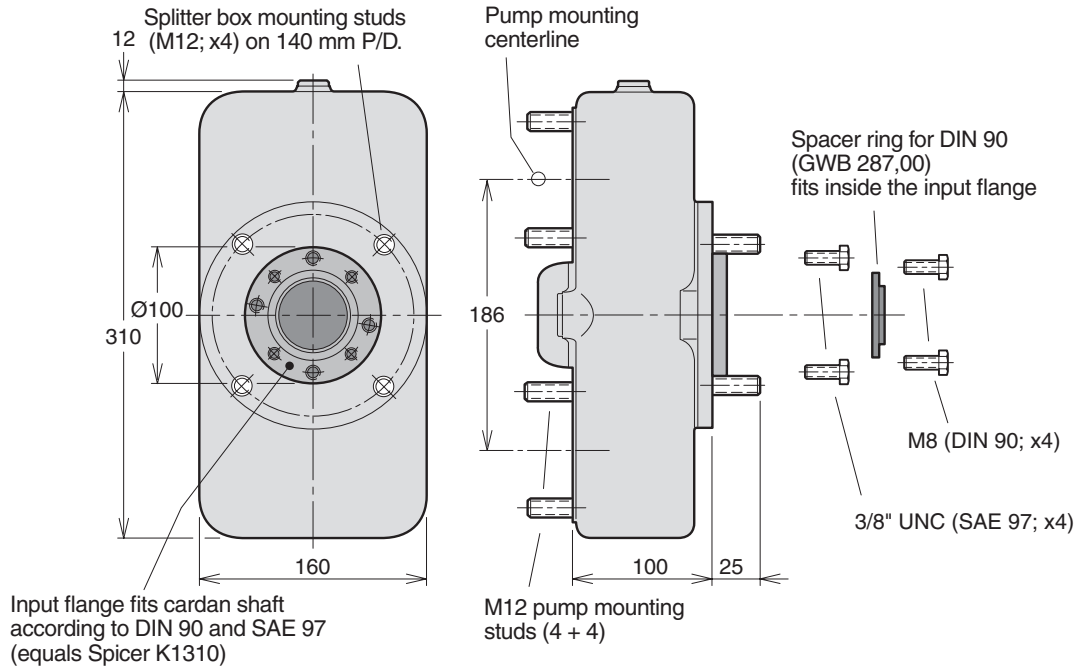
Fig. 2. Breather installation on the splitter box.



Hose kit (hose sub-ass'y and separate 'banjo' coupling):
Part no. 378 1085.

Fig. 3. Forced cooling of the splitter box.

Splitter box installation



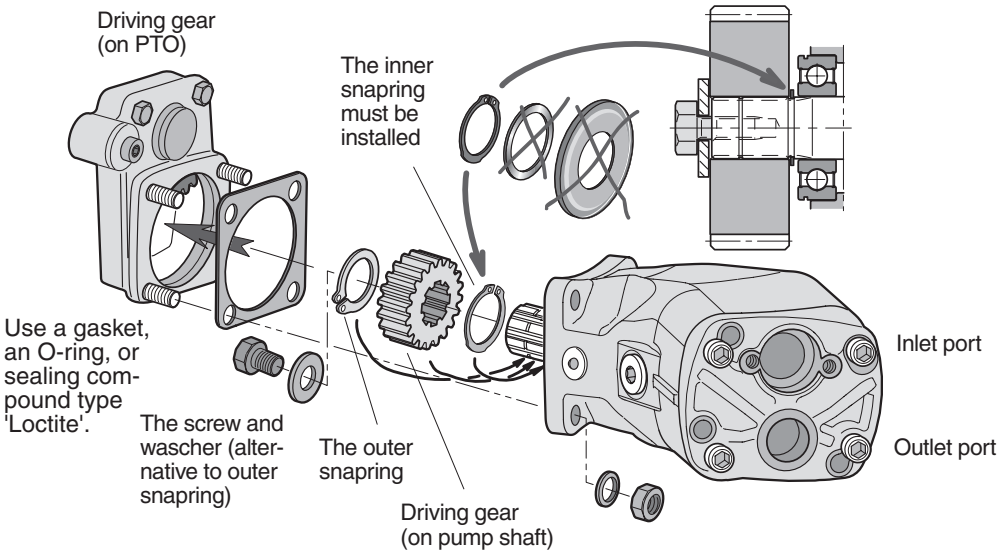
Installation and start up

Installing couplings, sleeves, and gears on the pump shaft.

This is a short installation and start up information.
To have the complete and latest installation information, always see the installation info supplied together with the pump.

PTO installation

- 'Left hand' and 'Right hand' rotation defined in the illustrations on page 71.
- The driving gear of the PTO and the driven gear of the pump are shown in the illustration below. (A right hand rotating pump is shown).



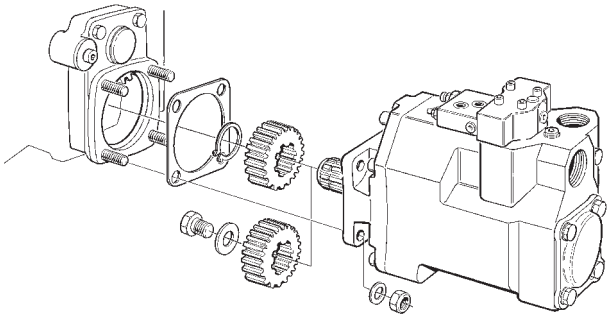


Fig. 6. VP1-to-PTO installation.

IMPORTANT

Use some kind of special tool when you install couplings, sleeves, and gears on the pump shaft. Force must never be used when installing these parts on the F1 shaft.

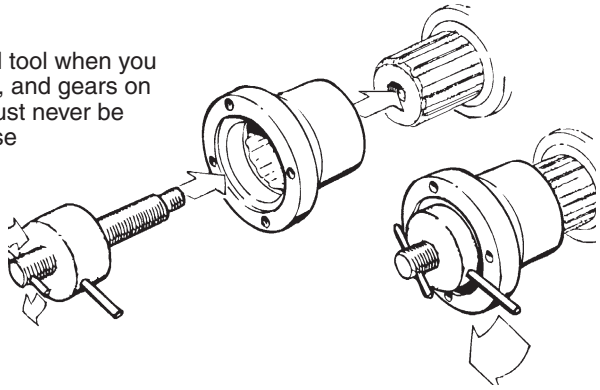


Fig. 7 Mounting tool.

NOTE: When considering installing an F1 on a splitter box, please refer to the installation information provided on pages 67, 68, chapter 12.

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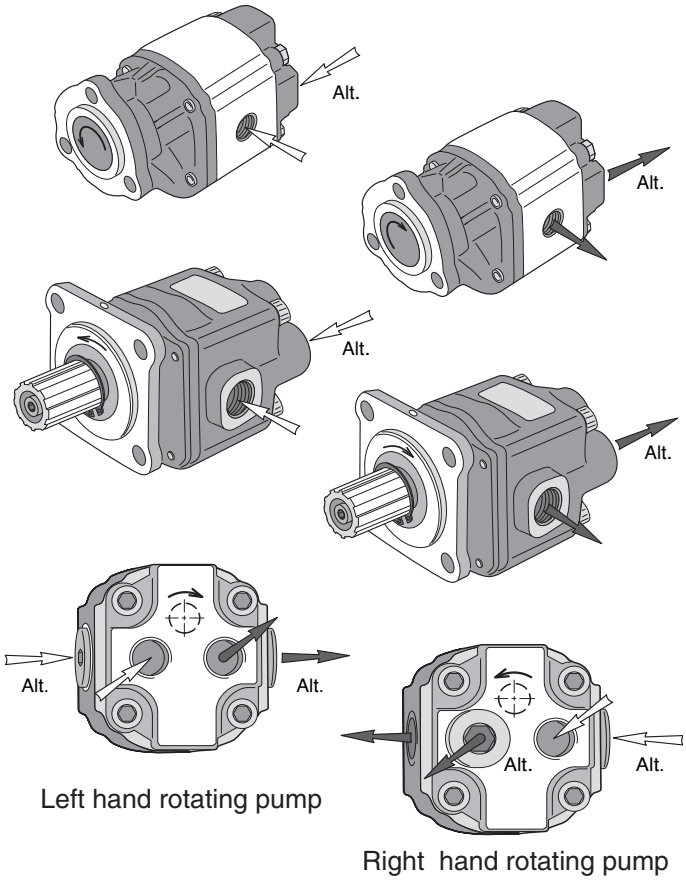
1) Flow vs. shaft rotation

- The gear pumps are bi-directional (and internally drained)
- Port connector assembly:
  - Screw in the connector until it firmly touches the pump housing; then tighten the connector 30° ($^1/_{12}$ turn).



Left hand rotating pump

Right hand rotating pump

2) Suction fitting selection

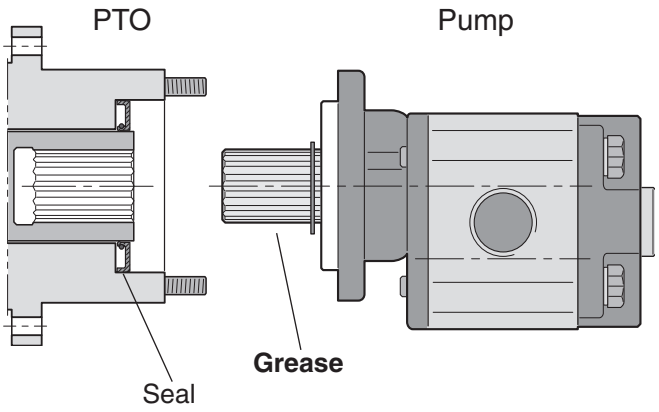
Flow speed [m/s] at indicated line size [mm/in]

[l/min]	19 / $^3/_4$"	25 / 1"	32 / 1$^1/_4$"	38 / 1$^1/_2$"	50 / 2"
5	0.3	0.2	0.1	< 0.1	< 0.1
15	0.9	0.5	0.3	0.2	0.1
25	1.5	0.8	0.5	0.4	0.2
40	-	1.4	0.8	0.6	0.3
60	-	2.0	1.2	0.9	0.5
80	-	-	1.7	1.2	0.7
100	-	-	-	1.5	0.8

The gearpump must not be installed more than 0.5 m above the min. oil level in the reservoir.

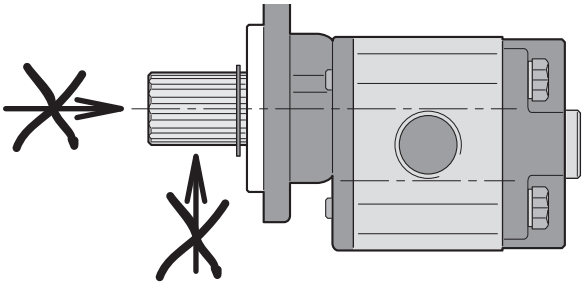
3) Lubricate the spline

When the PTO has a sealed-off output sleeve (as shown in the illustration), the gearpump shaft spline **must be lubricated with a heat-resistant grease before start-up**; repeate periodically (at least once a year).



4) No external shaft loads

- No external radial or axial shaft loads are allowed on the pump shaft.
- In case of radial and/or axial shaft loads an external, bearing supported coupling must be utilized.



5) Hydraulic fluid

Use, exclusively, good quality hydraulic fluid with anti-foam and anti-wear additives.
The fluid must meet the following specifications:
DIN 51 524 / 51 525 (type HLP).

Viscosity
Acceptable:
- 8 – 800 cSt (mm^2/s)

Recommended:
- 22 cSt (in cold climate)
- 37 cSt (in temperate climate)
- 46 cSt (in hot climate)

Temperature
- Min. - 15 °C
- Max. + 80 °C
- Cold start: -25 °C to -15 °C (< 20 bar, < 1 500 rpm)

Filtration
- Suction line: Not recommended
- Pressure line: 10 to 25 µm.

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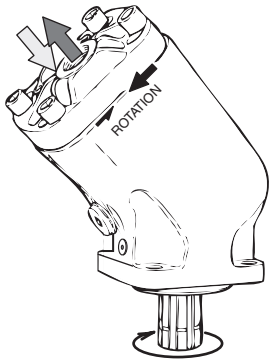
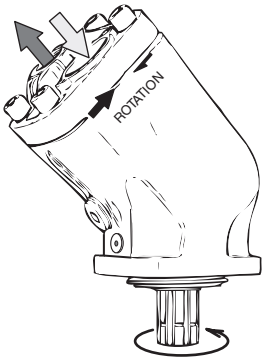
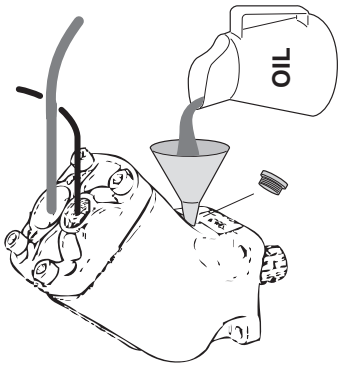
Installation and start-up for F1, F2 and T1



Left hand (L.H.; counter clockwise) rotating pump.



Right hand (R.H.; clockwise) rotating pump.



Before start-up, the housing must be filled with hydraulic fluid.

Direction of rotation

The pictures above show direction of flow vs. shaft rotation.

The direction of rotation can be changed (i. e. from right hand to left hand) by turning the end cap.

Remove the four cap screws and turn the end cap about half a turn while making sure it stays in contact with the barrel housing.

Re-fit the cap screws and torque to 80-100 Nm.

Installation

Make sure max torque and bending moment (due to the weight of the pump) of the utilised PTO are not exceeded. (The approx. center of gravity of the various pump sizes are shown in the installation drawings).

The top illustration on page 69 shows two ways of installing a gear on the shaft of fixed displacement pumps. The pump shaft spline end usually fits directly in the PTO internal spline coupling.

NOTE: In order to obtain the longest bearing life, the pump should be installed according to the information shown on page 72 "Pump bearing life".

Fluid viscosity

Recommended viscosity:
20 to 30 mm^2/s (cSt).

Operating viscosity limits:
- Min 10 mm^2/s; max 400 mm^2/s.
- At start-up, max 4000 mm^2/s.

Fluids

The fixed displacement pumps data shown in the specifications for each pump in chapter 3 to 6 are valid when operating on high quality, mineral based hydraulic oil.

Type HLP (according to DIN 51524) hydraulic oil is suitable as well as biologically degradeable fluids like natural and synthetic esters and polyalfaolefins.

The utilised hydraulic fluid shall meet one of the following Swedish standards:

- SS 15 54 34
- SMR Hydraulic Oil Standard 1996-2.

Contact Parker Hannifin for further information.

NOTE: - ATF (automatic transmission fluid) and API type CD engine oils may also be useable.
- Seals are made of nitrile rubber; make sure the utilised fluid is compatible with this material.

Fluid temperature

Main circuit: Max 75 °C.

NOTE: When considering installing an fixed displacement pump on a splitter box, please refer to the installation information provided on pages 67 and 68 chapter 12.

Drain line

Fixed displacement pumps don't need an external drain line as they are internally drained.
When the pump is mounted in a Engine-PTO we recommend a drain line from the bypass valve directly to oil tank.

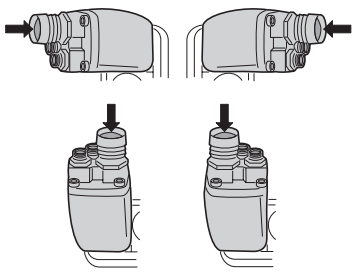
Filtration

Filtration should follow ISO standard 4406, code 20/18/13.
To obtain the longest life of fixed displacement pumps, we recommend an oil cleanliness of 10 µm (absolute).

Start-up

Make sure the entire hydraulic system is clean before filling it with a recommended hydraulic fluid.
In particular, make sure the pump is filled (to at least 50%) as the internal leakage does not provide sufficient lubrication at start-up.

NOTE: - The suction port should always be above the pressure port when the pump is installed above the reservoir oil level.
- During operation, the pump must be filled with oil to at least 50%.



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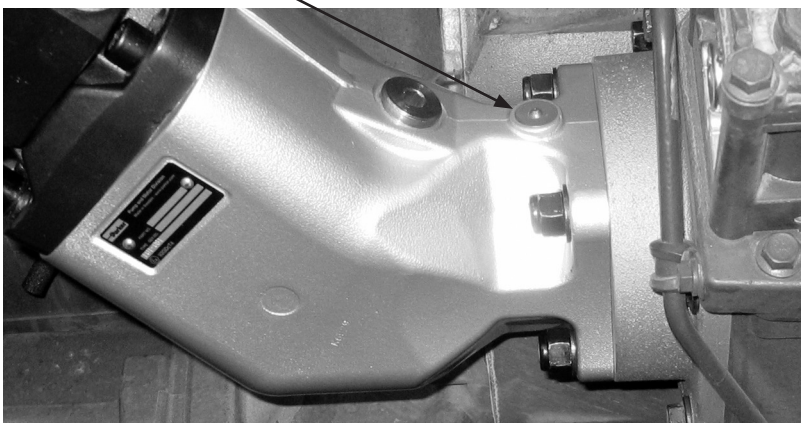
If any oil should drop out of the indication-hole on the pump;

- Stop the system immediately.
- Determine the cause of leakage.
- Replace damaged parts.
- Make sure you have corrected the source of the problem, not only the symptom.

Parker can not be held responsible for damage to PTO, engine and gearbox caused by improper maintenance of the hydraulic system.



Pump bearing life

Bearing life is dependent on how the pump is installed on the PTO as shown in the illustrations below.

A pump mounted according to fig. 1 gives the lowest bearing life; the highest is obtained when installed according to fig. 3.

Parker Hannifin will assist in determining bearing life in a particular application.

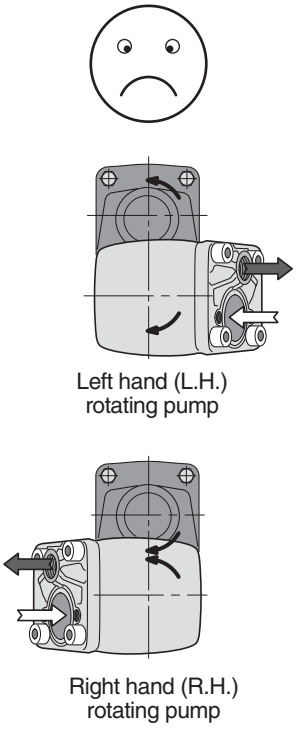


Fig. 1.

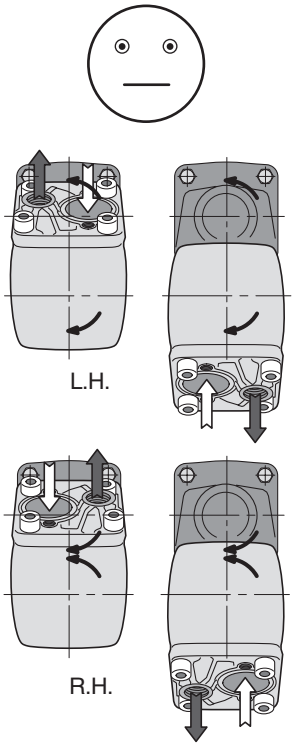


Fig. 2.

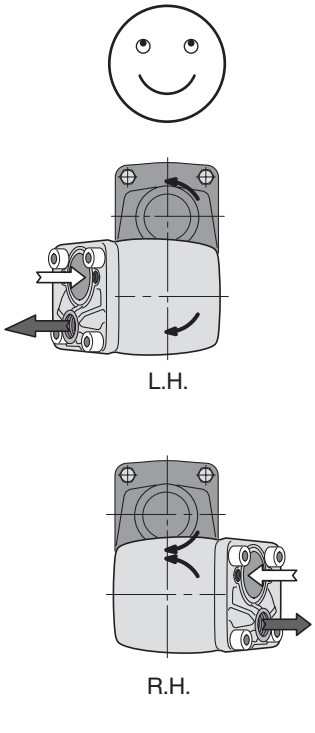


Fig. 3.

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Installation and start-up for VP1

Direction of rotation

The basic VP1 pump is uni-directional; there is a left hand and a right hand version (indicated by the arrow on the side of the VP1 pump (fig. 4 and 5).

Consequently, the required direction of rotation must be stated when ordering the pump.

Installation

The VP1 can be installed (close-coupled) directly on a PTO (which meets ISO DIN 5462).

Before start-up, the pump must be filled with hydraulic fluid and purged. Utilise the uppermost purge plug (refer to the installation drawing on pages 43 and 46, chapter 8).

Figure 6 (page 69) shows two ways of installing a gear on the VP1 shaft. On a non-geared or a geared PTO with support bearings, the pump shaft is usually installed directly in the internally splined PTO output shaft.

Make sure max torque and bending moment (due to the weight of the pump) of the utilised PTO are not exceeded. (The approx. center of gravity of the various pump sizes are shown in the installation drawings).

Hydraulic fluids

The VP1 data shown in the specifications on

page 42, chapter 8 are valid when operating on a high quality, mineral based fluid.

Hydraulic fluids type HLP (DIN 51524), ATF (auto- matic transmission fluids), and API type CD engine oils are suitable.

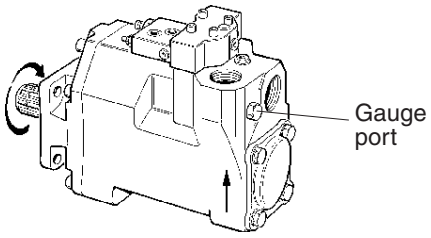

Fig. 4. Left hand rotating pump.

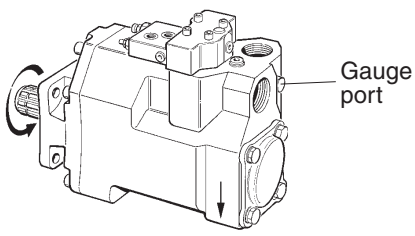

Fig. 5. Right hand rotating pump.

Fluid temperature

Main circuit: Max 75 °C.

Viscosity

Recommended viscosity: 20 to 30 mm^2/s (cSt).
Operating viscosity limits: 10 to 400 mm^2/s.
At start-up: Max 1000 mm^2/s.

Filtration

To obtain long VP1 life, we recommend a filtration level of:

- 25 µm (absolute) in clean environment or at low pressures.
- 10 µm (absolute) in contaminated environment or at high pressures.

Filtration should meet ISO standard 4406: code 20/18/13.

Drain line

The LS valve *requires a separate drain line;* it should be routed directly to the reservoir (refer to fig. 8).

Start-up

Make sure the entire hydraulic system is clean before filling it with a recommended fluid.
In addition, the VP1 pump must be purged to remove any entrapped air in the pump housing; utilise the uppermost purge port (fig. 8).

IMPORTANT

As shown in fig. 8, the pump inlet must always be below the lowest reservoir oil level.

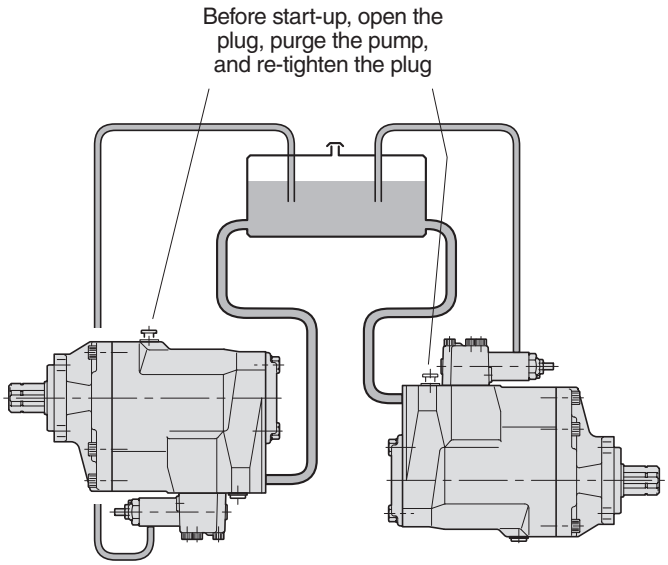

Fig. 8. VP1 should be installed below the reservoir fluid level.

Purging should be performed when the pump is connected to the reservoir and the system is filled with fluid.

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Trollhättan, Sweden

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Ed. 2015-04-21

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Catalogue HY30-8200/UK. 1M 05/2015 ZZ

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